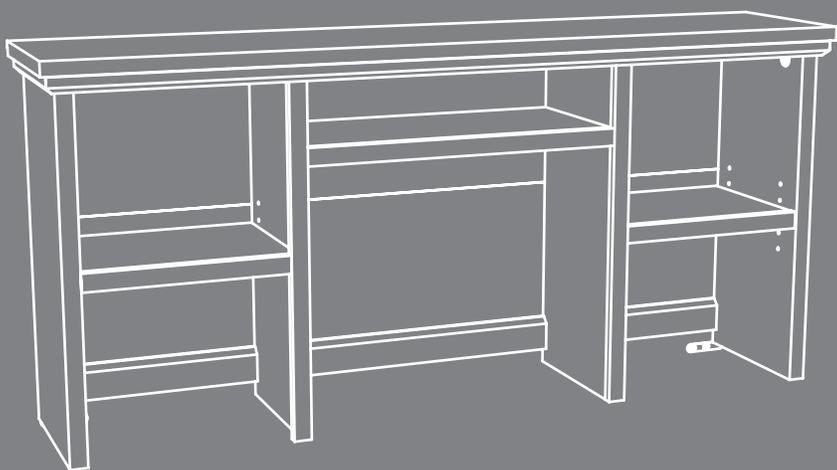


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Teknik



Knick-knack
paddywhack,
give your **stuff** a home.

Prime Oak Hutch

Model 5427027

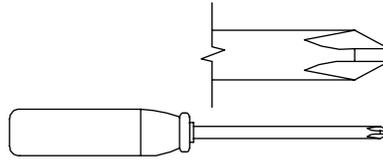
NOTE: THIS INSTRUCTION
BOOKLET CONTAINS **IMPORTANT**
SAFETY INFORMATION.

PLEASE READ AND KEEP FOR
FUTURE REFERENCE.

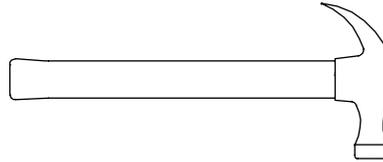
Table of Contents

Assembly Tools Required

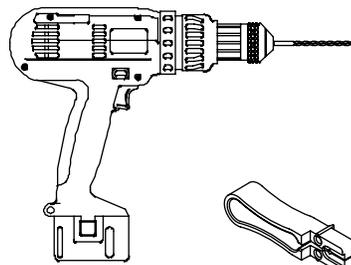
Part Identification	3
Hardware Identification	4
Hardware Usage Guide	5
Assembly Steps	6-22
Français	23-25
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Safety	29-30
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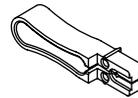
No. 2 Phillips Screwdriver
Tip Shown Actual Size



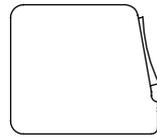
Hammer
Not actual size 😊



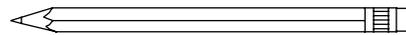
Electric drill with 1/8" bit
(ONLY in indicated step)



Nail Holder (provided)



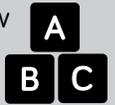
Tape Measure



Pencil

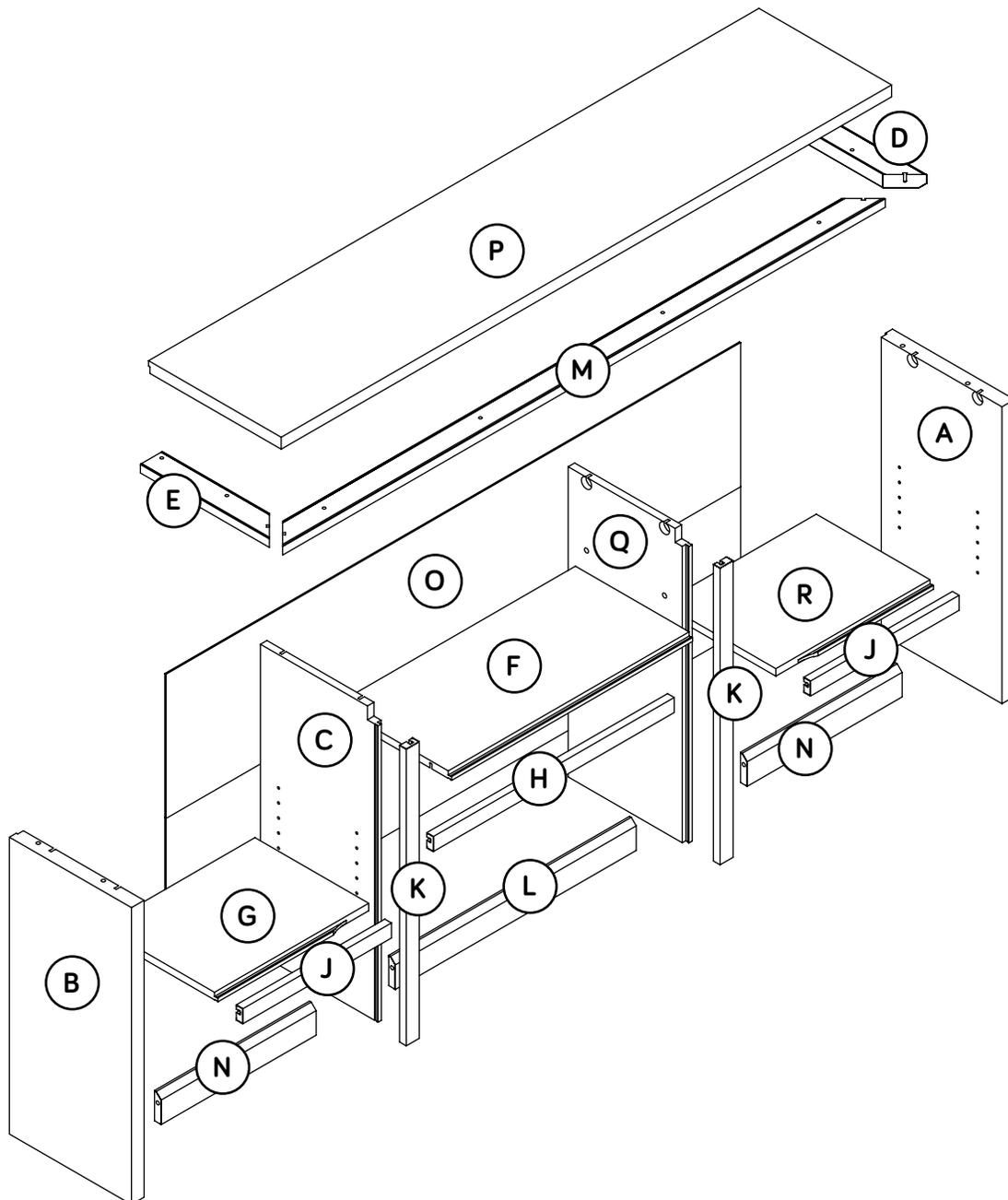
Part Identification

Now you know
our ABCs.



⚠ While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

A	RIGHT END (1)	G	LEFT ADJUSTABLE SHELF (1)	N	SHORT BRACE (2)
B	LEFT END (1)	H	FIXED SHELF MOLDING (1)	O	BACK (1)
C	LEFT UPRIGHT (1)	J	ADJUSTABLE SHELF MOLDING (2)	P	TOP (1)
D	RIGHT TOP MOLDING (1)	K	UPRIGHT MOLDING (2)	Q	RIGHT UPRIGHT (1)
E	LEFT TOP MOLDING (1)	L	LONG BRACE (1)	R	RIGHT ADJUSTABLE SHELF (1)
F	FIXED SHELF (1)	M	FRONT TOP MOLDING (1)		



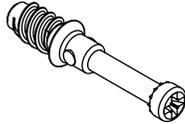
Hardware Identification

† Screws are shown actual size. You may receive extra hardware with your unit.

1F HIDDEN CAM - 6



8F CAM SCREW - 6



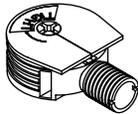
15F WOOD DOWEL - 4



17F MOLDING CONNECTOR - 2



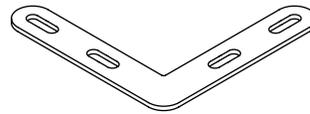
37F TWIST-LOCK® FASTENER - 12



67G CLIP - 7



81G BRACKET CONNECTOR - 2



1N NAIL - 21



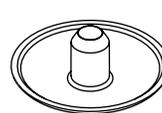
10R SHELF REST - 8



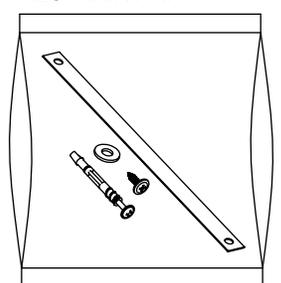
74P SCREW COVER - 4



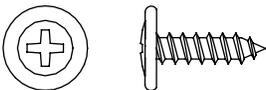
105P TWIST-LOCK® FASTENER COVER - 12



97 FURNITURE TIPPING RESTRAINT KIT - 1



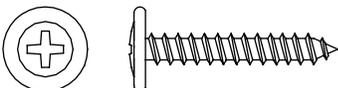
1S BLACK 9/16" LARGE HEAD SCREW - 7



55S BROWN 1-5/8" FLAT HEAD SCREW - 8



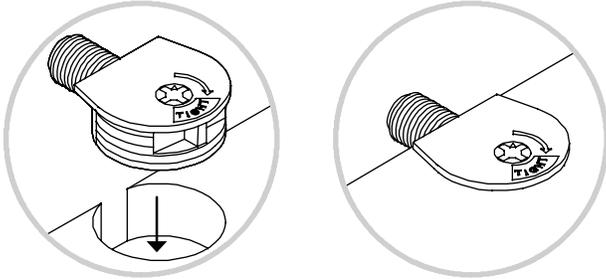
102S SILVER 1" LARGE HEAD SCREW - 8



Hardware Usage Guide

HOW TO USE A TWIST-LOCK® FASTENER

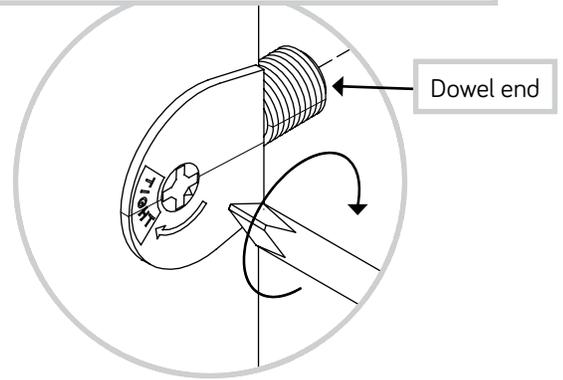
1. Push a TWIST-LOCK® FASTENER into the large hole in the part.



2. 1. Insert the dowel end of the FASTENER into the hole of the adjoining part.

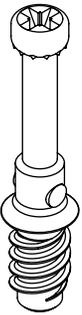
NOTE: The dowel end of the FASTENER must remain fully inserted in the hole of the adjoining part while locking the FASTENER.

