

## 1800x750 Desk

Hudson Elm finish | **Model 5427427**

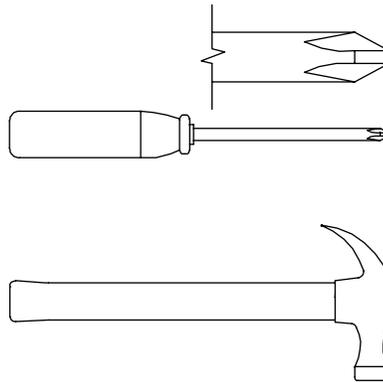
**NOTE:** THIS INSTRUCTION BOOKLET CONTAINS **IMPORTANT** SAFETY INFORMATION. PLEASE READ AND KEEP FOR FUTURE REFERENCE.

English pg 1-12  
Français pg 13-14  
Español pg 15-16

Lot # **566806**  
Purchased:

09/22/21

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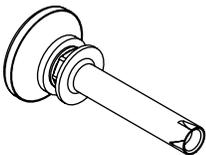
No. 2 Phillips Screwdriver  
Tip Shown Actual Size

Hammer  
Not actual size 😊

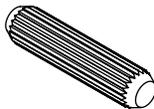
## Hardware Identification

† You may receive extra hardware with your unit.

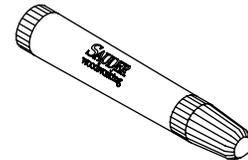
**46E** LEVELER - 4



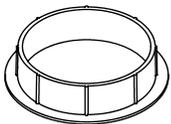
**42F** WOOD DOWEL - 11



**10M** TOUCH-UP PEN - 1



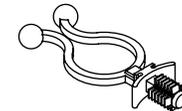
