

Desk Return

Hudson Elm finish | **Model 5427413**

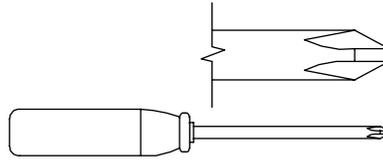
NOTE: THIS INSTRUCTION BOOKLET CONTAINS **IMPORTANT** SAFETY INFORMATION. PLEASE READ AND KEEP FOR FUTURE REFERENCE.

English pg 1-46
Français pg 47-53
Español pg 54-60

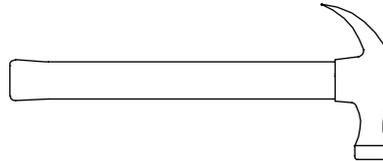
Lot # **566772**
Purchased:

08/23/21

Part Identification	3
Hardware Identification	4
Hardware Usage Guide	8, 28
Assembly Steps	5-46
Français	47-53
Español	54-60
Safety	61-62
Warranty	63



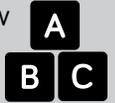
No. 2 Phillips Screwdriver
Tip Shown Actual Size



Hammer
Not actual size 😊

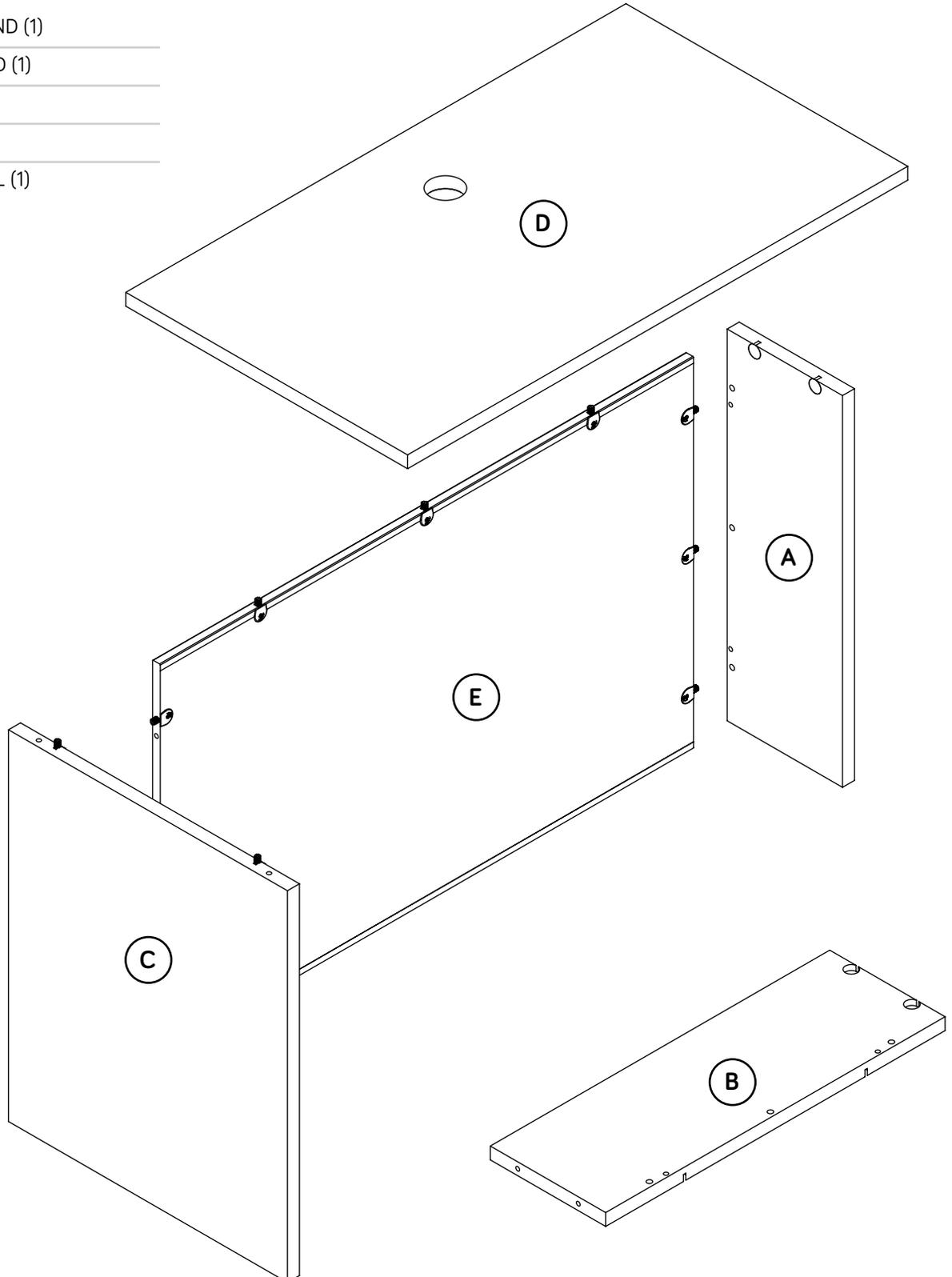
Part Identification

Now you know
our ABCs.



† While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

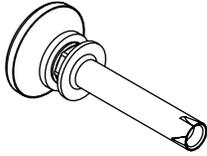
A	SMALL RIGHT END (1)
B	SMALL LEFT END (1)
C	LARGE END (1)
D	TOP (1)
E	MODESTY PANEL (1)



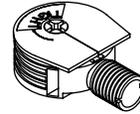
Hardware Identification