2. 2. Tighten the FASTENER with a Phillips screwdriver as tight as possible.



HOW TO USE A HIDDEN CAM & CAM SCREW

Cam Screw

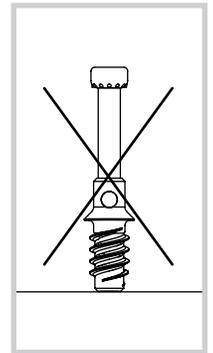
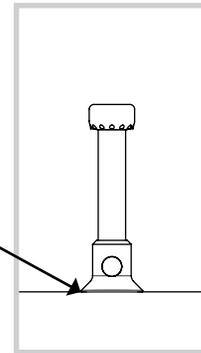


Arrow

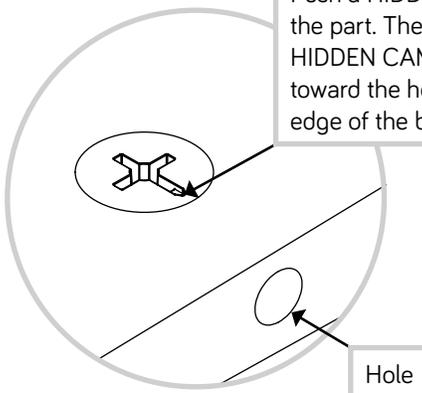


Hidden Cam

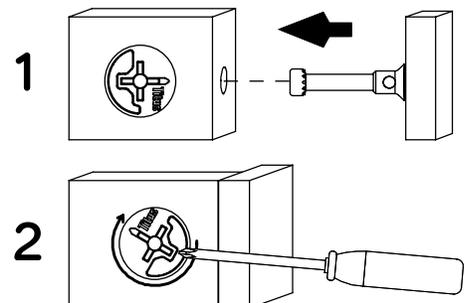
1. Turn the CAM SCREW until the shoulder is against the surface of the part.



2. Push a HIDDEN CAM into the part. The arrow in the HIDDEN CAM must point toward the hole in the edge of the board.



3. Insert the CAM SCREW into the HIDDEN CAM. Tighten the HIDDEN CAM.



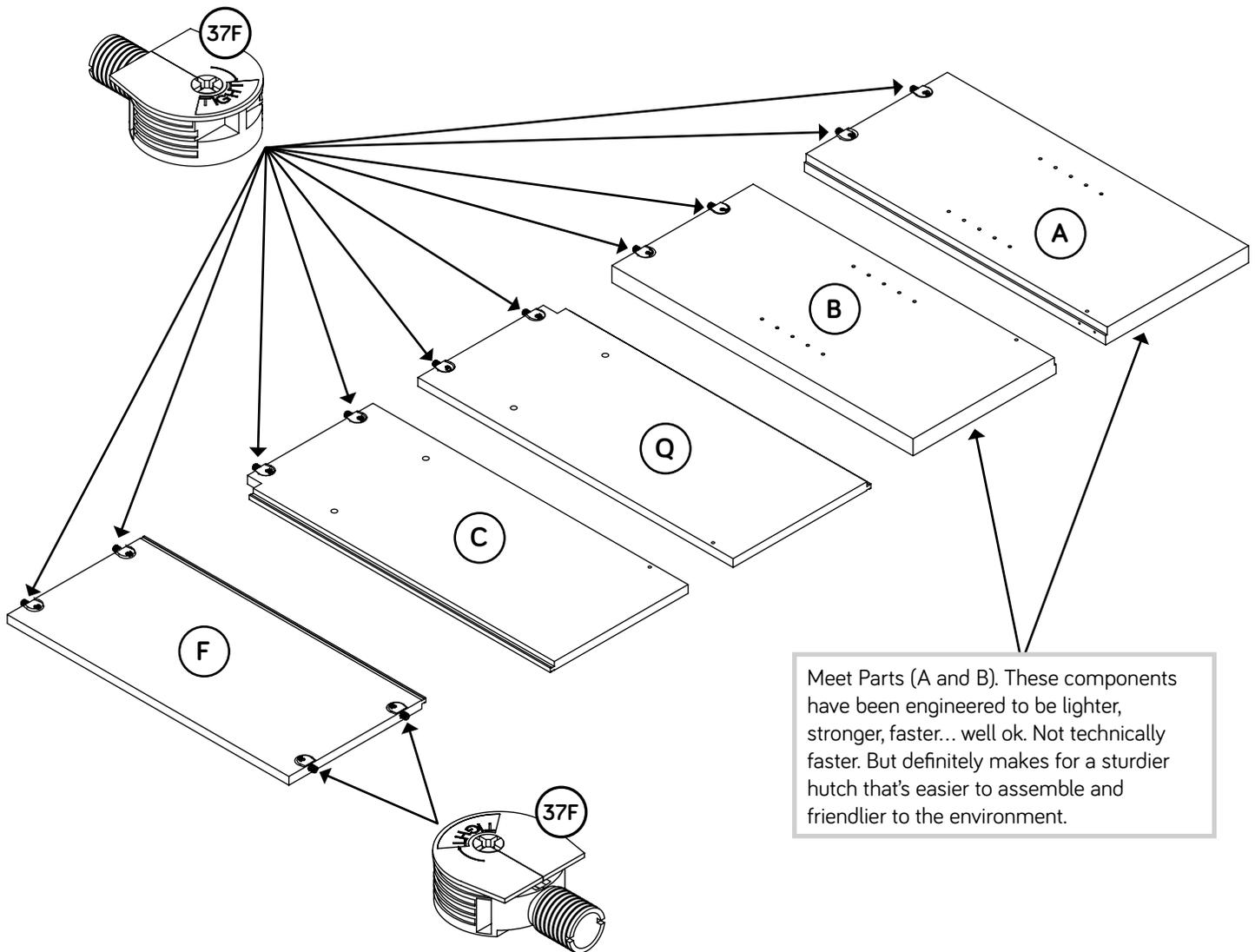
Step 1

- ✦ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✦ To begin assembly, push twelve SAUDER TWIST-LOCK® FASTENERS (37F) into the large holes in the ENDS (A and B), UPRIGHTS (C and Q), and FIXED SHELF (F).



Some assembly
(and snacks) required.

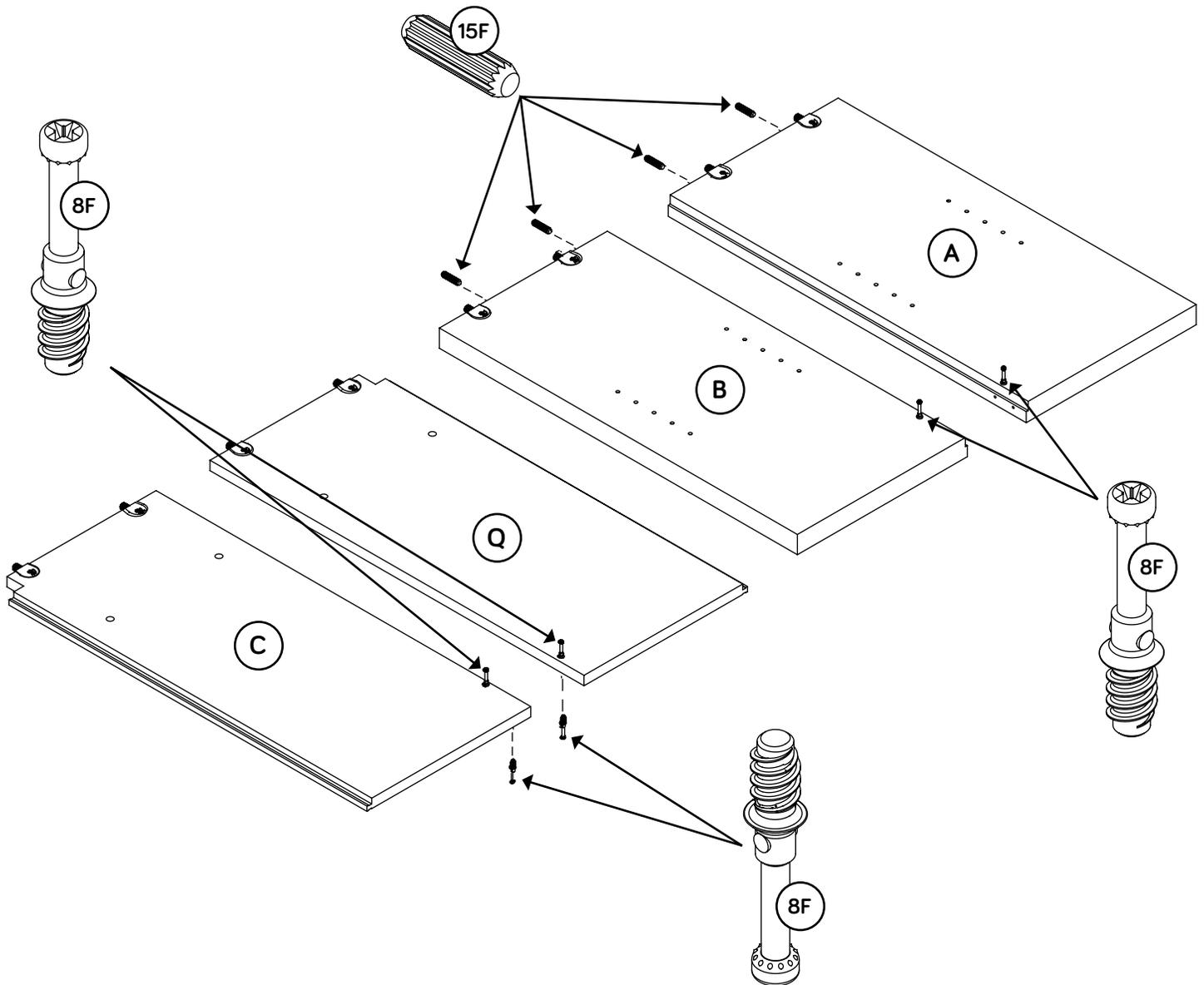
Do not tighten the TWIST-LOCK® FASTENERS in this step.



Meet Parts (A and B). These components have been engineered to be lighter, stronger, faster... well ok. Not technically faster. But definitely makes for a sturdier hutch that's easier to assemble and friendlier to the environment.

Step 2

- ✚ Turn six CAM SCREWS (8F) into the ENDS (A and B) and UPRIGHTS (C and Q).
- ✚ Insert four WOOD DOWELS (15F) into the ENDS (A and B).



