

1500x600 Desk

Hudson Elm finish | **Model 5427415**

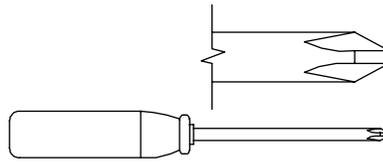
NOTE: THIS INSTRUCTION BOOKLET CONTAINS **IMPORTANT** SAFETY INFORMATION. PLEASE READ AND KEEP FOR FUTURE REFERENCE.

English pg 1-12
Français pg 13-14
Español pg 15-16

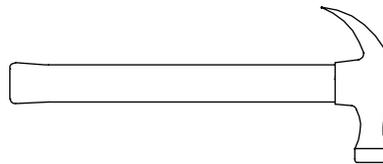
Lot # **572554**
Purchased:

09/17/21

Part Identification	3
Hardware Identification	4
Hardware Usage Guide	6
Assembly Steps	5-12
Français	13-14
Español	15-16
Safety	17-18
Warranty	19



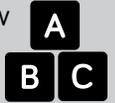
No. 2 Phillips Screwdriver
Tip Shown Actual Size



Hammer
Not actual size 😊

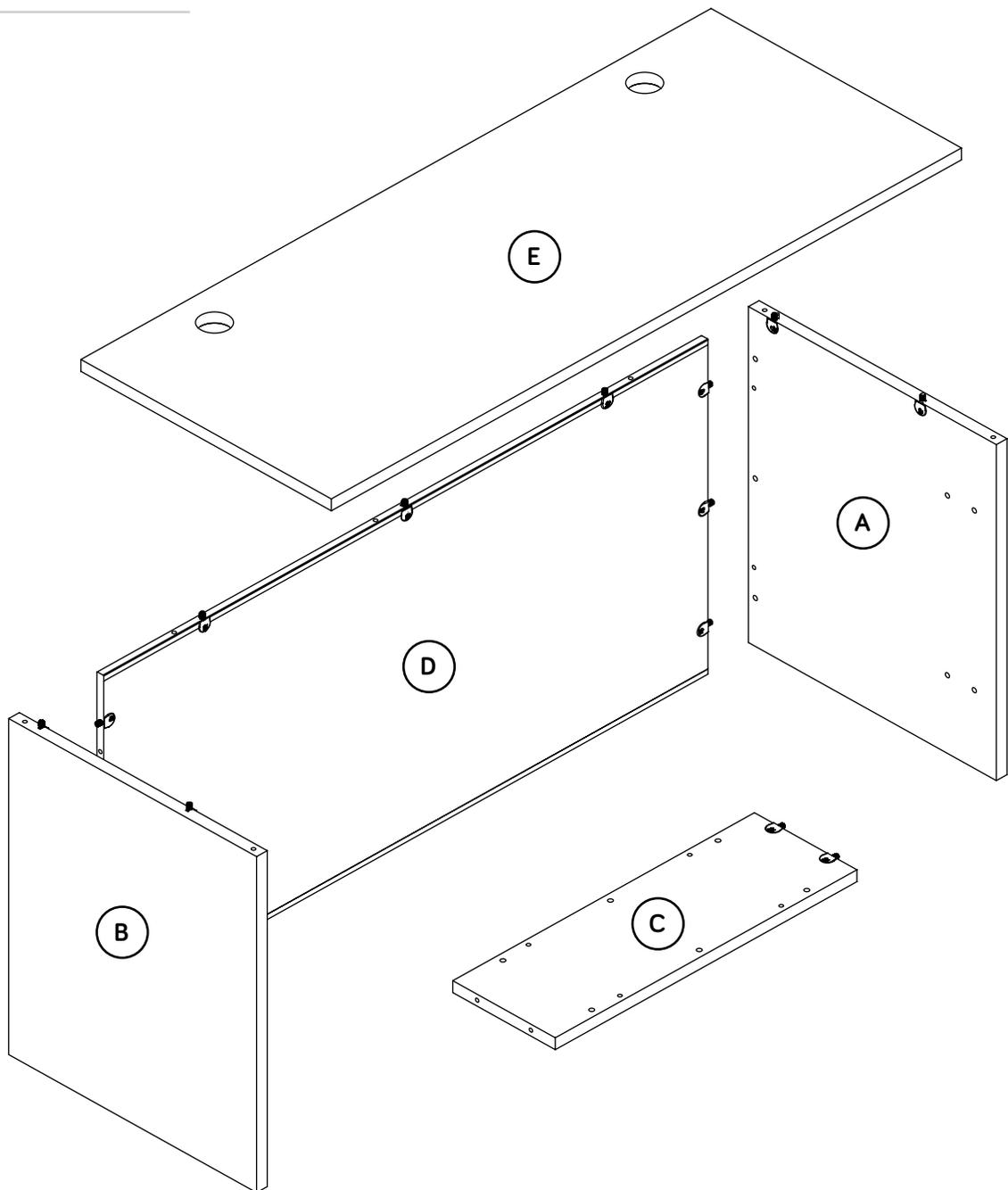
Part Identification

Now you know
our ABCs.



† While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

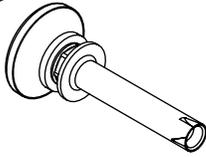
A	RIGHT END (1)
B	LEFT END (1)
C	SMALL END (1)
D	MODESTY PANEL (1)
E	TOP (1)



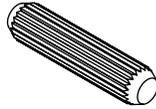