**2P** GROMMET - 2



**3P** GROMMET CAP - 2



**9P** CORD CLIP - 2



**98P** HOLE PLUG - 8

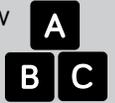


**105P** TWIST-LOCK® FASTENER COVER - 17



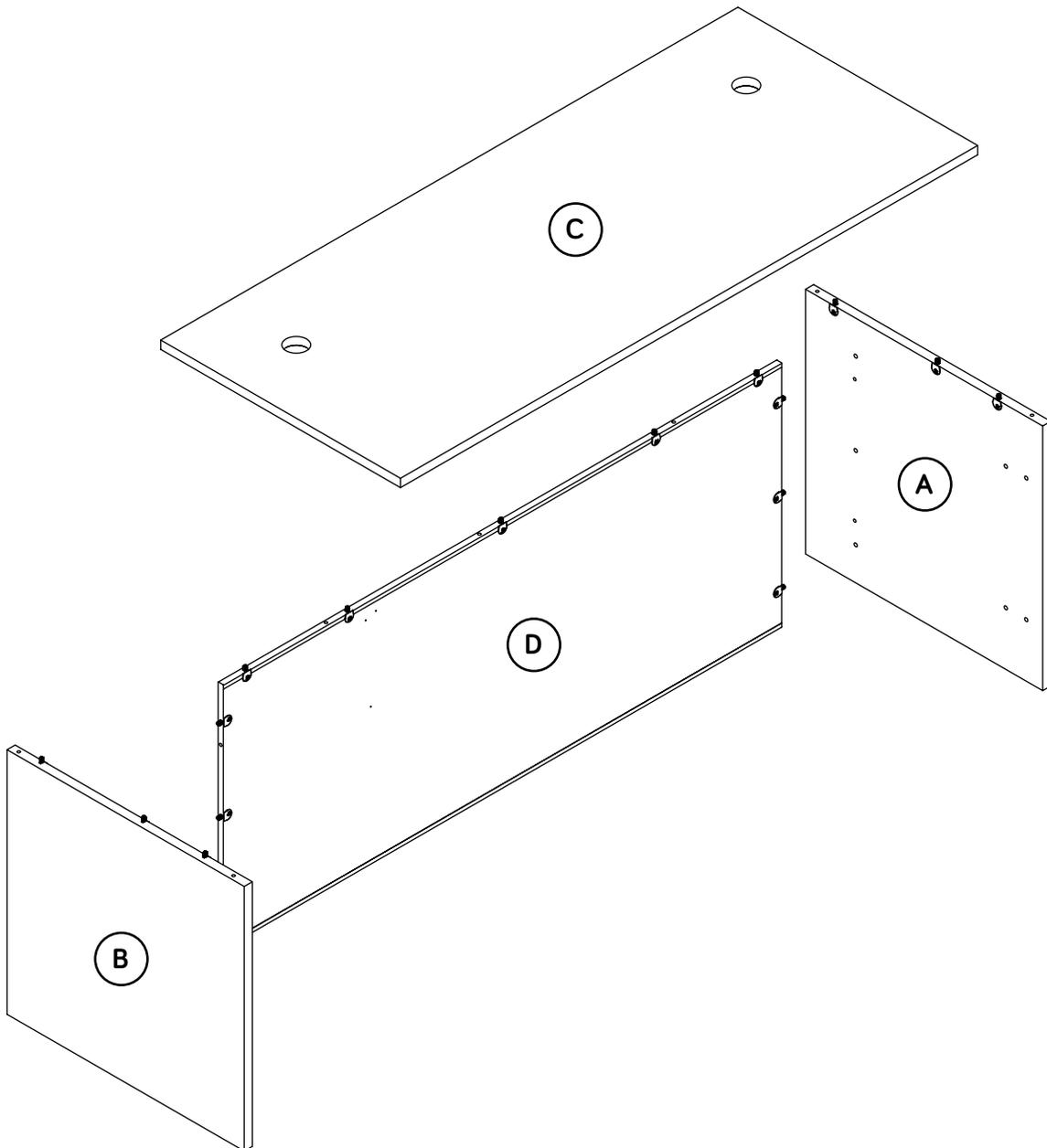
# Part Identification

Now you know  
our ABCs.



⚠ While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

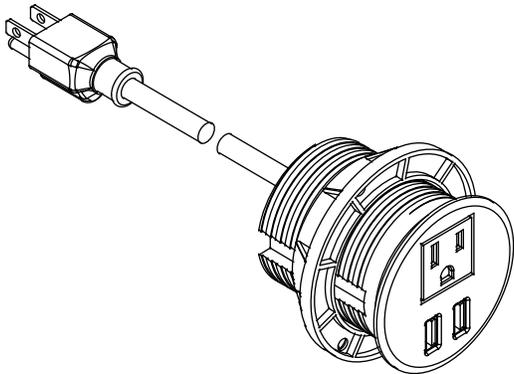
A	RIGHT END (1)
B	LEFT END (1)
C	TOP (1)
D	MODESTY PANEL (1)



# Optional Accessories (sold separately)

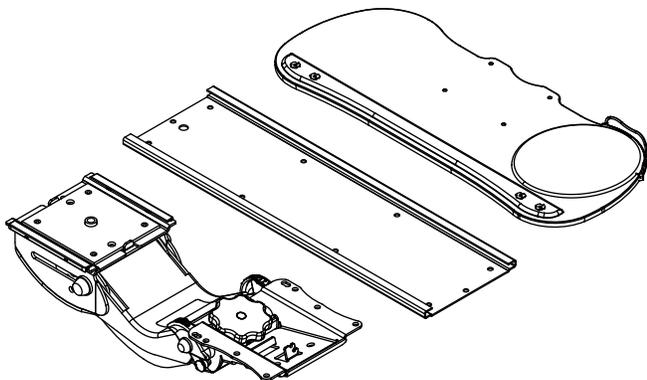
✦ This piece of furniture accommodates one or more of the following optional accessories (sold separately).

## ✦ **Powered Grommet (Item 427829)**



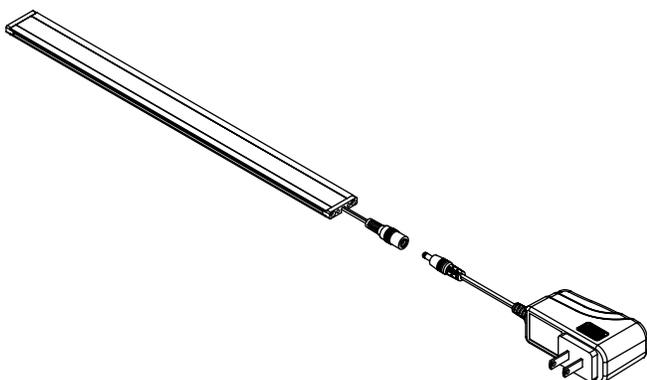
## ✦ **Articulating Keyboard Shelf (Item 426468)**

The Articulating Keyboard Shelf is designed to be fastened to the underside of your desk, desk return, or credenza top.