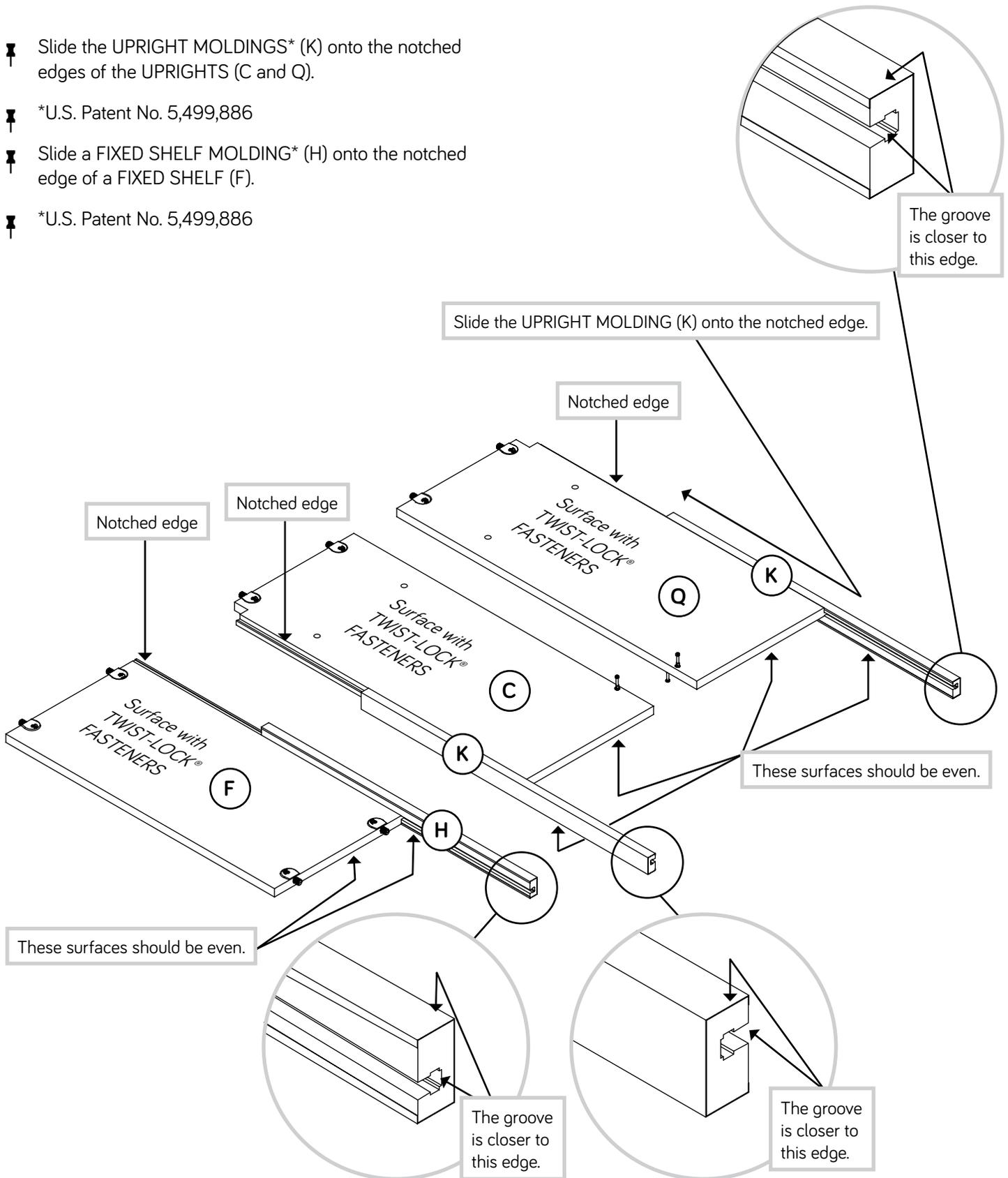
Step 3

Slide the UPRIGHT MOLDINGS* (K) onto the notched edges of the UPRIGHTS (C and Q).

*U.S. Patent No. 5,499,886

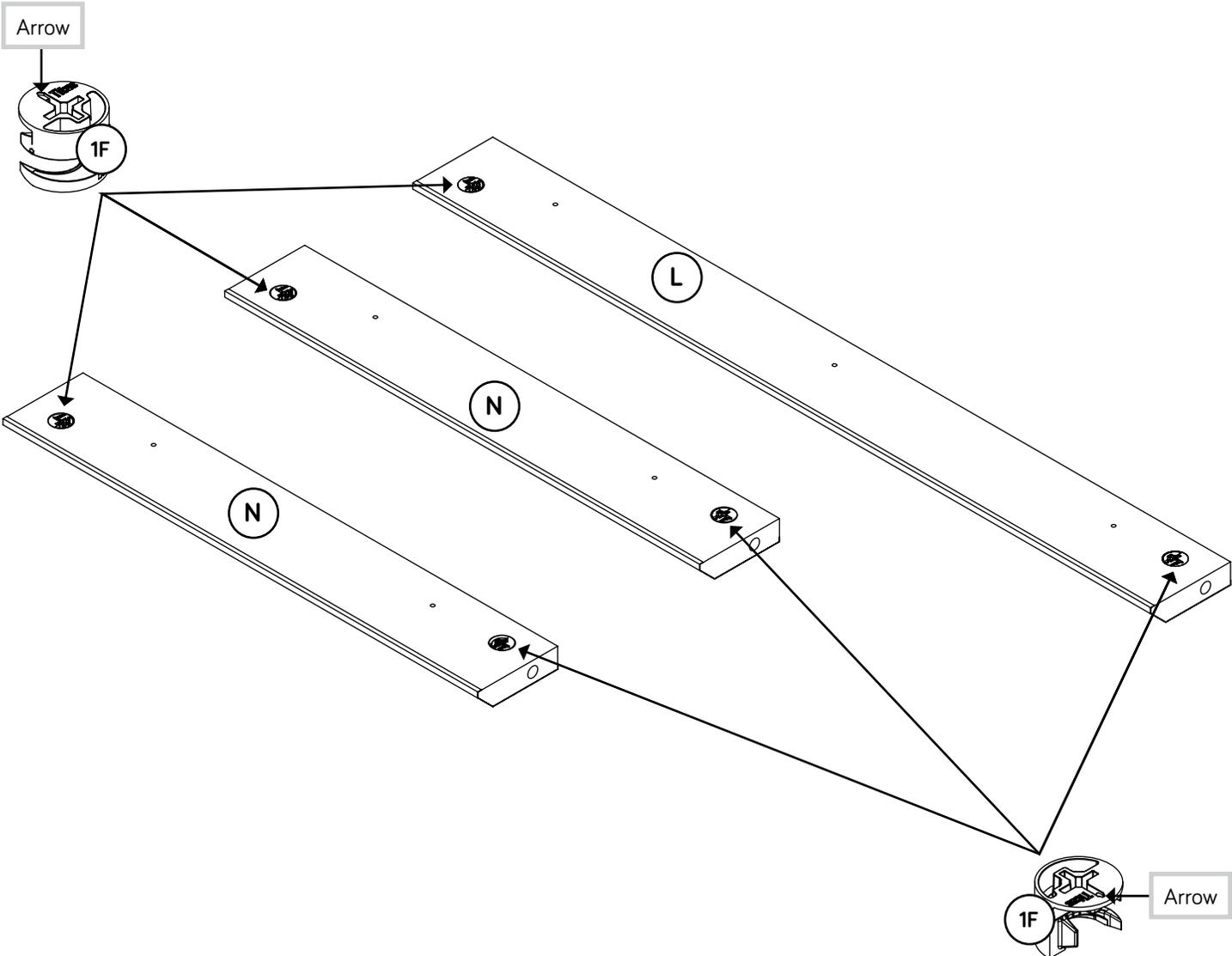
Slide a FIXED SHELF MOLDING* (H) onto the notched edge of a FIXED SHELF (F).

*U.S. Patent No. 5,499,886



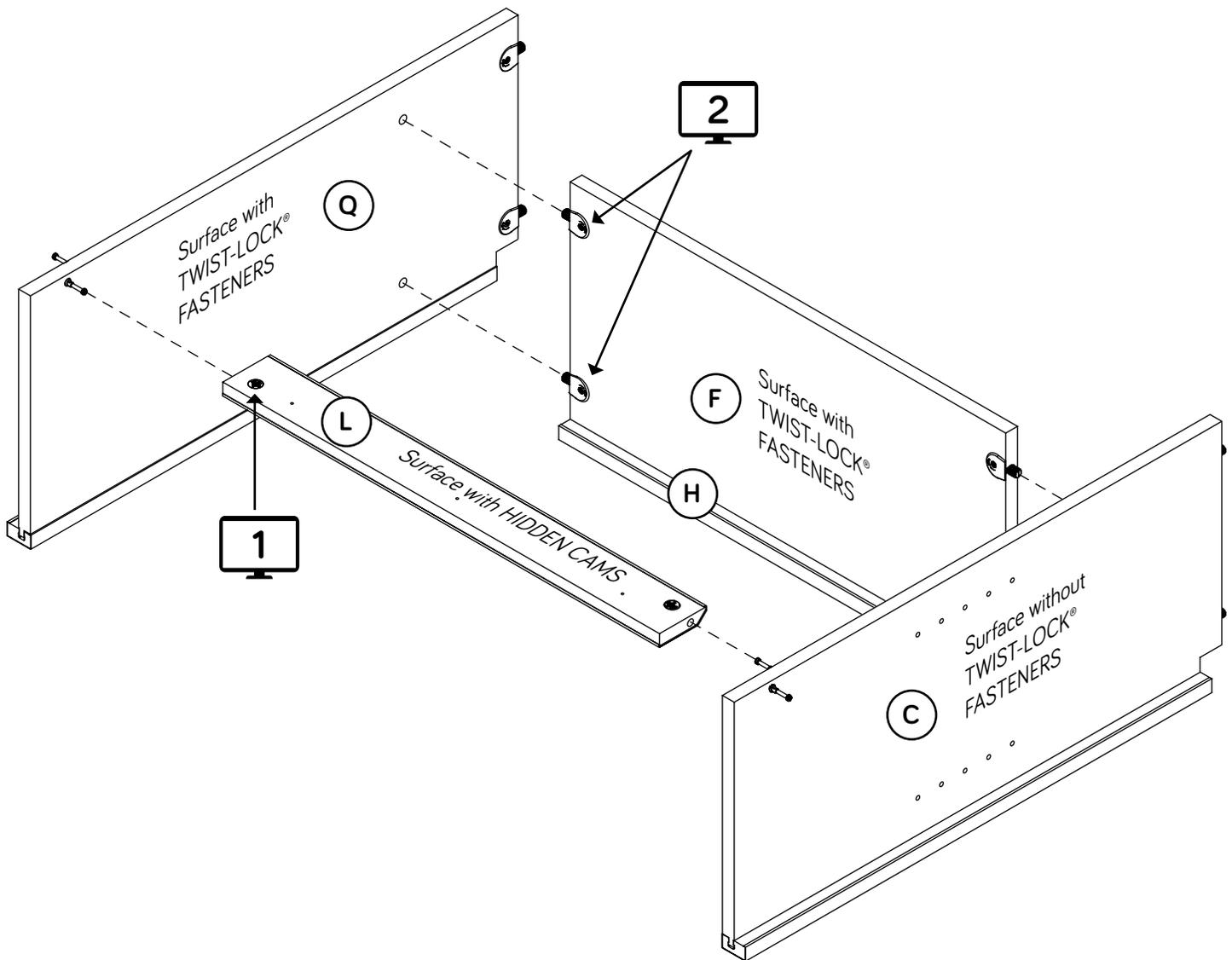
Step 4

Push six HIDDEN CAMS (1F) into the BRACES (L and N).