Hardware Identification

† Screws are shown actual size. You may receive extra hardware with your unit.

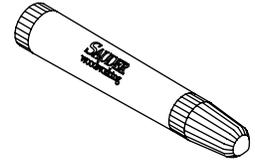
46E LEVELER - 6



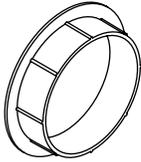
42F WOOD DOWEL - 13



10M TOUCH-UP PEN - 1



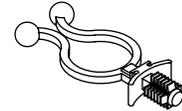
2P GROMMET - 2



3P GROMMET CAP - 2



9P CORD CLIP - 2



125P TWIST-LOCK® FASTENER COVER - 15



126P SMALL HOLE PLUG - 2

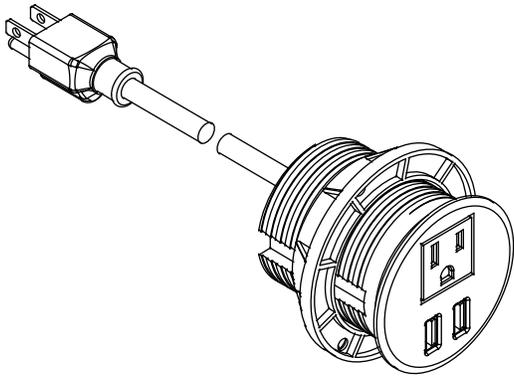


127P LARGE HOLE PLUG - 8

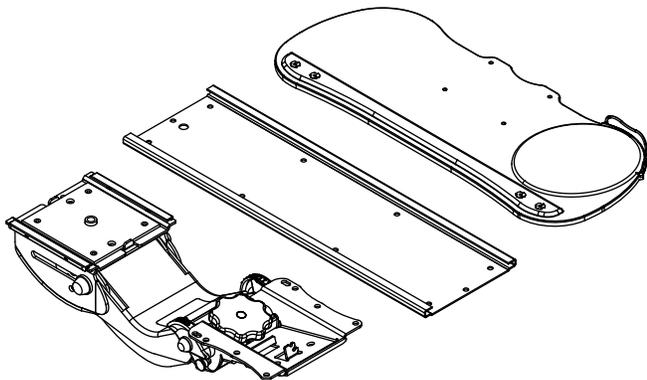


Optional Accessories (sold separately)

⌘ This piece of furniture accommodates one or more of the following optional accessories (sold separately). ⌘ **Powered Grommet (Item 5427829)**



⌘ **Articulating Keyboard Shelf (Item 5426468)**
⌘ The Articulating Keyboard Shelf is designed to be fastened to the underside of your desk, desk return, or credenza top.