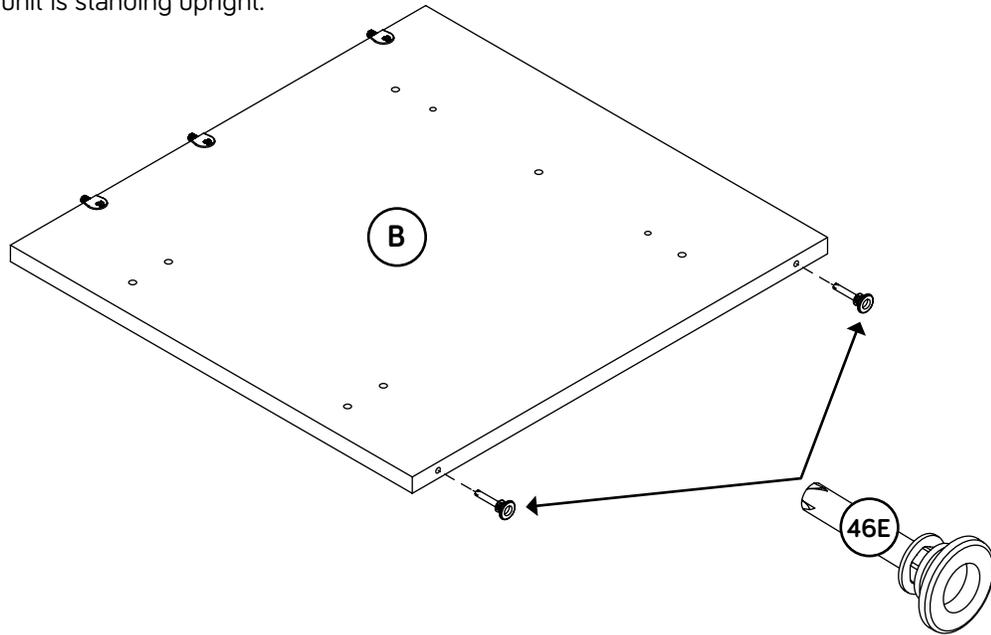
## ✦ **LED Light (Item 426494)**

The LED Light is designed to be fastened to the underside of a hutch.



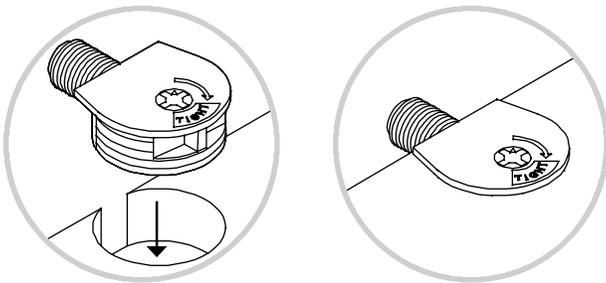
# Step 1

- ✦ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✦ Using your hammer, gently tap two LEVELERS (46E) completely into the holes in the LEFT END (B).
- ✦ NOTE: Adjustments to the LEVELERS will be made later in assembly once your unit is standing upright.



## Hardware Usage Guide

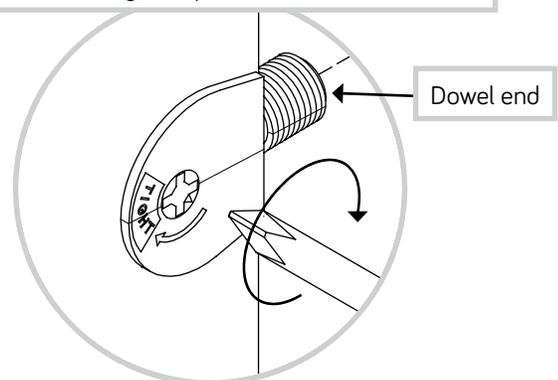
1. Push a TWIST-LOCK® FASTENER into the large hole in the part.



2. 1. Insert the dowel end of the FASTENER into the hole of the adjoining part.