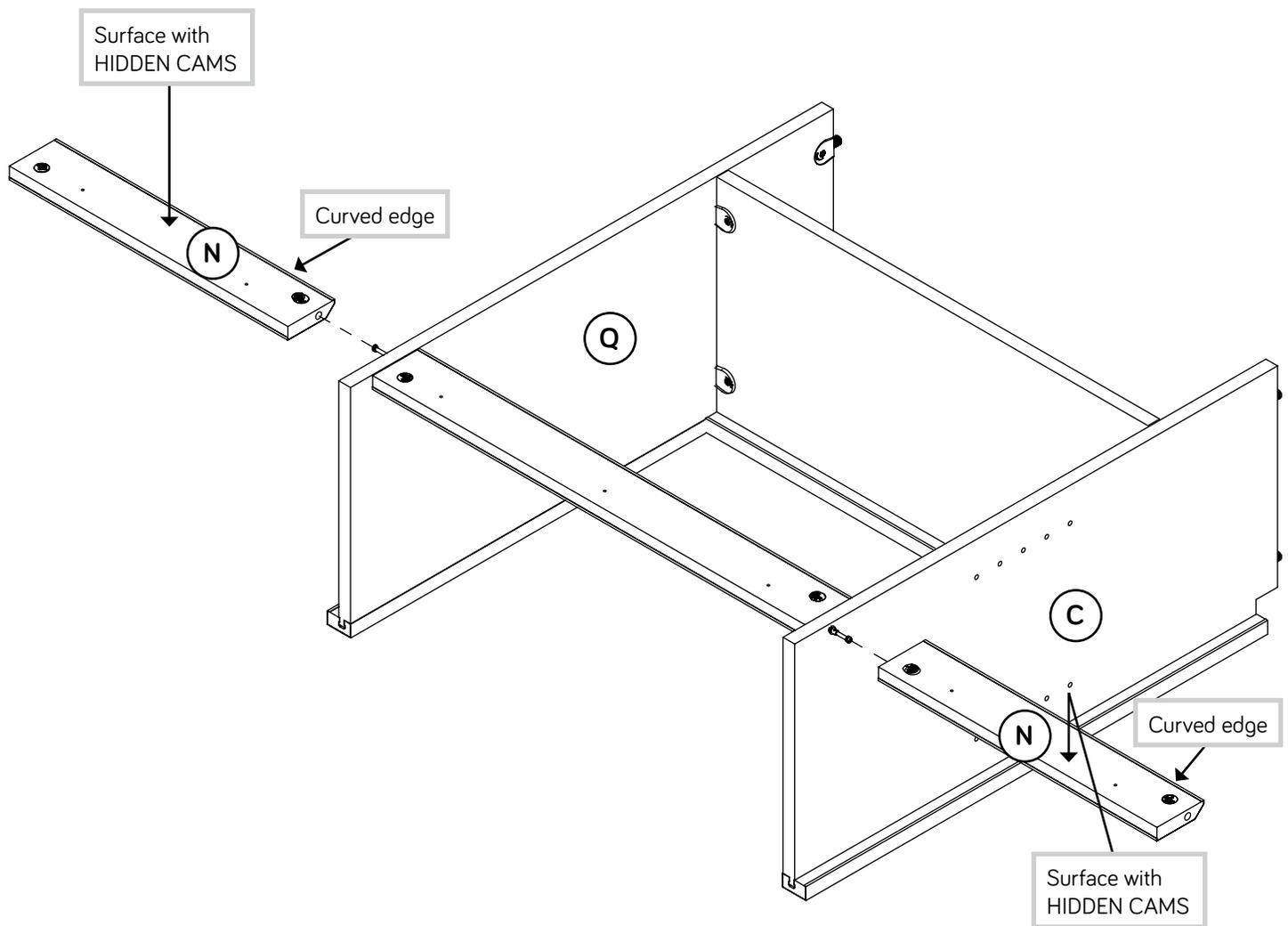
Step 5

- Fasten the UPRIGHTS (C and Q) to the FIXED SHELF (F) and LONG BRACE (L). Tighten four TWIST-LOCK® FASTENERS and two HIDDEN CAMS.



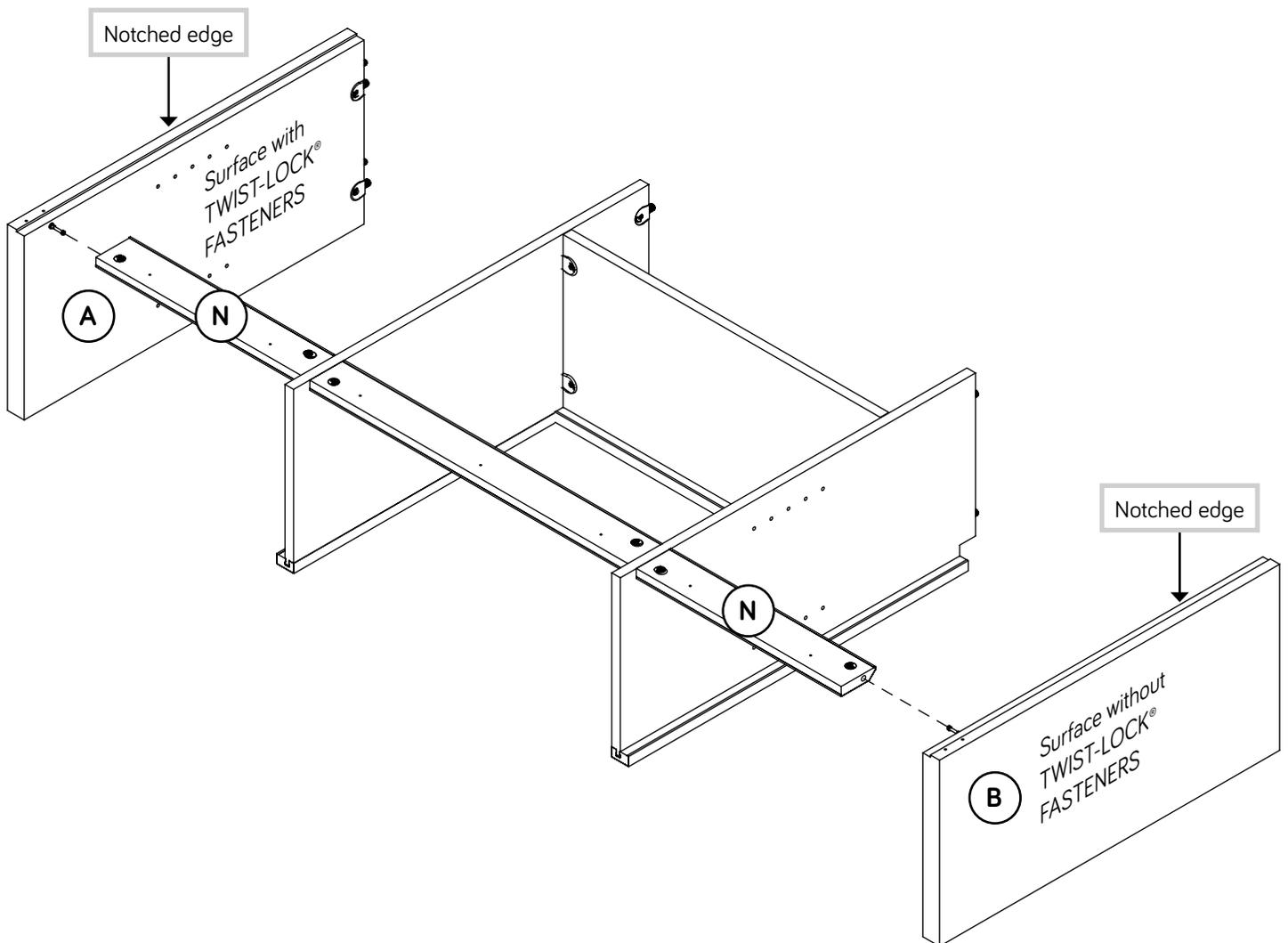
Step 6

- Fasten the SHORT BRACES (N) to the UPRIGHTS (C and Q).
- Tighten two HIDDEN CAMS.



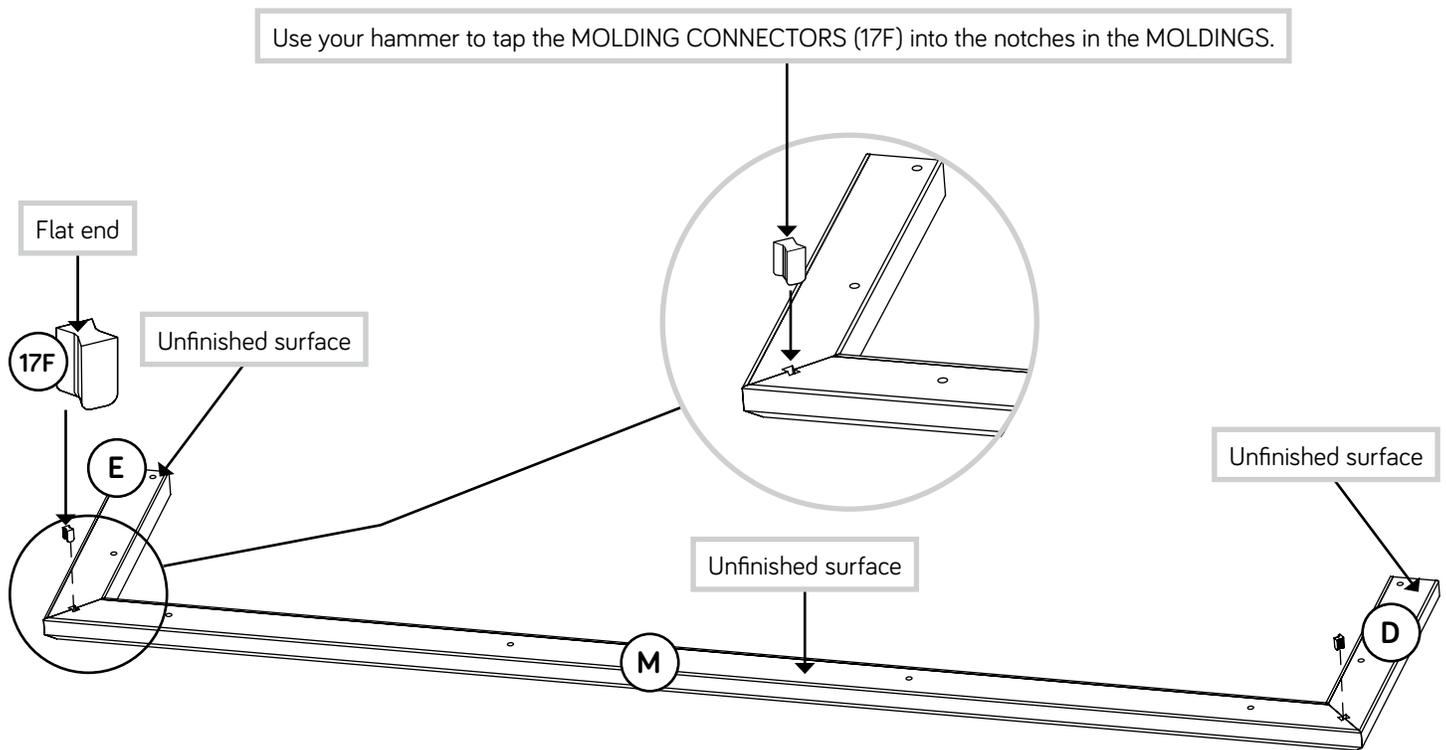
Step 7

- Fasten the ENDS (A and B) to the SHORT BRACES (N).
Tighten two HIDDEN CAMS.