† Screws are shown actual size. You may receive extra hardware with your unit.

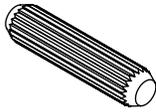
46E LEVELER - 6



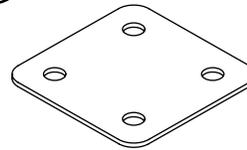
37F TWIST-LOCK® FASTENER - 8



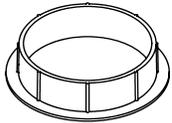
42F WOOD DOWEL - 8



41G PLATE - 2



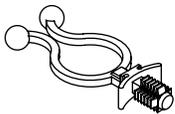
2P GROMMET - 1



3P GROMMET CAP - 1



9P CORD CLIP - 2



98P LARGE HOLE PLUG - 3



105P TWIST-LOCK® FASTENER COVER - 19



107P SMALL HOLE PLUG - 2



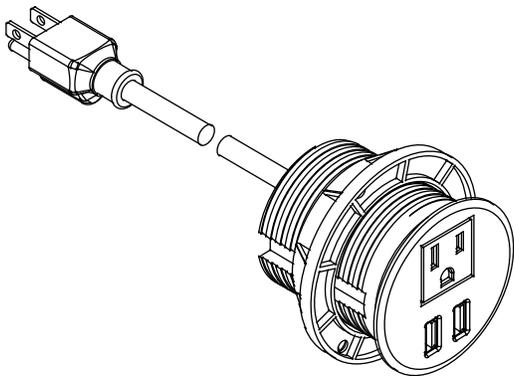
1S BLACK 9/16" LARGE HEAD SCREW - 8



Optional Accessories (sold separately)

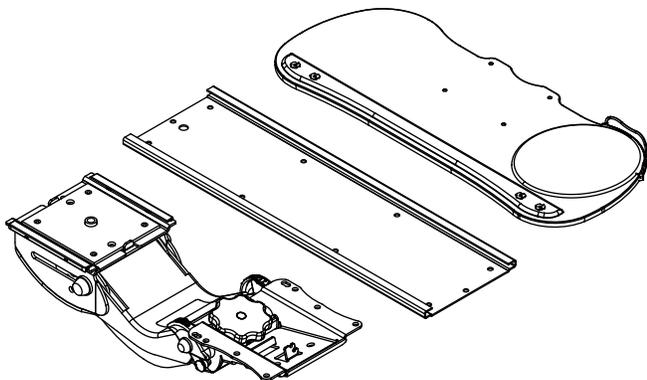
✚ This piece of furniture accommodates one or more of the following optional accessories (sold separately).

✚ **Powered Grommet (Item 427829)**



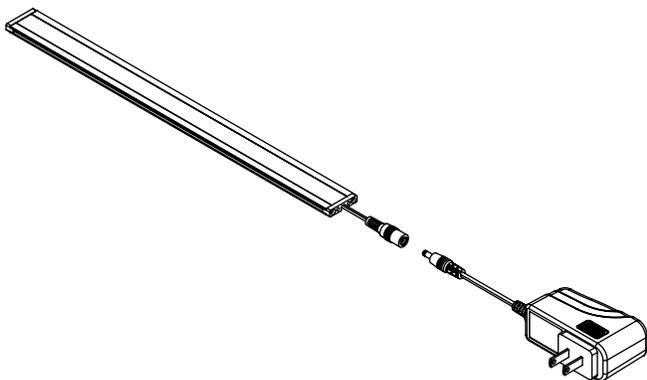
✚ **Articulating Keyboard Shelf (Item 426468)**

The Articulating Keyboard Shelf is designed to be fastened to the underside of your desk, desk return, or credenza top.