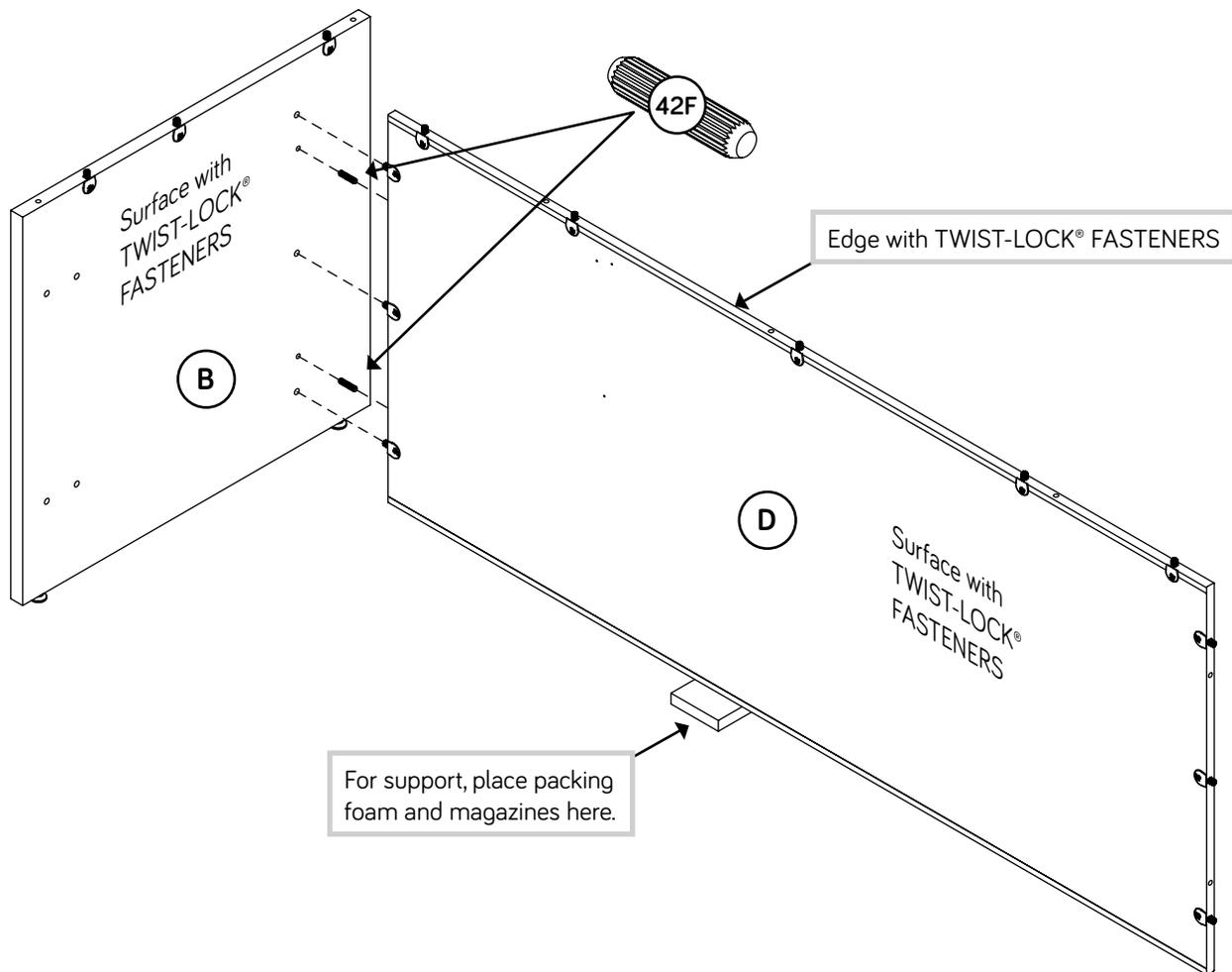
NOTE: The dowel end of the FASTENER must remain fully inserted in the hole of the adjoining part while locking the FASTENER.