Step 8

- Tap two MOLDING CONNECTORS (17F) into the notches in the MOLDINGS (D, E, and M).

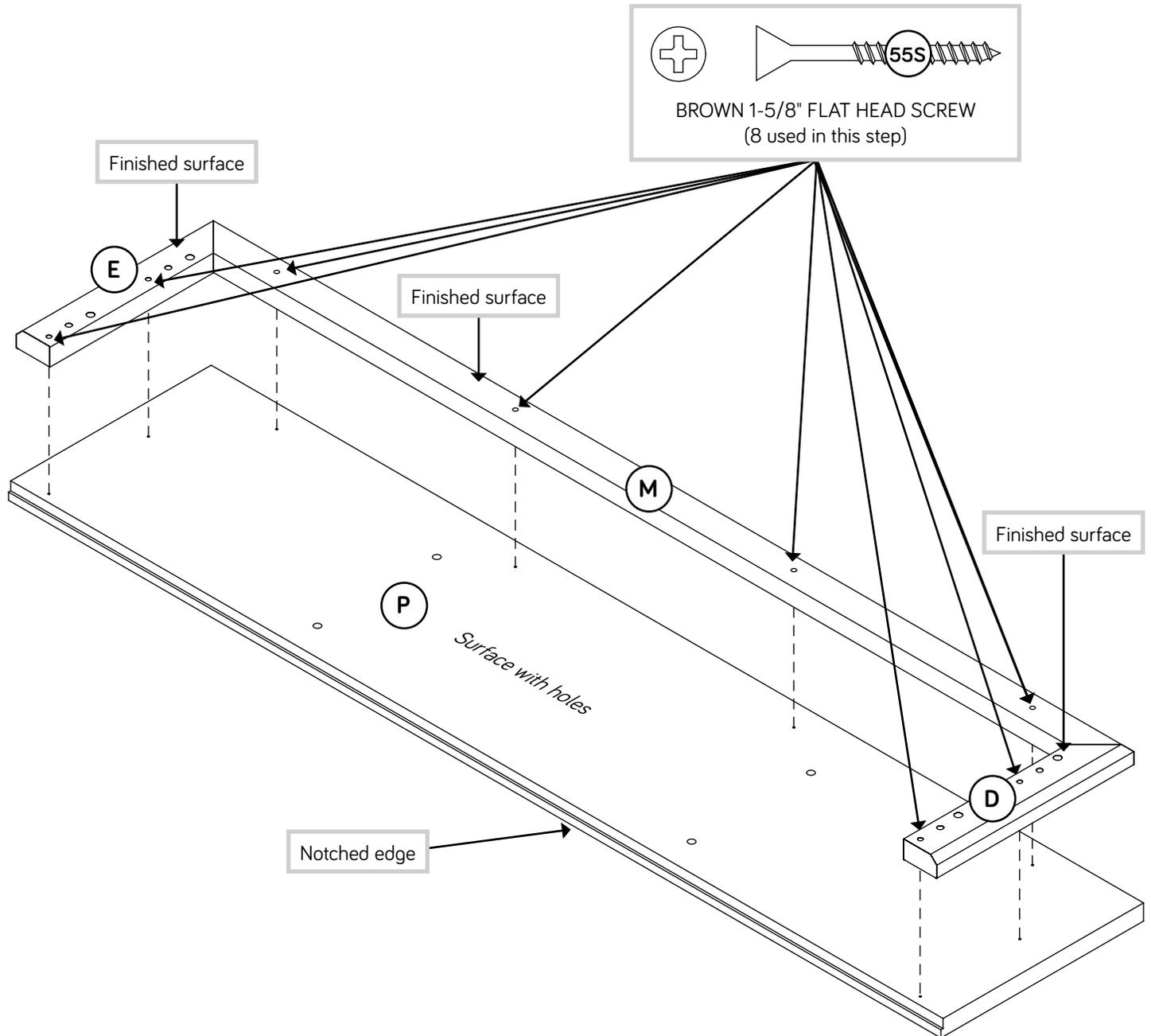


Step 9

✚ Fasten the MOLDINGS (D, E, and M) to the TOP (P). Use eight BROWN 1-5/8" FLAT HEAD SCREWS (55S).

✚ NOTE: Start each SCREW a few turns before completely tightening any of them.

✚ NOTE: Do not overtighten the SCREWS into the TOP.



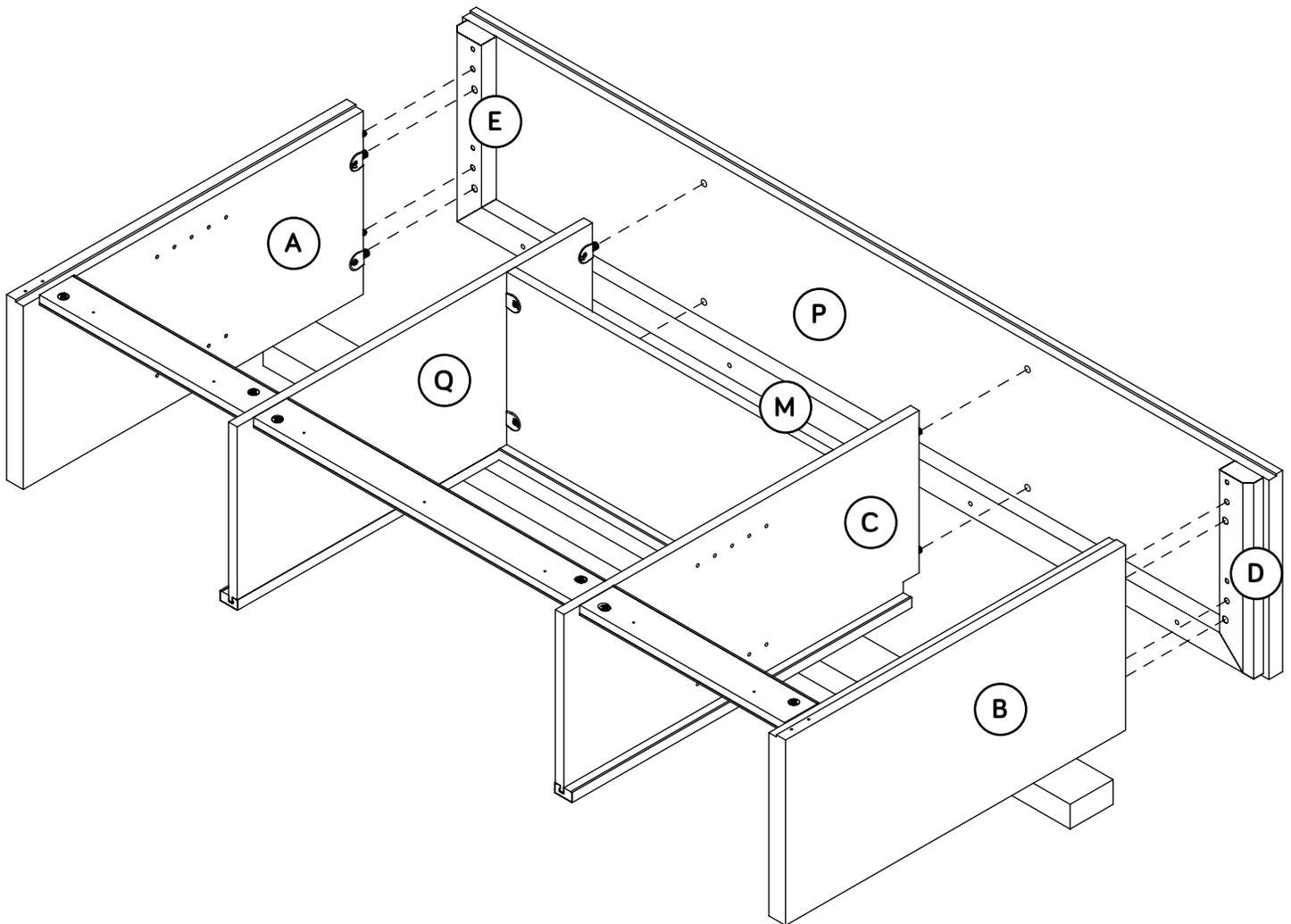
Step 10

Fasten the MOLDINGS (D and E) and TOP (P) to the ENDS (A and B) and UPRIGHTS (C and Q). Tighten eight TWIST-LOCK® FASTENERS.

NOTE: Be sure the WOOD DOWELS in the ENDS and UPRIGHTS insert into the MOLDINGS and TOP.



Now might be a good time to refresh your drink.