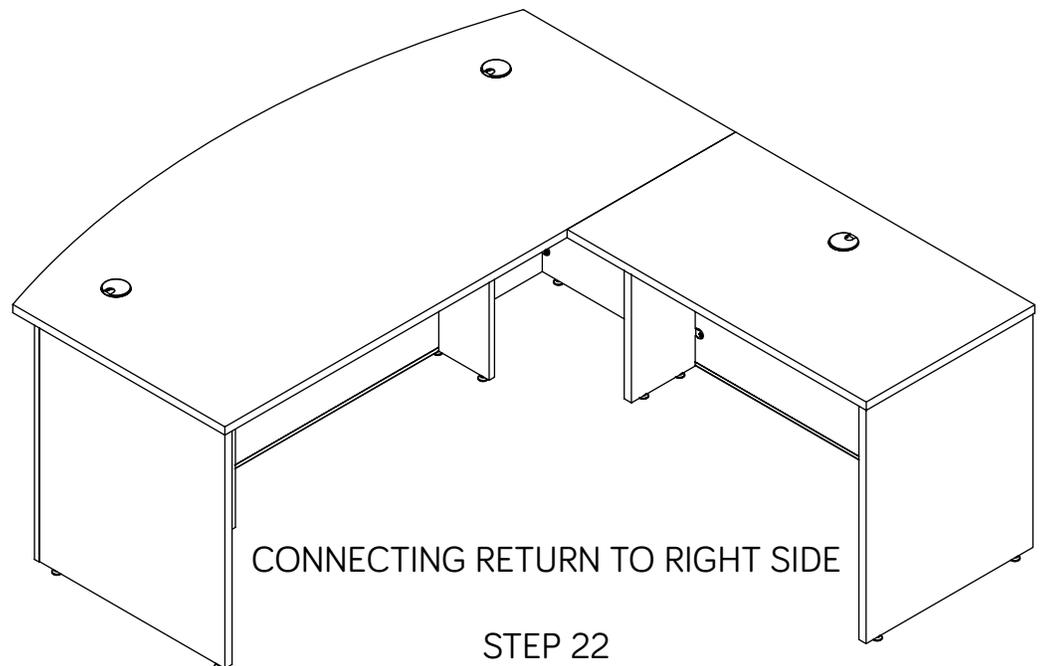
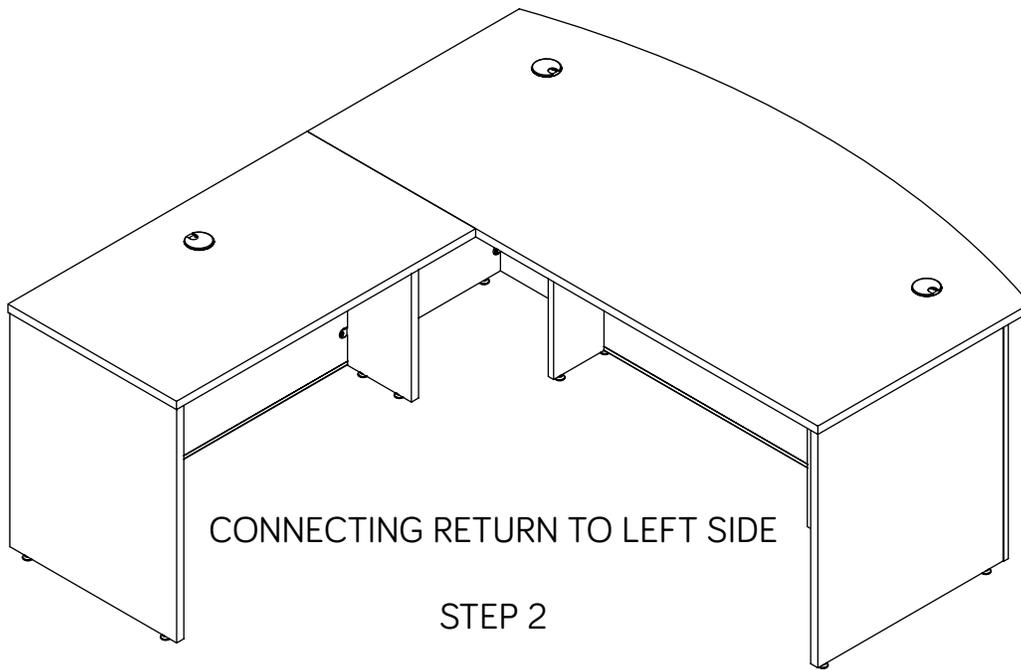
✚ **LED Light (Item 426494)**