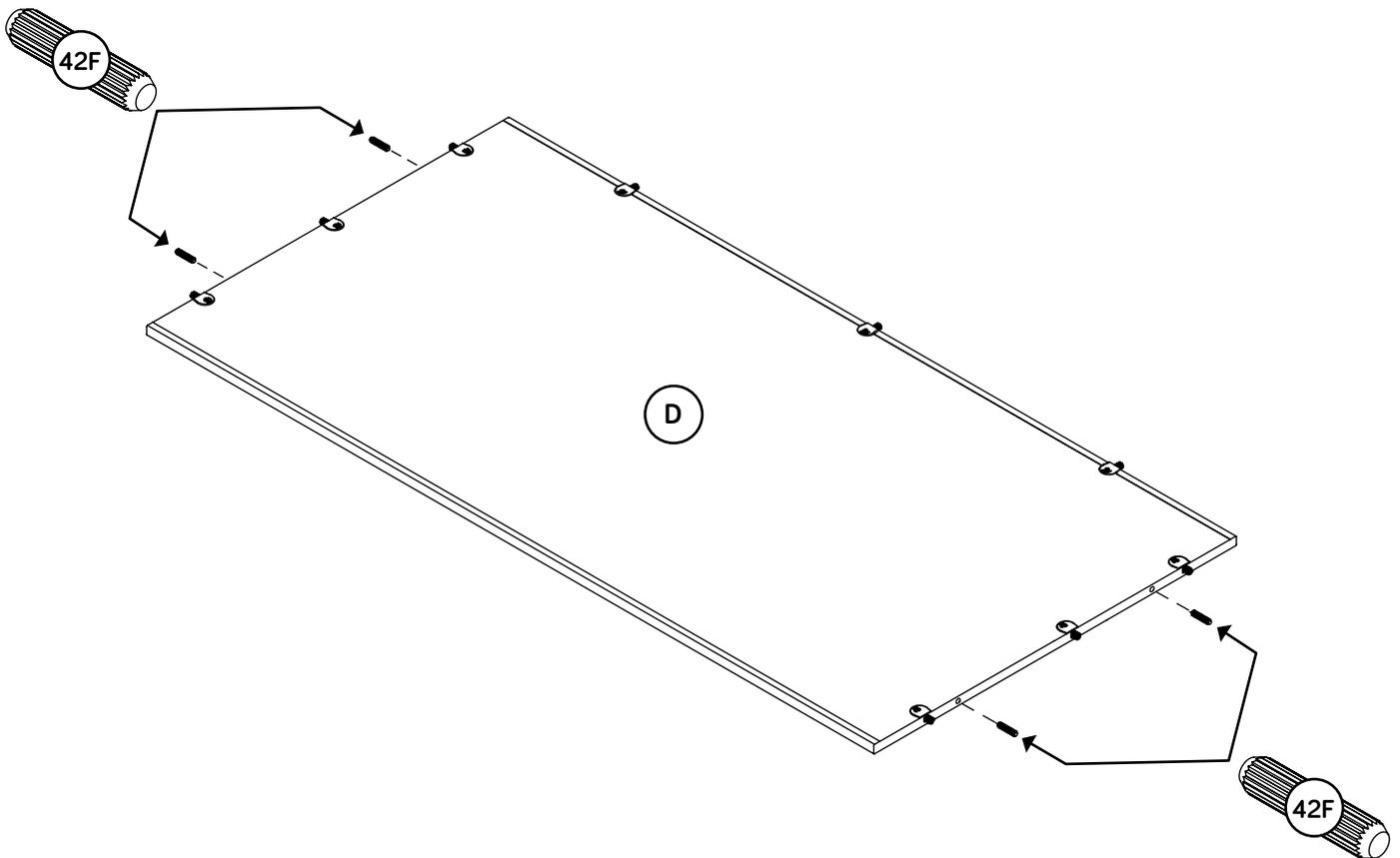


Step 1

- ✚ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✚ Insert four WOOD DOWELS (42F) into the MODESTY PANEL (D).
- ✚ NOTE: You may need to gently tap the WOOD DOWELS in with your hammer.



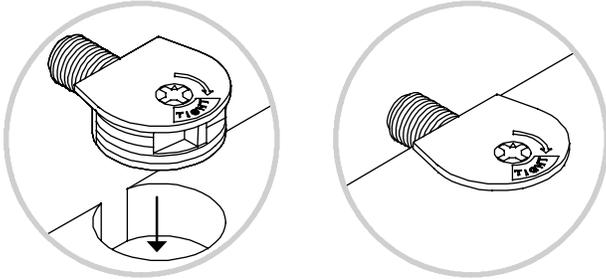
Just think. The sooner you do this, the sooner you do something else.