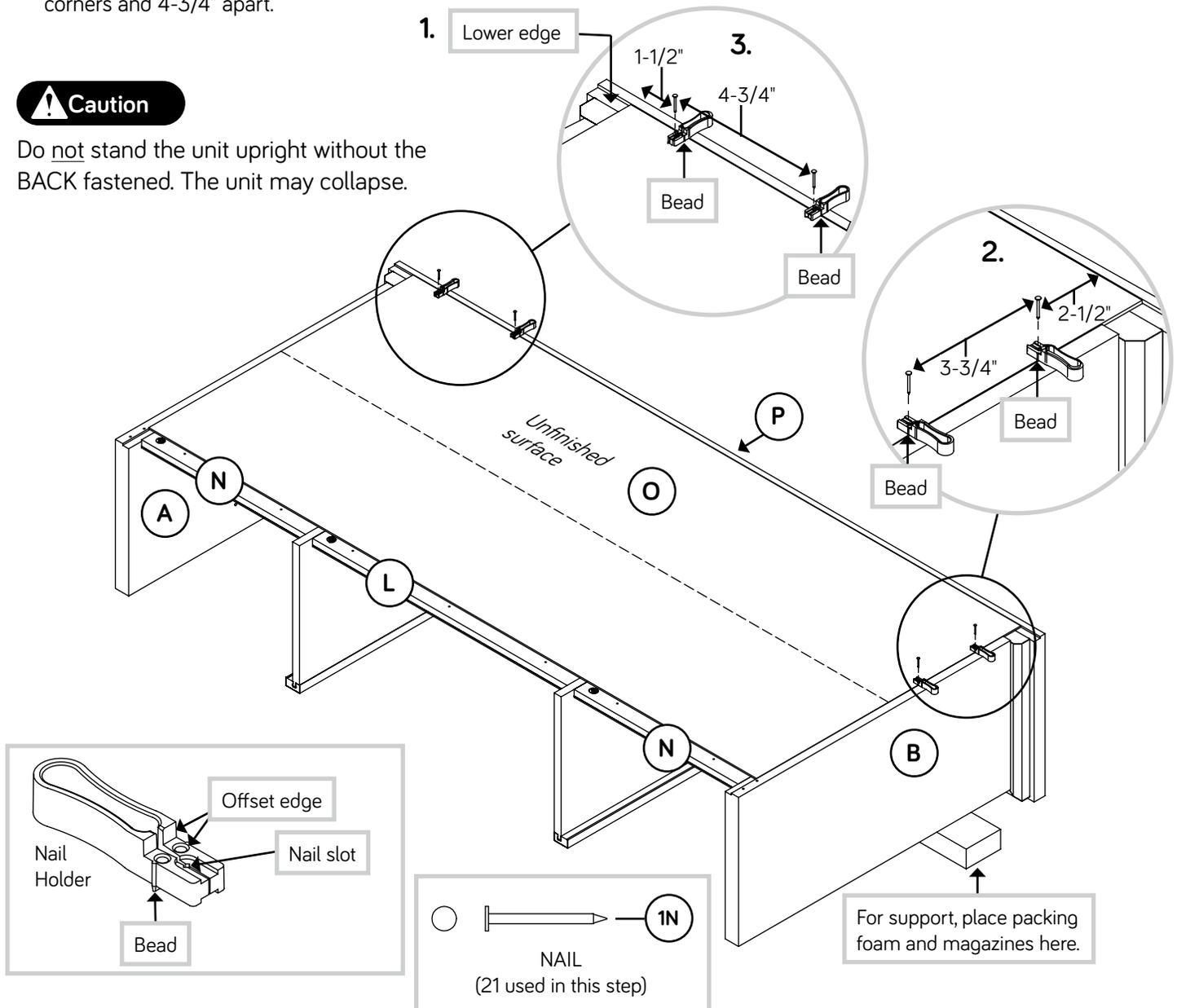


Step 11

- ✚ We have provided a Nail Holder tool to use in this step for proper positioning of the NAILS. Please refer to the parts of the Nail Holder as the bead, offset edge, and nail slot as shown in the diagram below.
- ✚ Diagram 1. Place the BACK (O) into the lower edge of the RIGHT END (A) with the top edge of the BACK (O) against the lower edge of the TOP (P).
- ✚ Diagram 2. Place the bead of the Nail Holder down between the BACK (O) and LEFT END (B) 2-1/2" from the corner. Place a NAIL (1N) into the nail slot of the Nail Holder. Tap the NAIL through the BACK and into lower edge of the LEFT END. Remove the Nail Holder from the NAIL and completely tap the NAIL in with your hammer. Finish fastening the BACK to the LEFT END with the hammer and Nail Holder placing NAILS approximately 3-3/4" apart.
- ✚ Repeat this step to fasten the BACK (O) to the RIGHT END (A).
- ✚ Diagram 3. Fasten the BACK (O) to the TOP (P) using the NAILS (1N) and Nail Holder. The NAILS should be 1-1/2" from the corners and 4-3/4" apart.

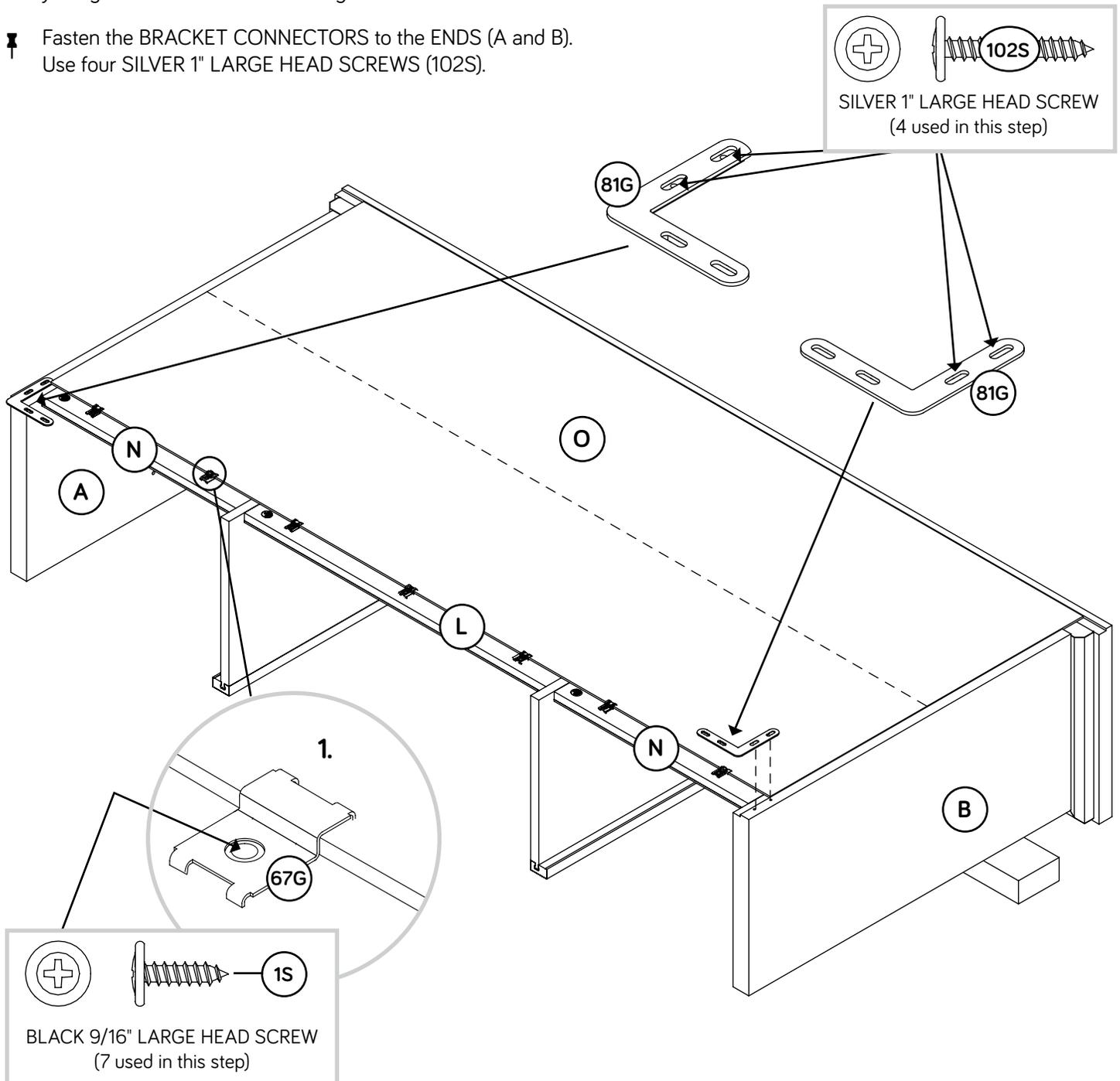
⚠ Caution

Do **not** stand the unit upright without the BACK fastened. The unit may collapse.



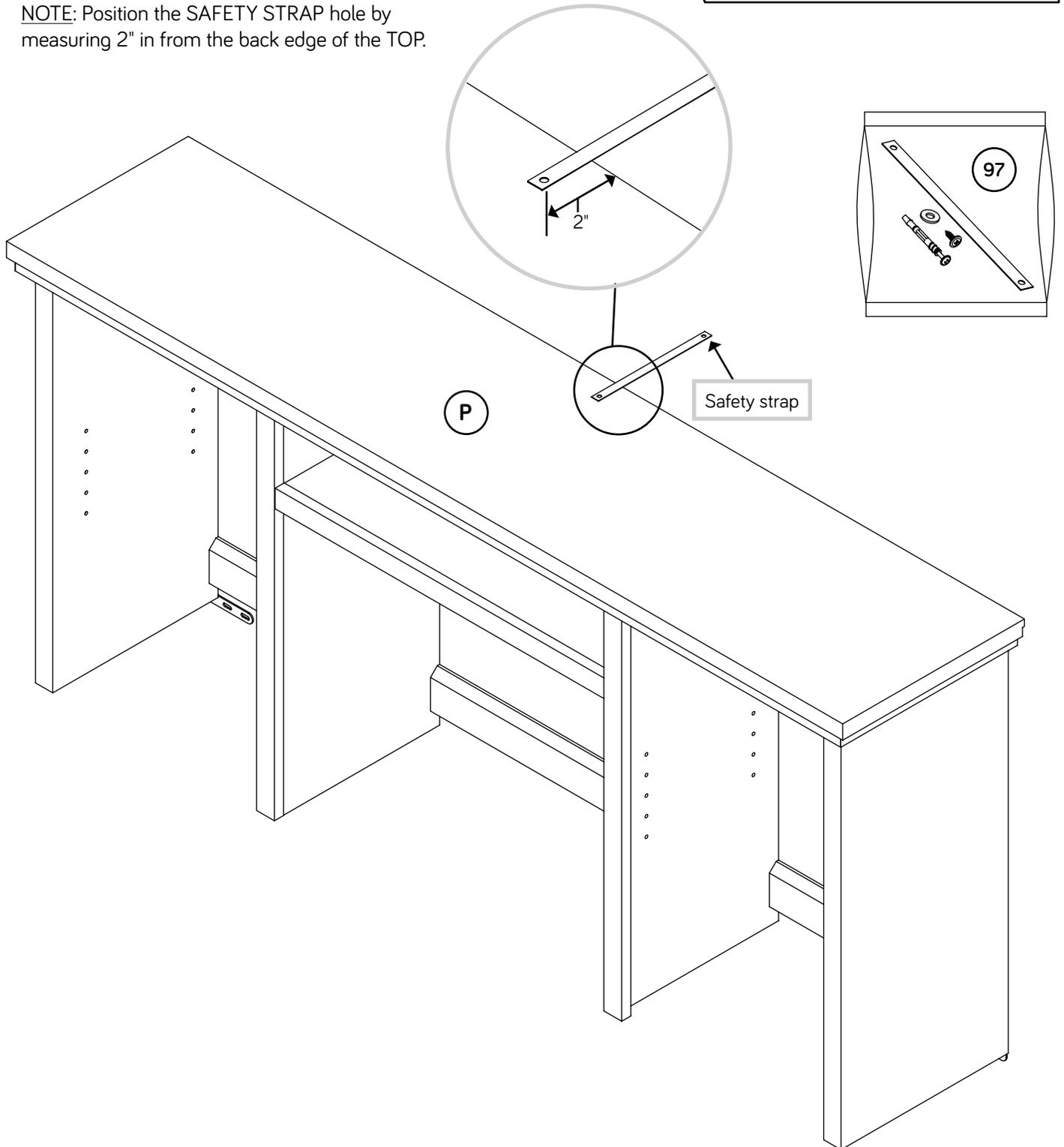
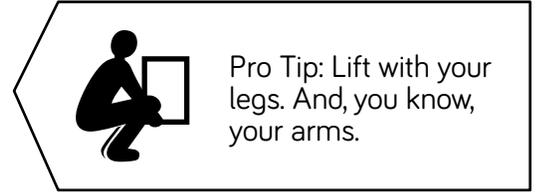
Step 12

- Fasten the BACK (O) to the BRACES (L and N). Use seven CLIPS (67G) and seven BLACK 9/16" LARGE HEAD SCREWS (1S).
- NOTE:** The CLIPS should wrap around the edge of the BACK and the teeth of the CLIPS should bite into the BRACES as you tighten the screws. Follow diagram #1.
- Fasten the BRACKET CONNECTORS to the ENDS (A and B). Use four SILVER 1" LARGE HEAD SCREWS (102S).