The LED Light is designed to be fastened to the underside of a hutch.



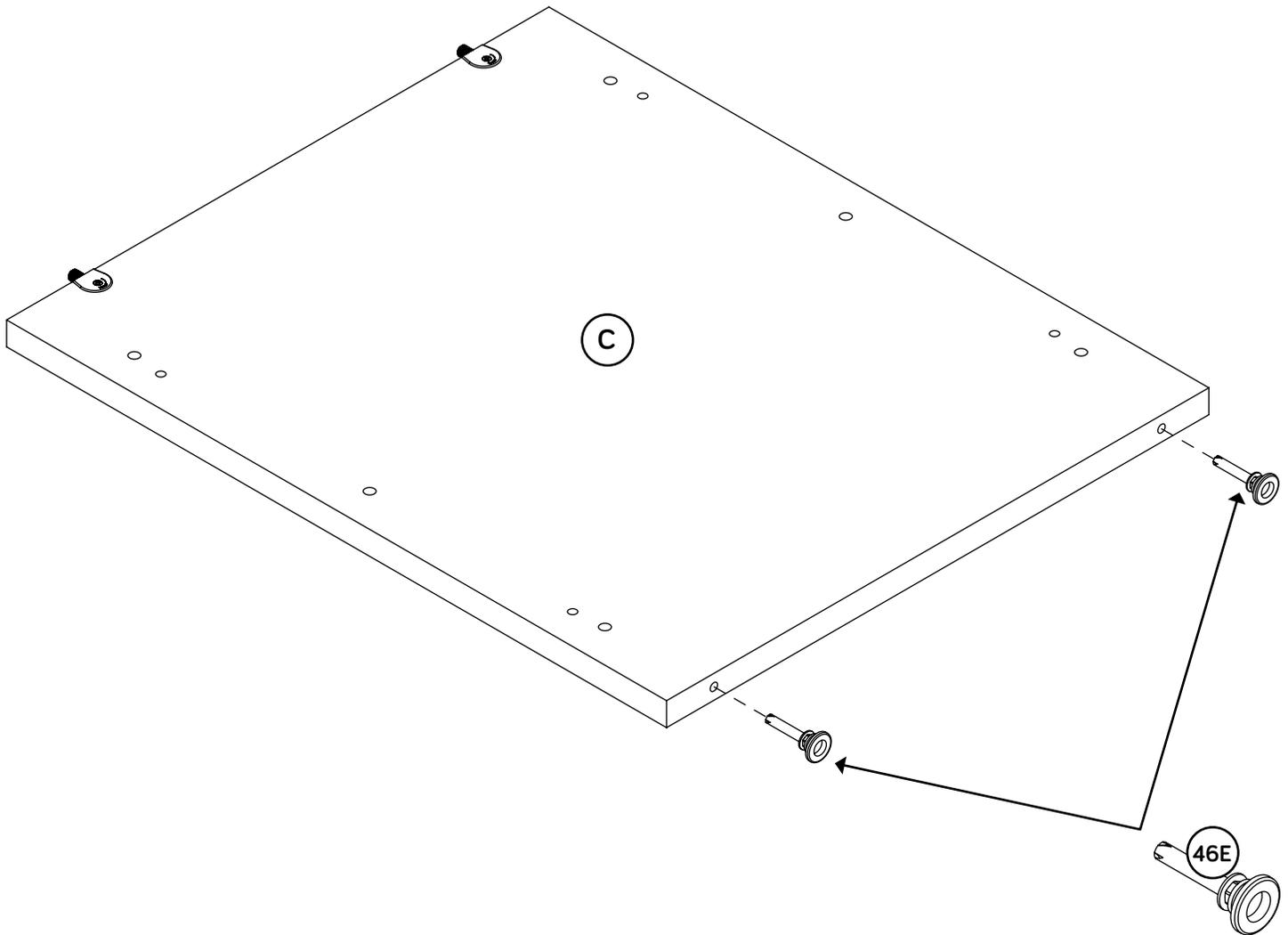
Step 1

- ⚠ You have the option to assemble the Return to connect on the LEFT or RIGHT. If you want the Return to connect to the left side, go to Step 2. If you want the Return to connect to the right side, go to Step 22.