2. Tighten the FASTENER with a Phillips screwdriver as tight as possible.



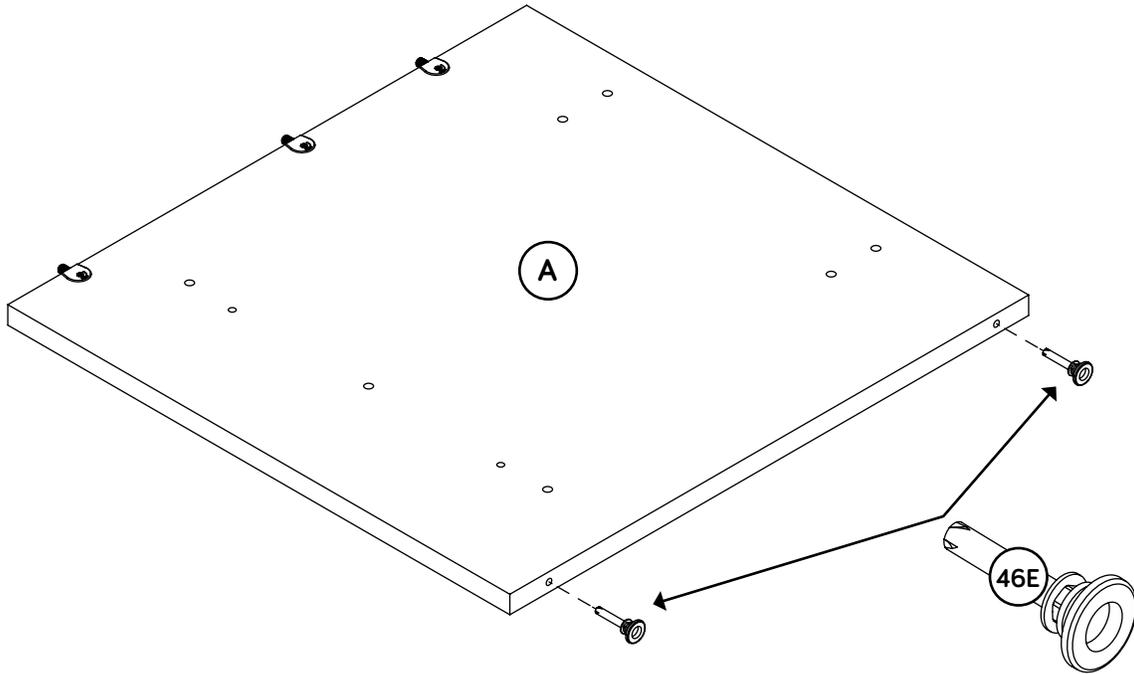
## Step 2

- ✚ Insert two WOOD DOWELS (42F) into the exact holes shown in the LEFT END (B).
- ✚ **NOTE:** You may need to gently tap the WOOD DOWELS in with your hammer.
- ✚ Fasten the LEFT END (B) to the MODESTY PANEL (D). Tighten three TWIST-LOCK® FASTENERS.
- ✚ **NOTE:** Be sure the WOOD DOWELS in the LEFT END insert into the MODESTY PANEL.



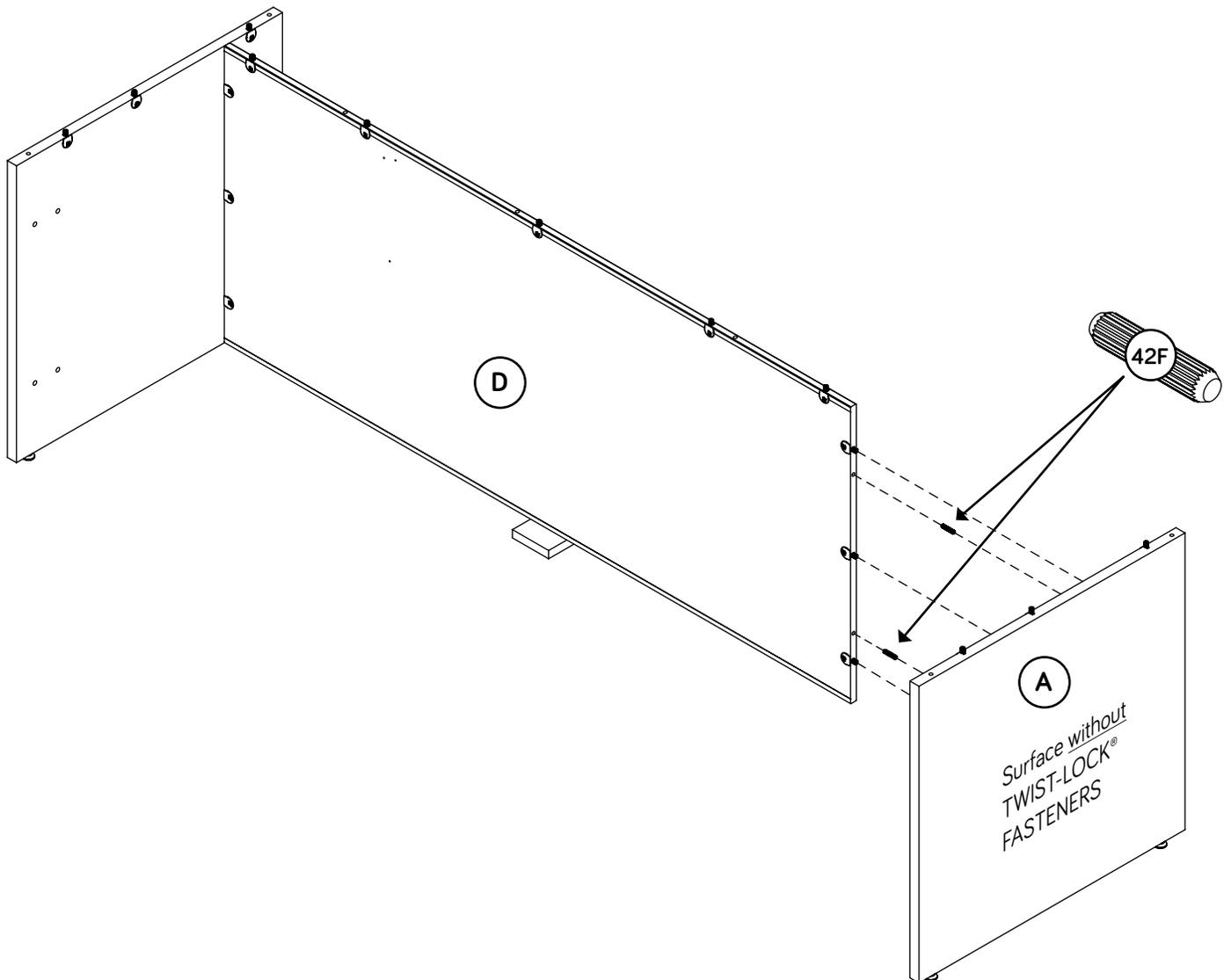
# Step 3

- ✚ Using your hammer, gently tap the remaining LEVELERS (46E) completely into the holes in the RIGHT END (A).
- ✚ NOTE: Adjustments to the LEVELERS will be made later in assembly once your unit is standing upright.