Hardware Usage Guide

HOW TO USE A TWIST-LOCK® FASTENER

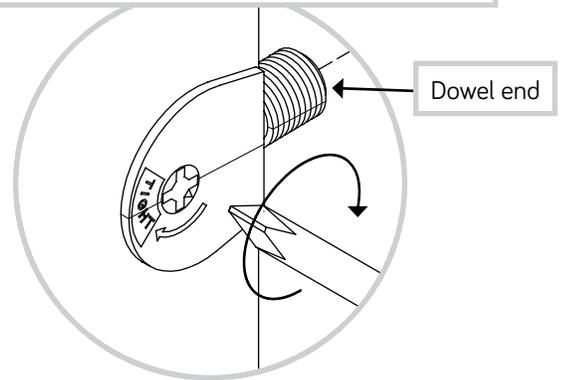
1. Push a TWIST-LOCK® FASTENER into the large hole in the part.



2. 1. Insert the dowel end of the FASTENER into the hole of the adjoining part.

NOTE: The dowel end of the FASTENER must remain fully inserted in the hole of the adjoining part while locking the FASTENER.

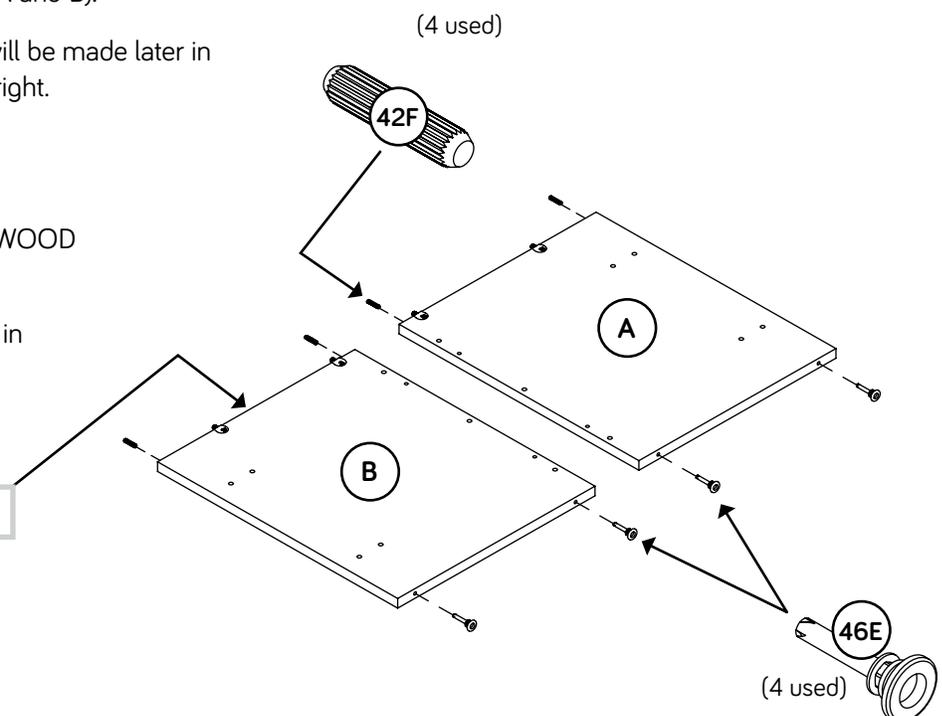
2. 2. Tighten the FASTENER with a Phillips screwdriver as tight as possible.