Step 2

- ✦ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✦ Using your hammer, gently tap two LEVELERS (46E) completely into the holes in the LARGE END (C).
- ✦ NOTE: Adjustments to the LEVELERS will be made later in assembly once your unit is standing upright.

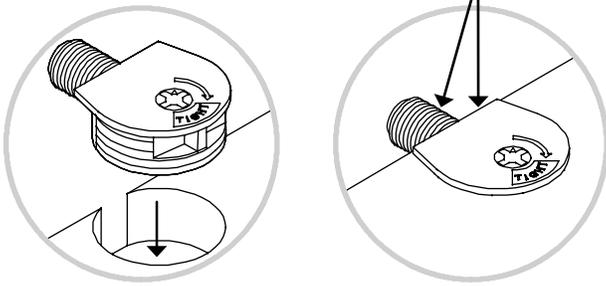


Hardware Usage Guide

HOW TO USE A TWIST-LOCK® FASTENER

1.

If the TWIST-LOCK® FASTENER is already inserted in the part, be sure both the dowel end and fastener edge are straight.



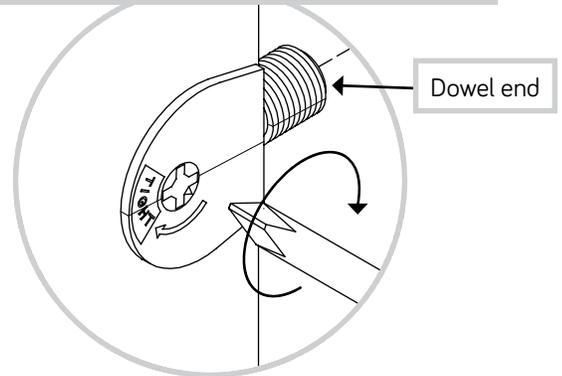
Push a TWIST-LOCK® FASTENER into the large hole in the part.

2.

1. Insert the dowel end of the FASTENER into the hole of the adjoining part.

NOTE: The dowel end of the FASTENER must remain fully inserted in the hole of the adjoining part while locking the FASTENER.