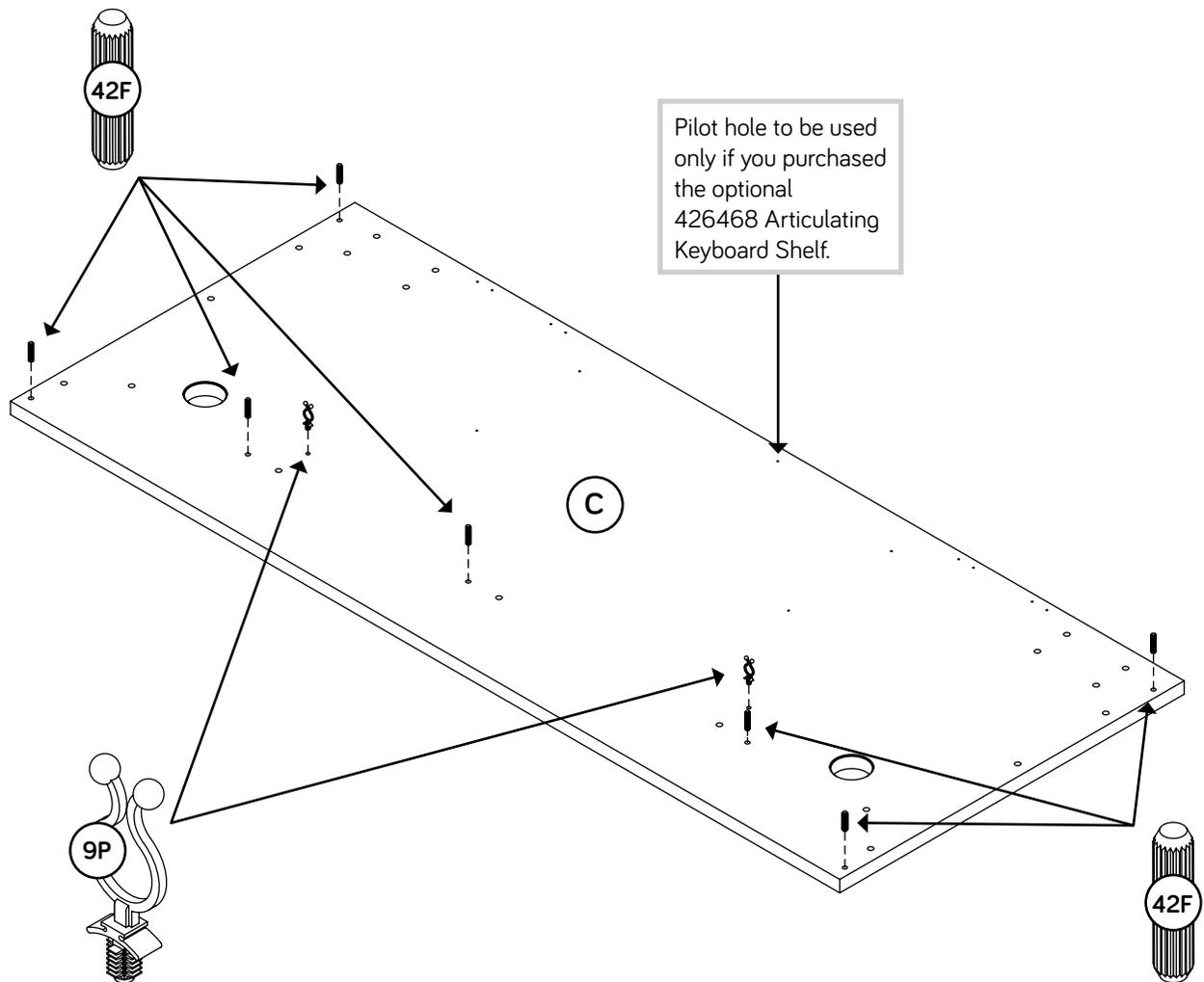
# Step 4

- ✚ Insert two WOOD DOWELS (42F) into the exact holes shown in the RIGHT END (A).
- ✚ NOTE: You may need to gently tap the WOOD DOWEL in with your hammer.
- ✚ Fasten the RIGHT END (A) to the MODESTY PANEL (D). Tighten three TWIST-LOCK® FASTENERS.
- ✚ NOTE: Be sure the WOOD DOWELS in the RIGHT END insert into the MODESTY PANEL.