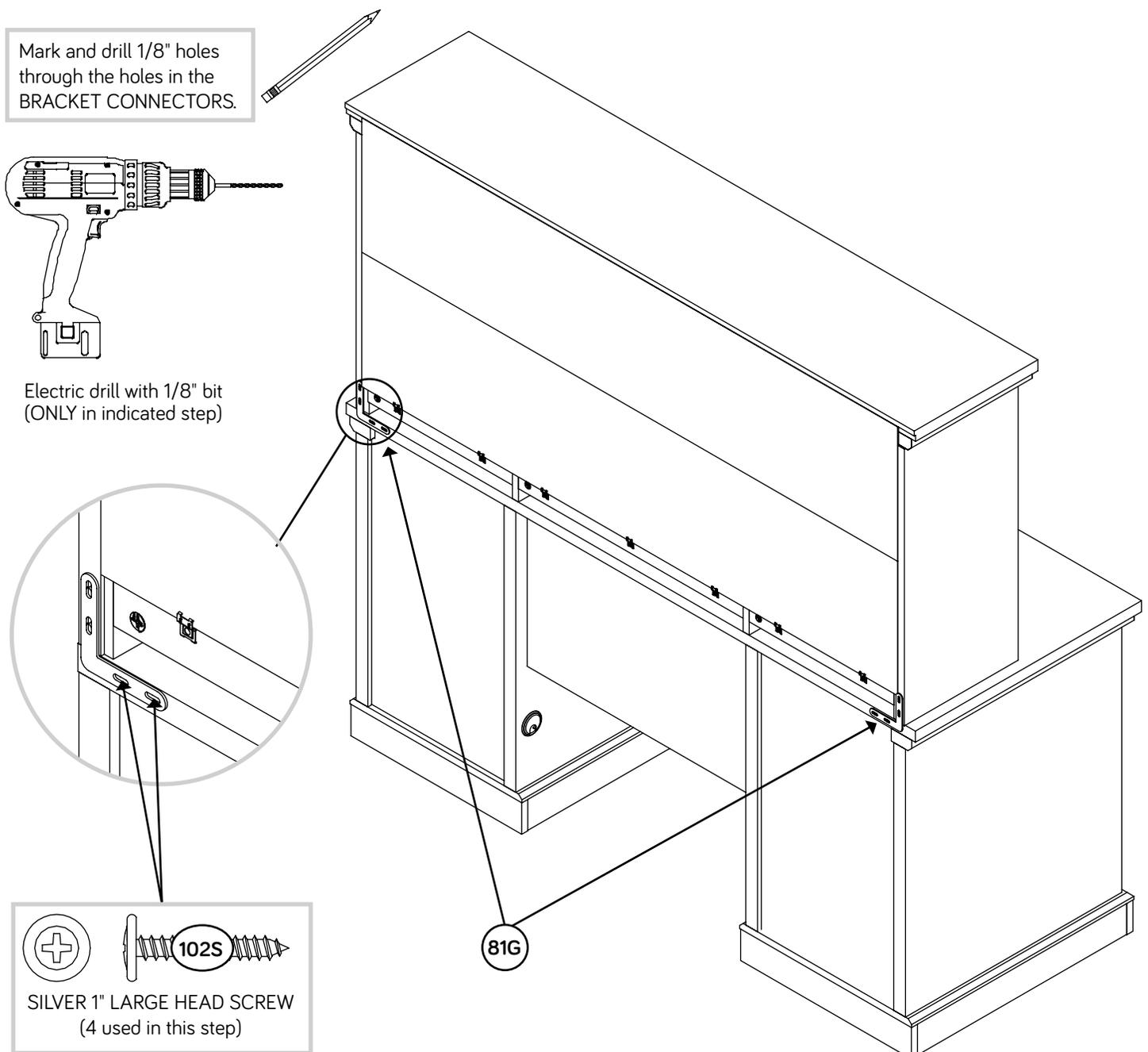
Step 13

- ⚠ Carefully stand your unit upright.
- ⚠ Open the FURNITURE TIPPING RESTRAINT KIT (97) and fasten the SAFETY STRAP to the TOP (P). There is no pre-drilled hole. With extra force, use the short screw provided.
- ⚠ **NOTE:** Position the SAFETY STRAP hole by measuring 2" in from the back edge of the TOP.



Step 14

- ✦ This unit attaches to the 427030.
- ✦ Place the unit on top of the 427030 as shown.
- ✦ **NOTE:** There are no pre-drilled holes in the 427030 for attaching the HUTCH. You will need to drill 1/8" wide, 1" deep holes through the open holes in the BRACKET CONNECTORS (81G).
- ✦ Fasten the HUTCH to the unit you have drilled the holes into. Use four SILVER 1" LARGE HEAD SCREWS (102S) through the BRACKET CONNECTORS and into the unit.



Step 15

✚ Position your unit in its final location. We recommend using the SAFETY STRAP for added stability.

✚ **NOTE:** Do not turn the SAFETY DRYWALL ANCHOR into a wall stud. If you prefer to fasten the SAFETY STRAP to a wall stud, go to your local hardware store for proper hardware.

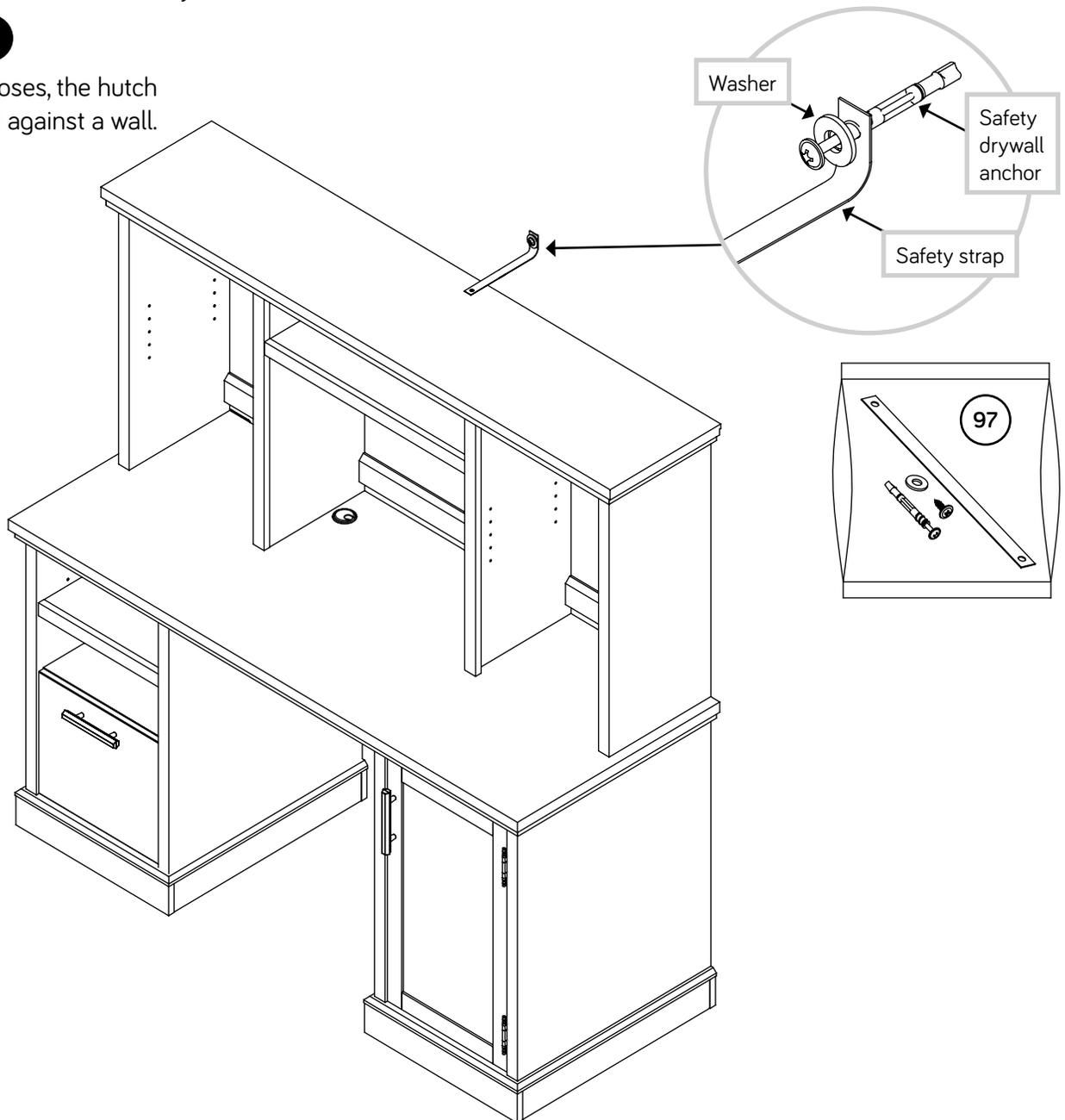
✚ **INSTALLATION INSTRUCTIONS:**

1. Insert the SAFETY DRYWALL ANCHOR through the WASHER and the end of the SAFETY STRAP.
2. Using a Phillips screwdriver or a hand drill, press the screw slightly onto the drywall.
3. Apply pressure; turn the screw until a pilot hole is made and the nylon sheath slips through.
4. Turn the screw until it is flush against the wall and you feel a firm resistance.
5. Continue to turn until the screw starts spinning freely.

✚ **NOTE:** Before moving your unit to a different location, unscrew the SAFETY DRYWALL ANCHOR from your wall. The nylon sheath will remain behind your wall.

Warning

For safety purposes, the hutch must be placed against a wall.