2. Tighten the FASTENER with a Phillips screwdriver as tight as possible.



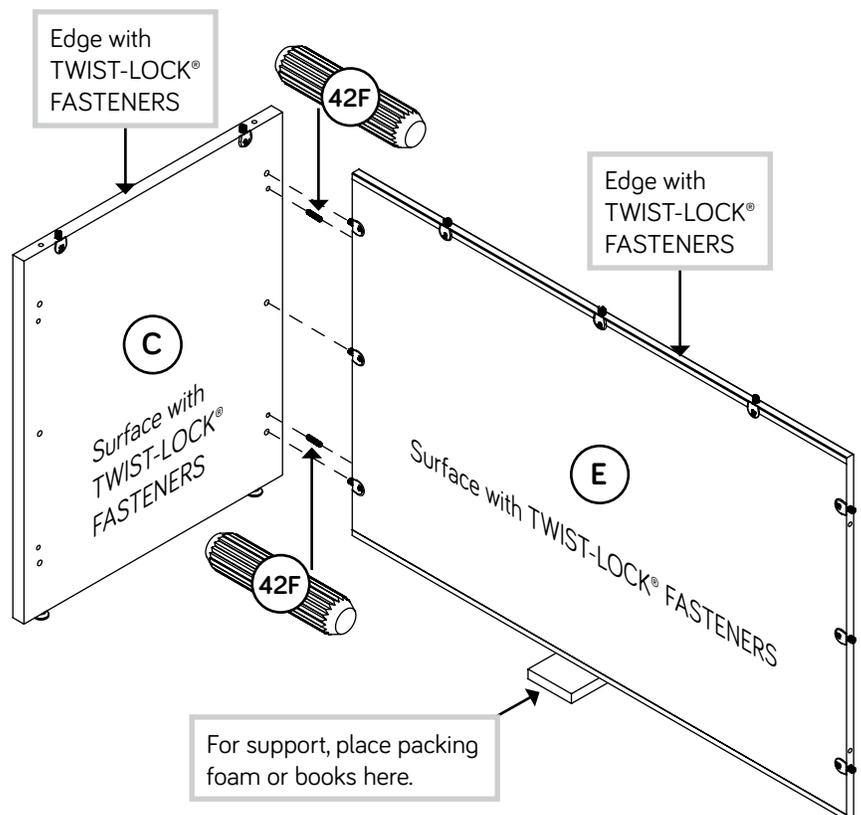
Step 3

✚ Insert two WOOD DOWELS (42F) into the LARGE END (C).

✚ **NOTE:** You may need to gently tap the WOOD DOWELS in with your hammer.

✚ Fasten the LARGE END (C) to the MODESTY PANEL (E). Tighten three TWIST-LOCK® FASTENERS.

✚ **NOTE:** Be sure the WOOD DOWELS in the LARGE END insert into the MODESTY PANEL.