# Step 5

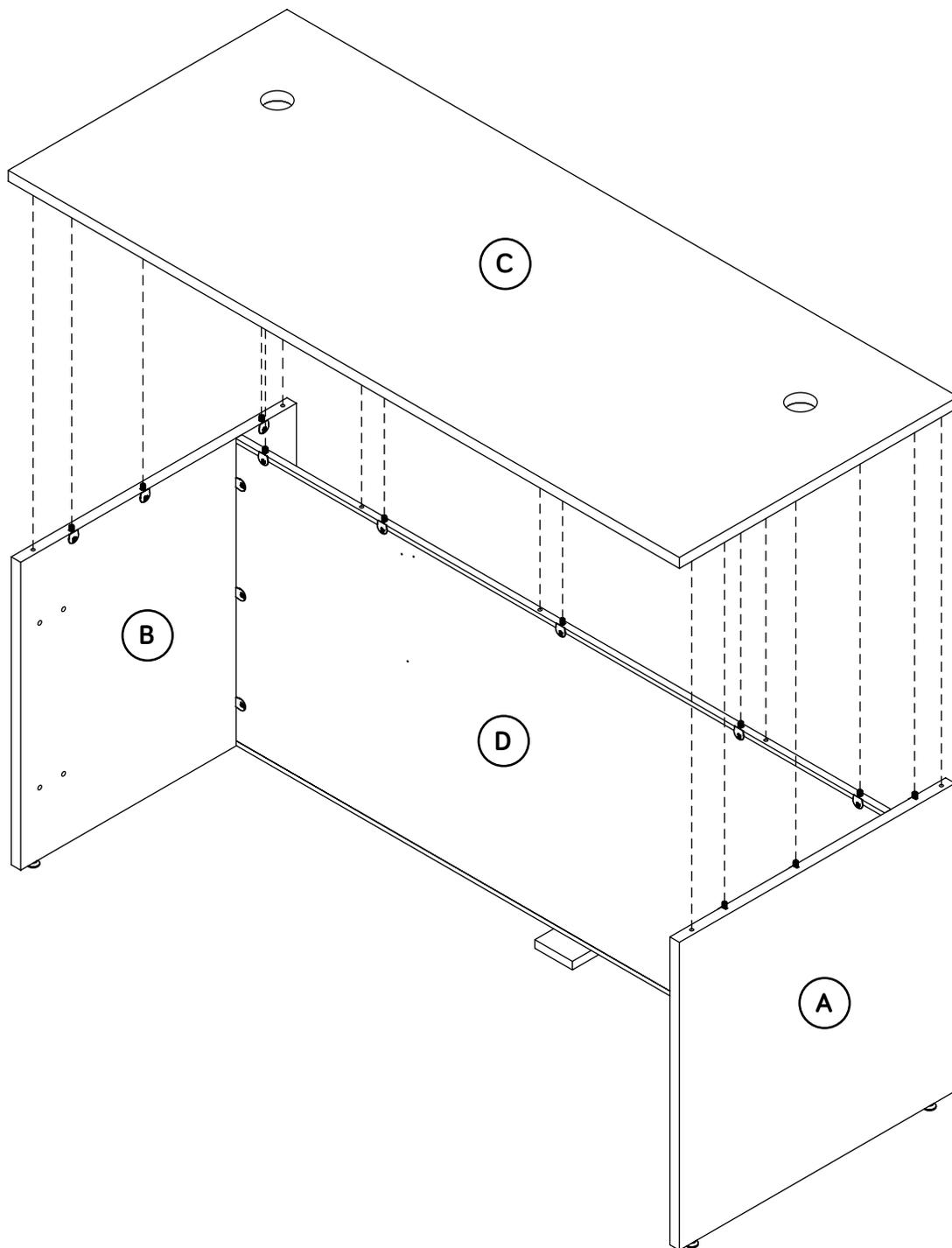
- ✚ Insert seven WOOD DOWELS (42F) into the exact holes shown in the TOP (C).
- ✚ NOTE: You may need to gently tap the WOOD DOWELS in with your hammer.
- ✚ Push two CORD CLIPS (9P) into the TOP (C).