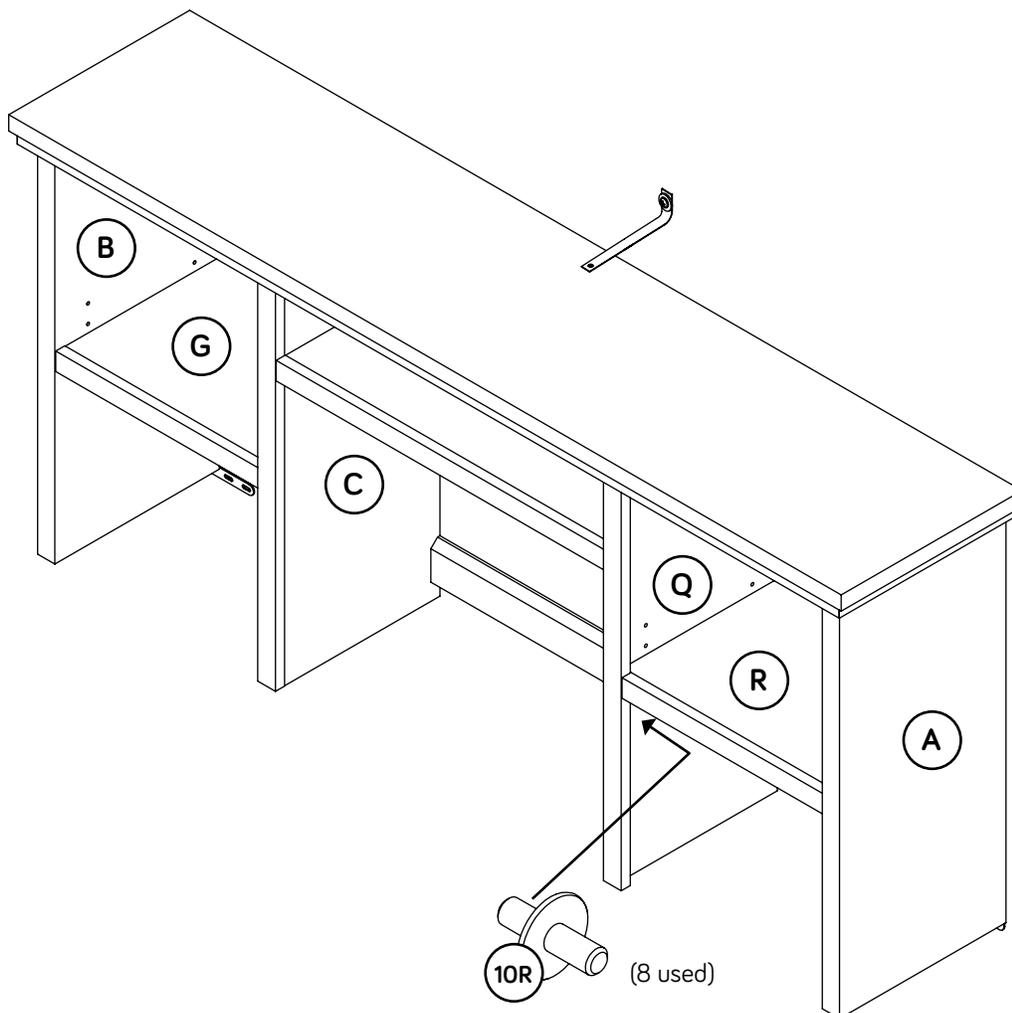
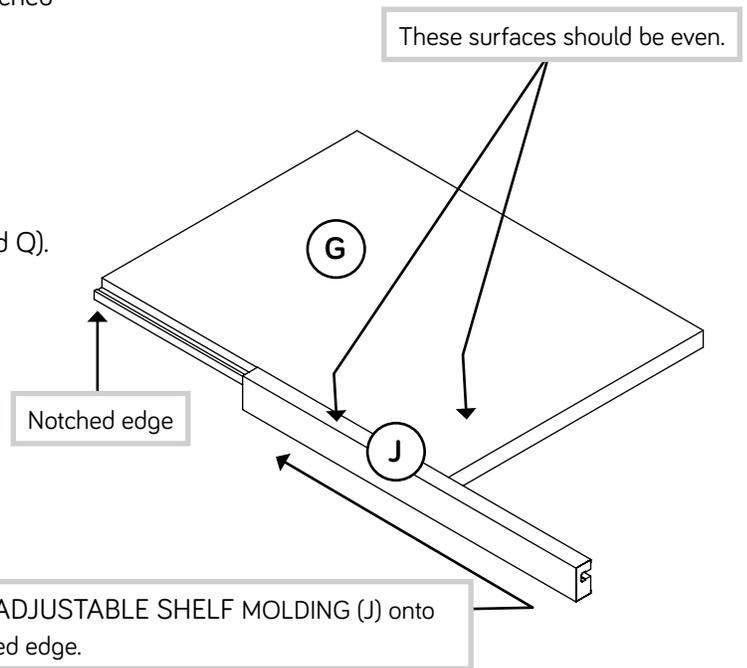
Step 16

Slide a **ADJUSTABLE SHELF MOLDING*** (J) onto the notched edge of the **LEFT ADJUSTABLE SHELF** (G).

*U.S. Patent No. 5,499,886

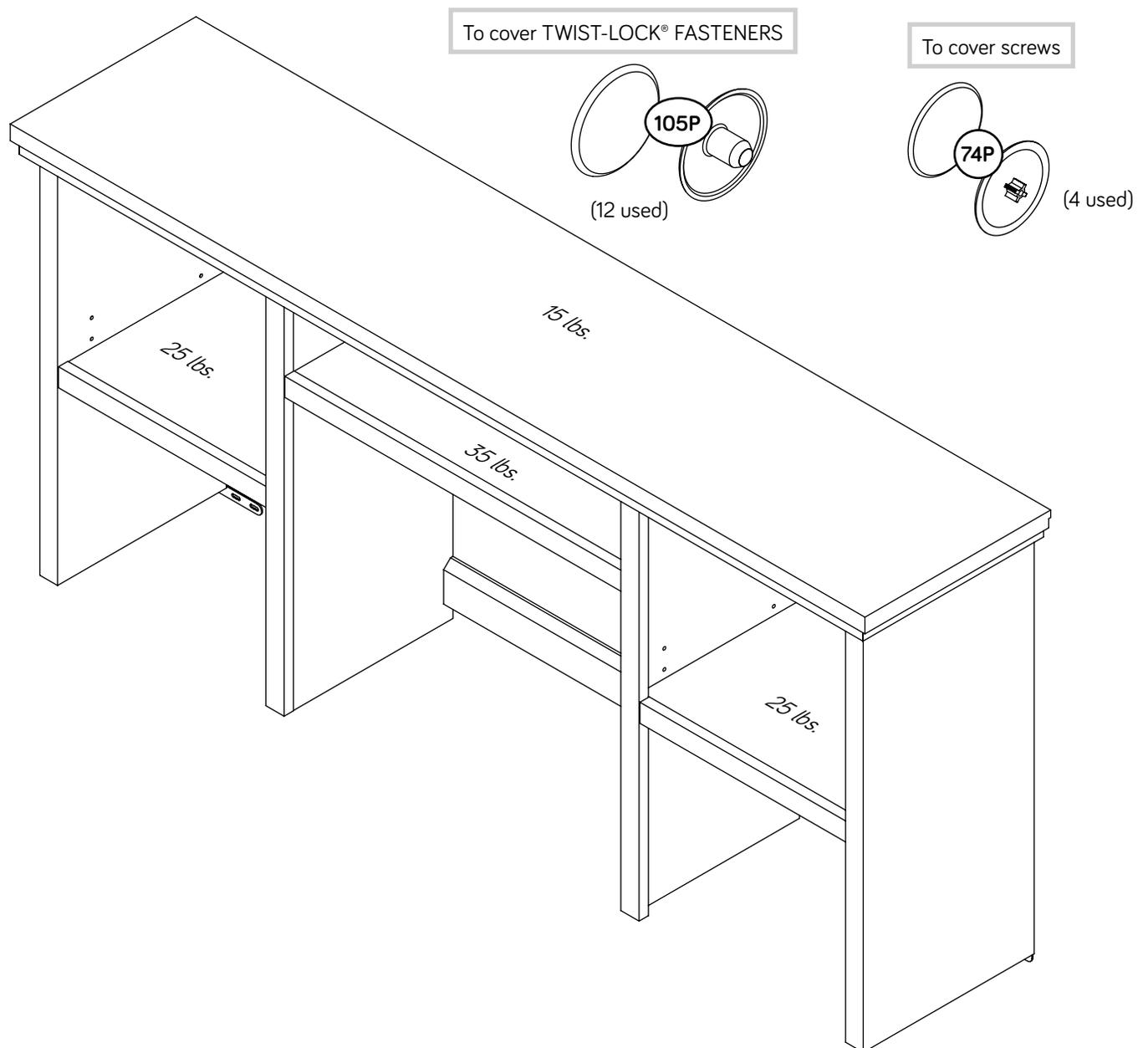
Repeat this step for the **RIGHT ADJUSTABLE SHELF** (R).

Insert the **SHELF RESTS** (10R) into the hole locations of your choice in the **ENDS** (A and B) and **UPRIGHTS** (C and Q). Set the **ADJUSTABLE SHELVES** (G and R) onto the **SHELF RESTS**.



Step 17

- ✚ Center a SCREW COVER (74P) over the head of each SCREW and gently tap in with your hammer.
- ✚ Using your hammer, gently tap a TWIST-LOCK® FASTENER COVER (105P) or TWIST-LOCK® FASTENER COVER (112P) onto each visible TWIST-LOCK FASTENER®.
- ✚ **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with a damp cloth. Wipe dry.



WARNING

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. ***Carefully read the following chart.***

Look out for:	What can happen:	How to avoid the problem:
<ul style="list-style-type: none">• Overloaded shelves.	<ul style="list-style-type: none">• Risk of injury.• Overloaded shelves can break.	<ul style="list-style-type: none">• Never exceed the weight limits shown in the instructions
<ul style="list-style-type: none">• Improperly moving furniture that is not designed and equipped with casters.	<ul style="list-style-type: none">• Furniture can tip over or break if improperly moved.• Physical injury. Furniture can be very heavy.	<ul style="list-style-type: none">• Unload shelves before moving the hutch.• The hutch should be removed from the desktop before attempting to move the desk.• Do not push furniture, especially on a carpeted floor. Have a friend help you lift the item and set it in place.• This unit must be positioned against a wall.
<ul style="list-style-type: none">• Children climbing on the shelves can cause the product to tip.	<ul style="list-style-type: none">• Risk of injury or death.	<ul style="list-style-type: none">• Do not allow children to climb on the shelves. Avoid placing items like toys or candy on upper shelves.• Use the supplied tipping restraint kit for added stability.
<ul style="list-style-type: none">• Placing TVs on furniture items that are not designed to support a television is hazardous.	<ul style="list-style-type: none">• Risk of injury or death. TVs can be very heavy. Plus the weight and location of the picture tube tends to make TVs unbalanced and prone to tipping forward.	<ul style="list-style-type: none">• This product is not designed to support a television.