Step 2

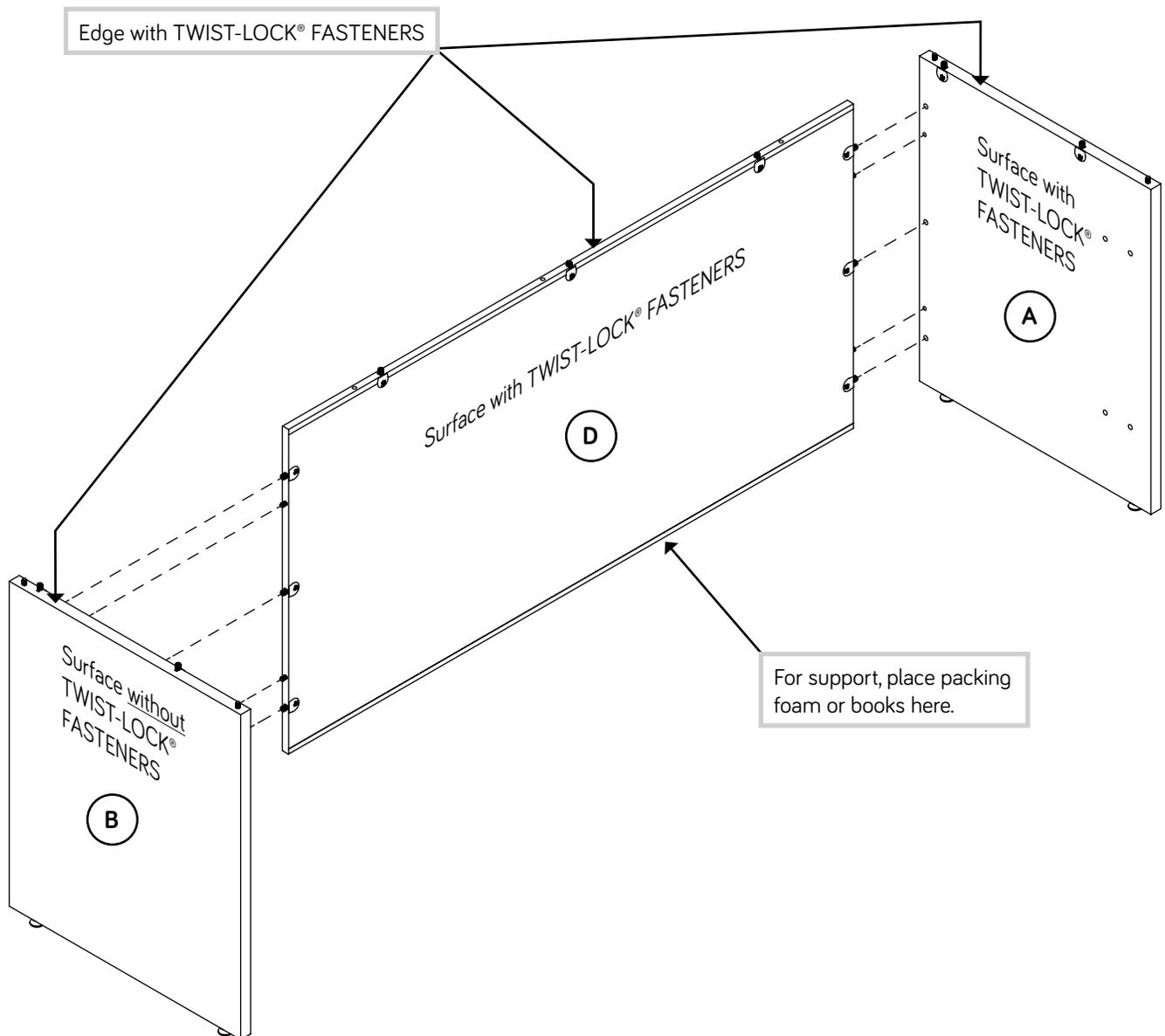
- ✚ Using your hammer, gently tap four LEVELERS (46E) completely into the holes in the ENDS (A and B).
- ✚ **NOTE:** Adjustments to the LEVELERS will be made later in assembly once your unit is standing upright.
- ✚ Insert four WOOD DOWELS (42F) into the ENDS (A and B).
- ✚ **NOTE:** You may need to gently tap the WOOD DOWELS in with your hammer.
- ✚ **NOTE:** The SMALL END (C) is not used in this assembly.