# Step 6

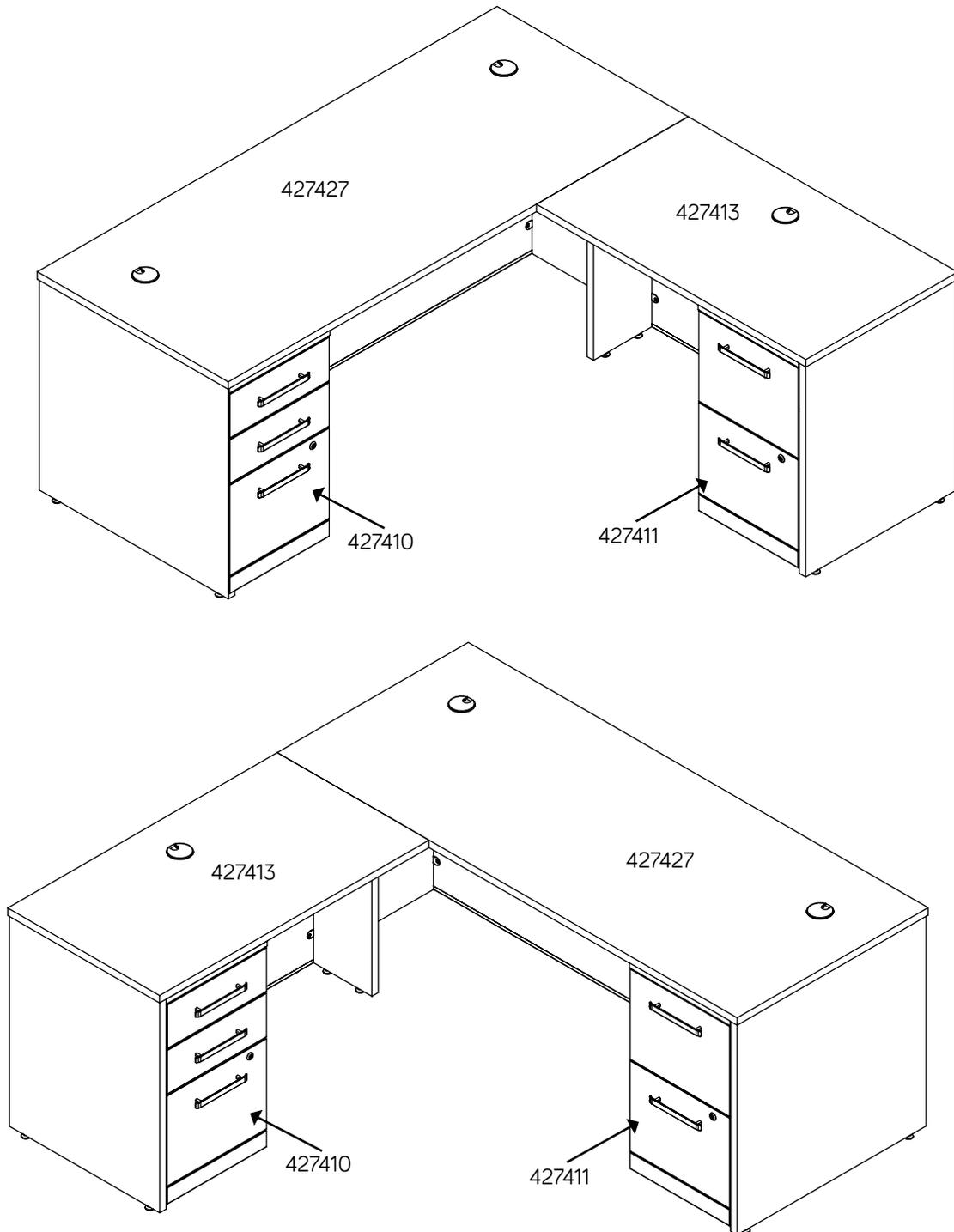
✚ Fasten the TOP (C) to the ENDS (A and B) and MODESTY PANEL (D). Tighten eleven TWIST-LOCK® FASTENERS.

✚ NOTE: Be sure the WOOD DOWELS in the TOP insert into the ENDS and MODESTY PANEL.



# Step 7

✚ The 427427 Desk may be placed in a variety of configurations with other units as shown in the diagrams below.



# Step 8

- ✚ Your unit may need leveling. To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.
- ✚ For long-term care and maintenance of your unit, you may touch up the edges with the TOUCH-UP PEN (10M).
- ✚ Insert a HOLE PLUG (98P) into any unused hole in the ENDS (A and B).
- ✚ Insert a GROMMET (2P) and GROMMET CAP (3P) into each large hole in the TOP (C).
- ✚ Using your hammer, gently tap a TWIST-LOCK® FASTENER COVER (105P) onto each visible TWIST-LOCK® FASTENER.
- ✚ **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with a damp cloth. Wipe dry.