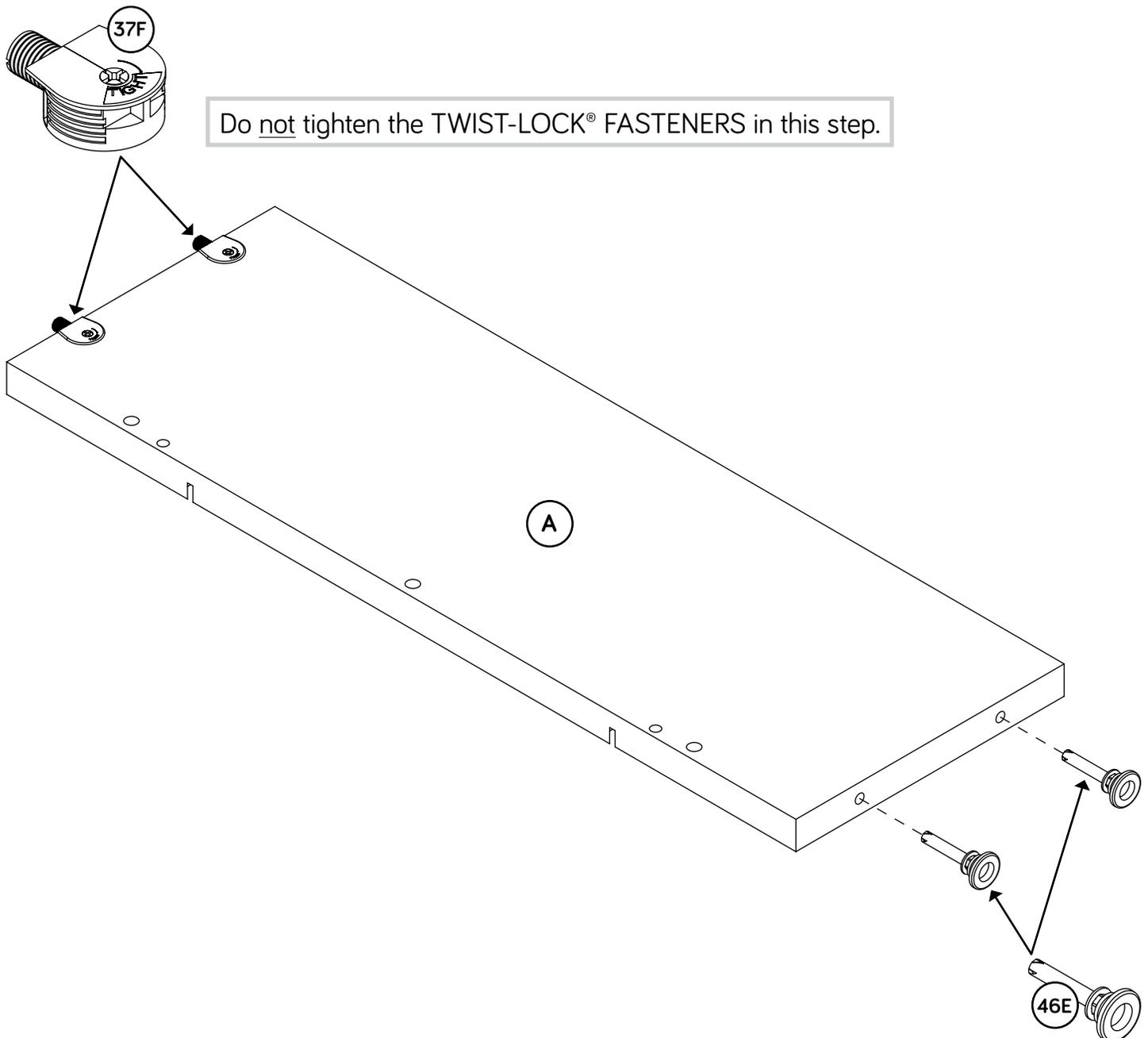


Step 4

- ✚ Push two SAUDER TWIST-LOCK® FASTENERS (37F) into the large holes in the SMALL RIGHT END (A).
- ✚ Using your hammer, gently tap two LEVELERS (46E) completely into the holes in the SMALL RIGHT END (A).
- ✚ NOTE: Adjustments to the LEVELERS will be made later in assembly once your unit is standing upright.

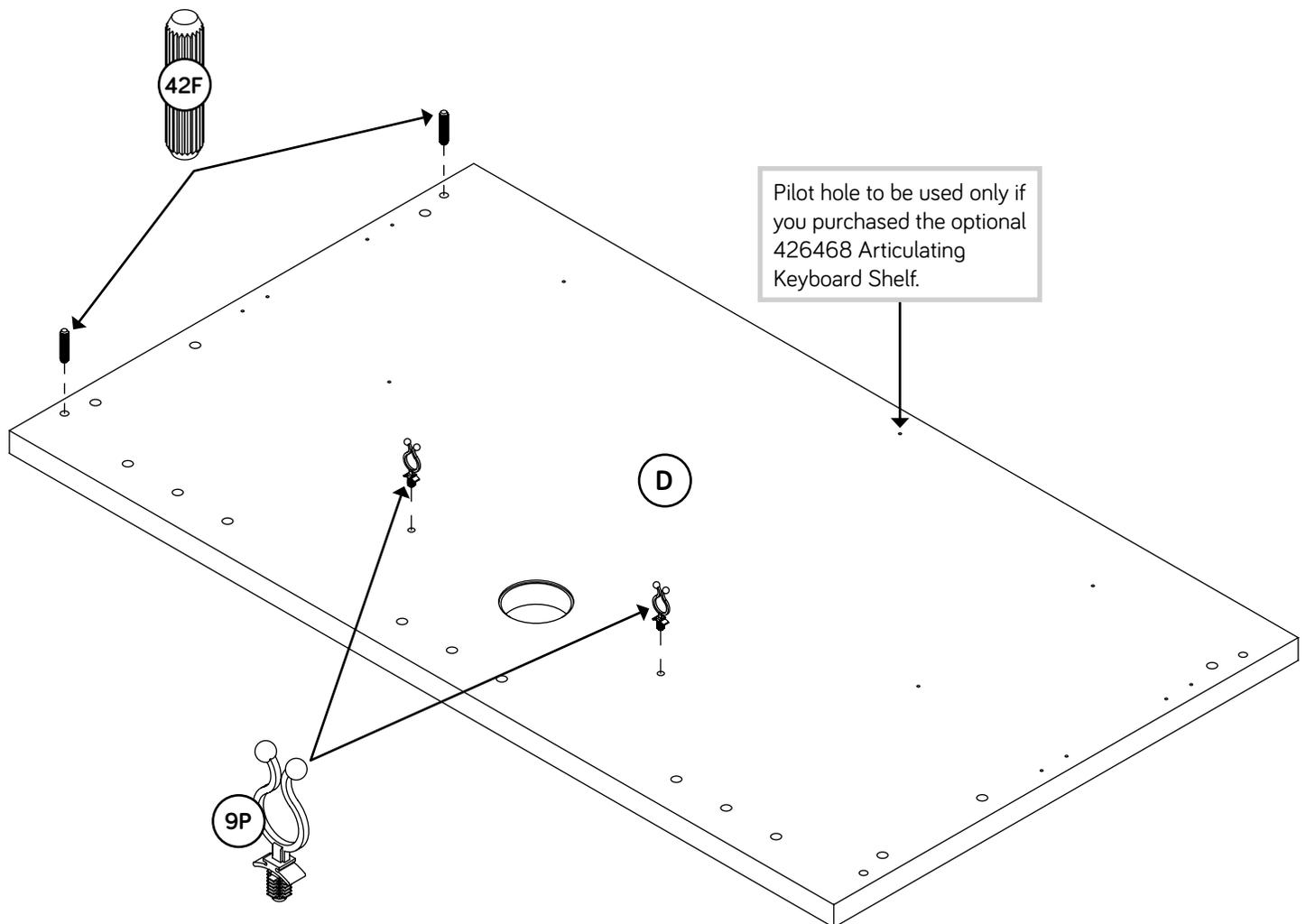


Just think. The sooner you do this, the sooner you do something else.