Edge with TWIST-LOCK® FASTENERS



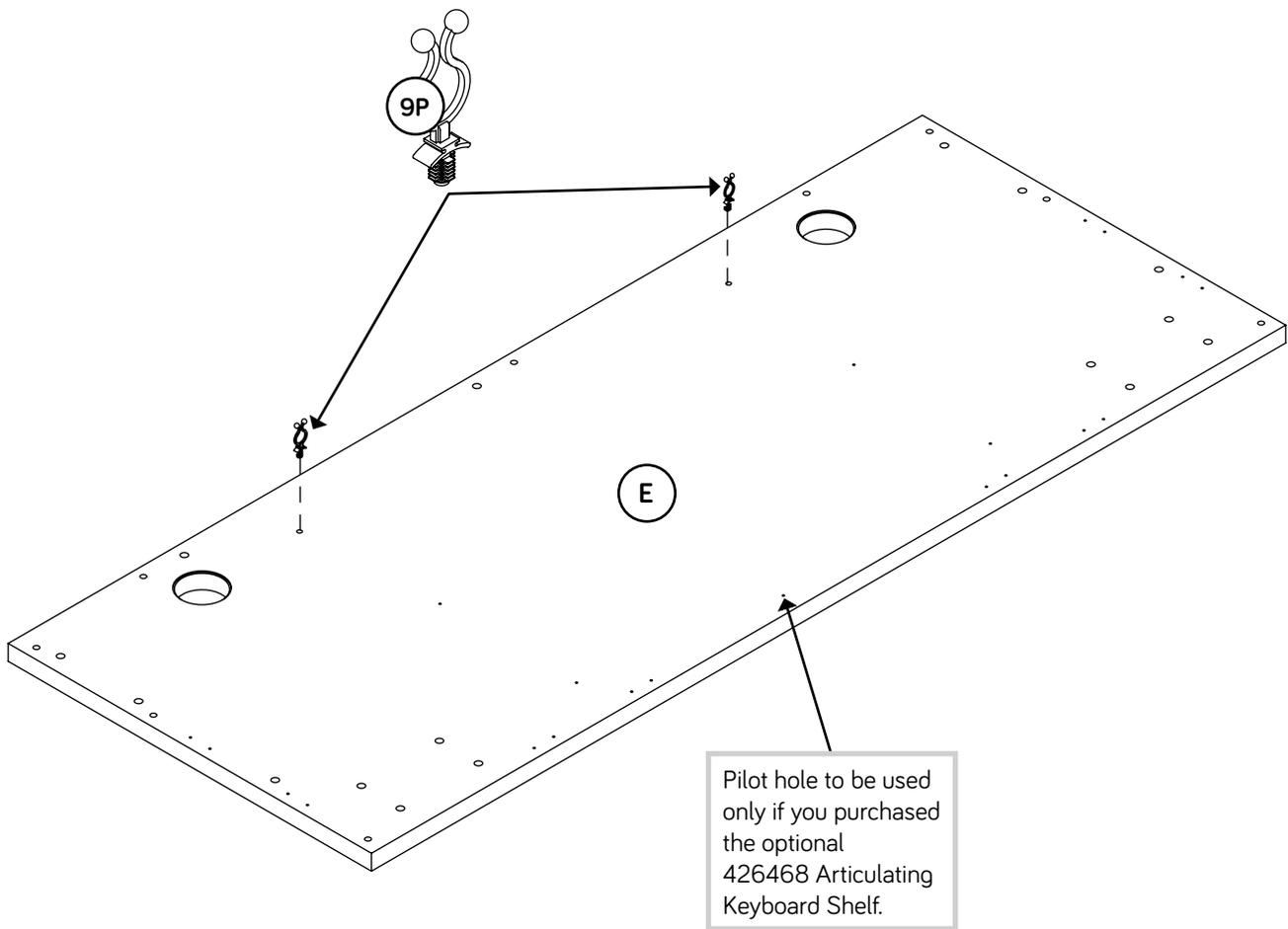
Step 3

- ✚ Fasten the ENDS (A and B) to the MODESTY PANEL (D).
Tighten six TWIST-LOCK® FASTENERS.
- ✚ NOTE: Be sure the WOOD DOWELS in the MODESTY PANEL insert into the ENDS.



Step 4

- ✚ Push two CORD CLIPS (9P) into the holes shown in the TOP (E).
- ✚ NOTE: The CORD CLIPS are used to hold cords against the TOP.

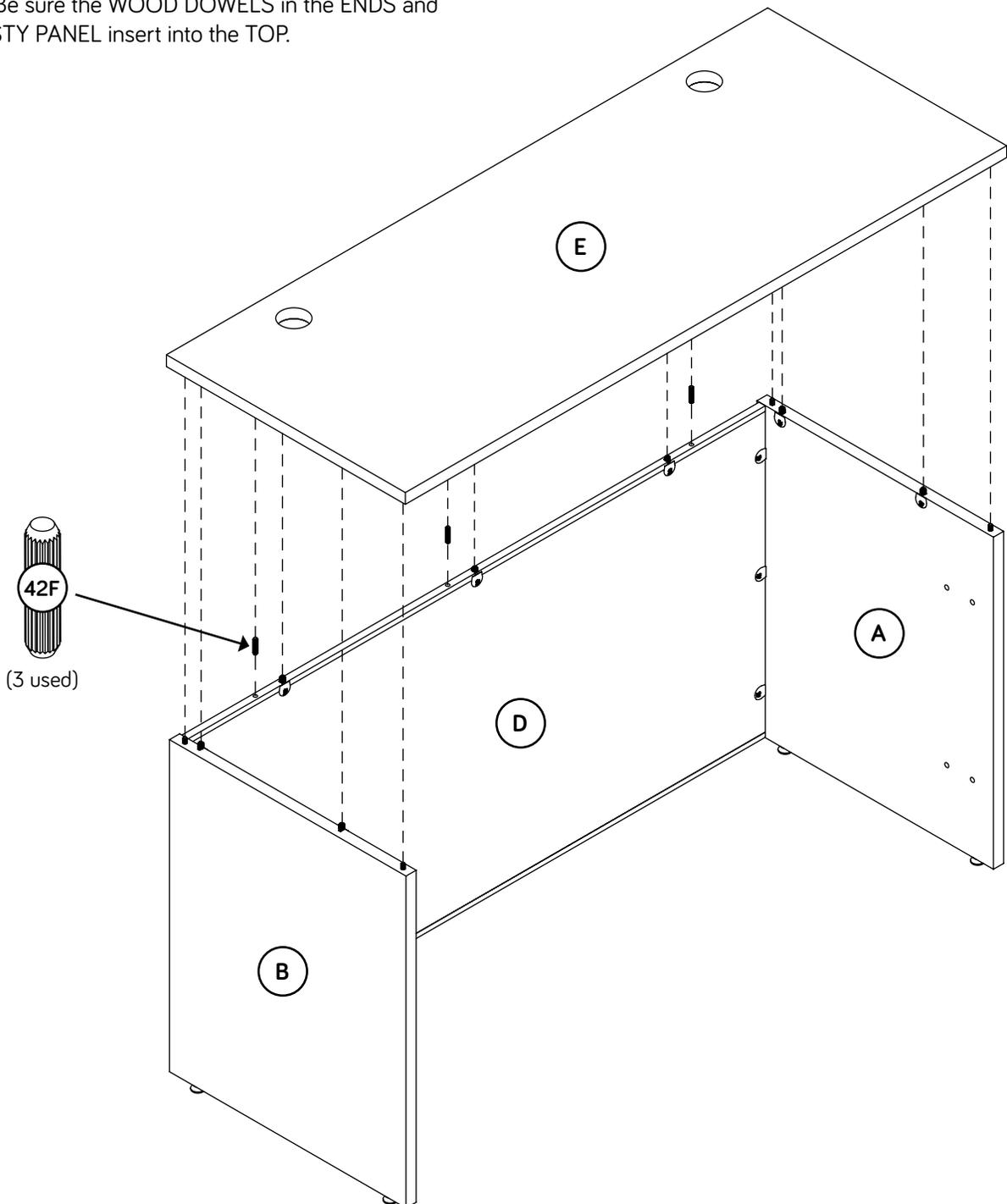


Step 5

- ✚ Insert three WOOD DOWELS (42F) into the MODESTY PANEL (D).
- ✚ NOTE: You may need to gently tap the WOOD DOWELS in with your hammer.
- ✚ Fasten the TOP (E) to the ENDS (A and B) and MODESTY PANEL (D). Tighten seven TWIST-LOCK® FASTENERS.
- ✚ NOTE: Be sure the WOOD DOWELS in the ENDS and MODESTY PANEL insert into the TOP.

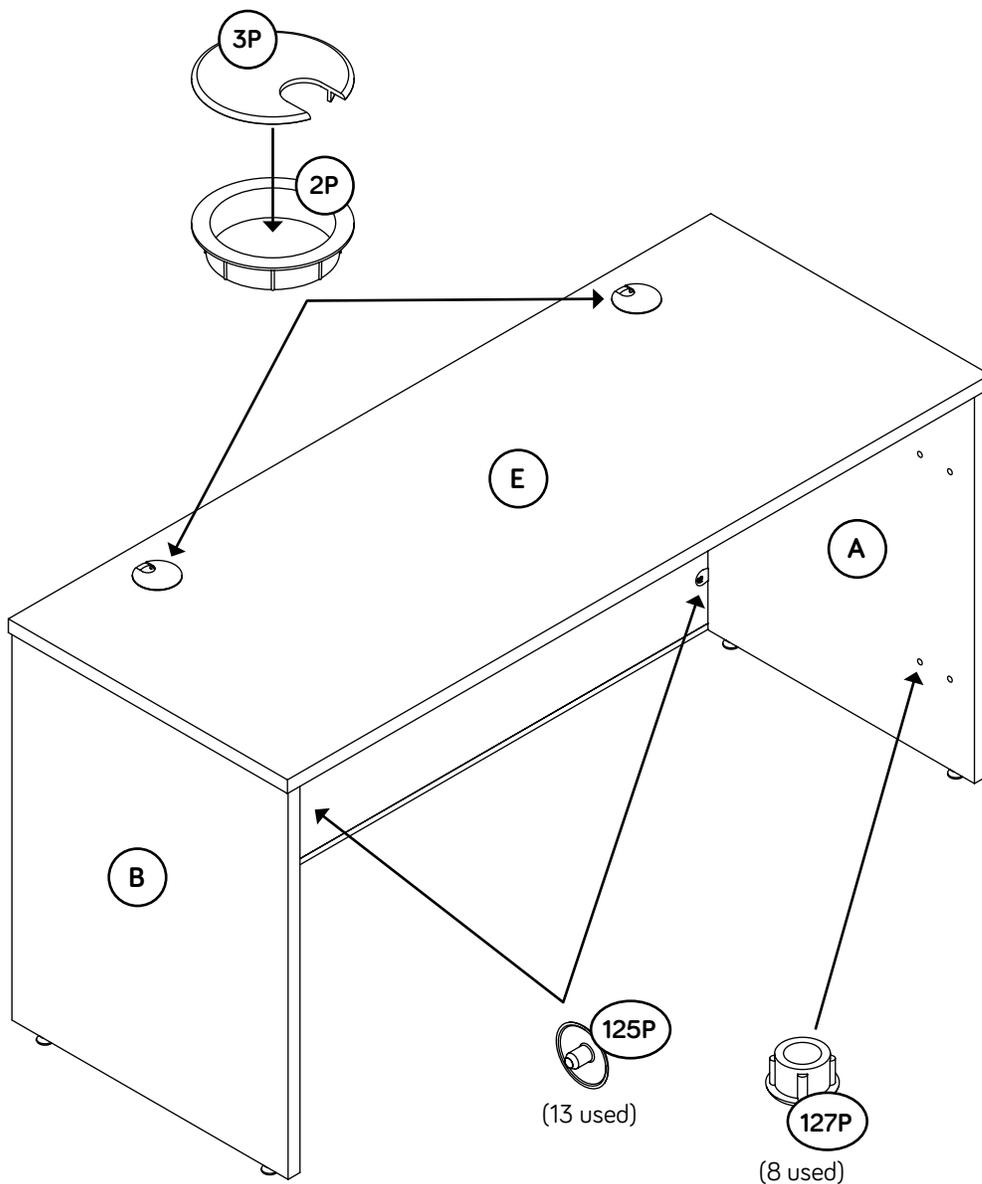


Pro Tip: Lift with your legs. And, you know, your arms.



Step 6

- ✚ Insert a GROMMET (2P) and GROMMET CAP (3P) into each large hole in the TOP (E).
- ✚ Insert the HOLE PLUGS (127P) into the unused holes in the ENDS (A and B).
- ✚ Using your hammer, gently tap a TWIST-LOCK® FASTENER COVER (125P) onto each visible TWIST-LOCK® FASTENER.



Step 7

- ✚ For long-term care and maintenance of your unit, you may touch up the edges with the TOUCH-UP PEN (10M).
- ✚ Your unit may need leveling. To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.
- ✚ NOTE: Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with a damp cloth. Wipe dry.