Step 5

- ✚ Insert two WOOD DOWELS (42F) into the TOP (D).
- ✚ **NOTE:** You may need to gently tap the WOOD DOWELS in with your hammer.
- ✚ Push two CORD CLIPS (9P) into the holes in the TOP (D).



Step 6

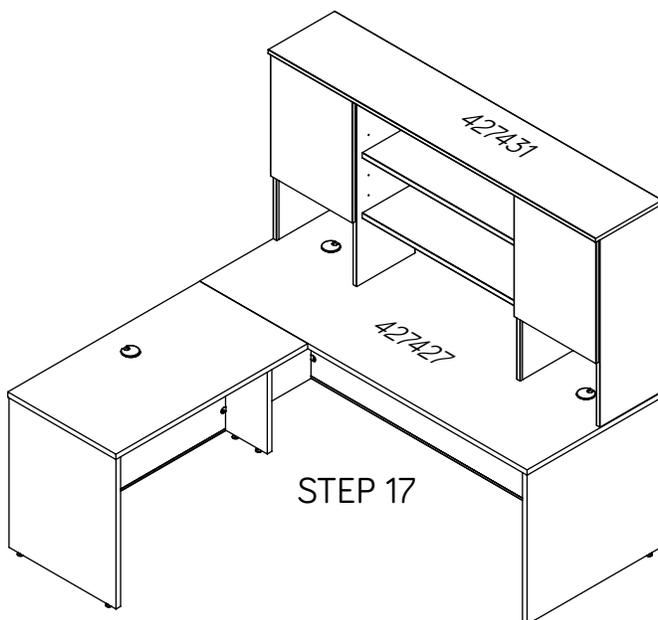
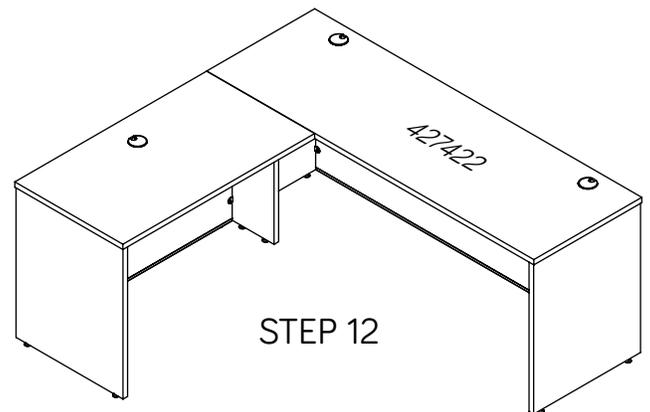
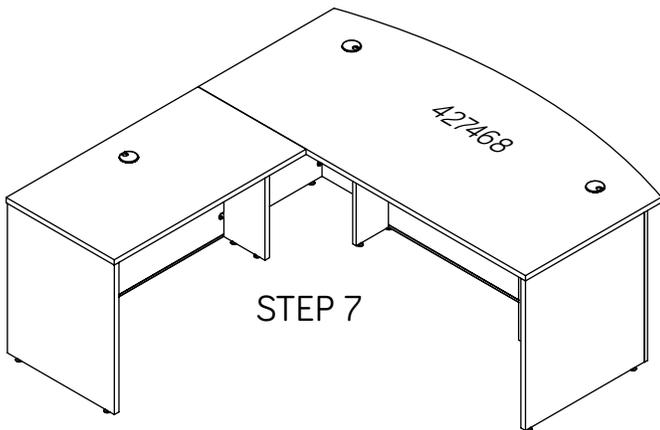
✚ You have the option to assemble the Return to connect to the following desks: 427468, 427422, and 427427.

✚ If you are fastening the Return to the 427468 Desk, go to Step 7.

✚ If you are fastening the Return to the 427422 Desk, go to Step 12.

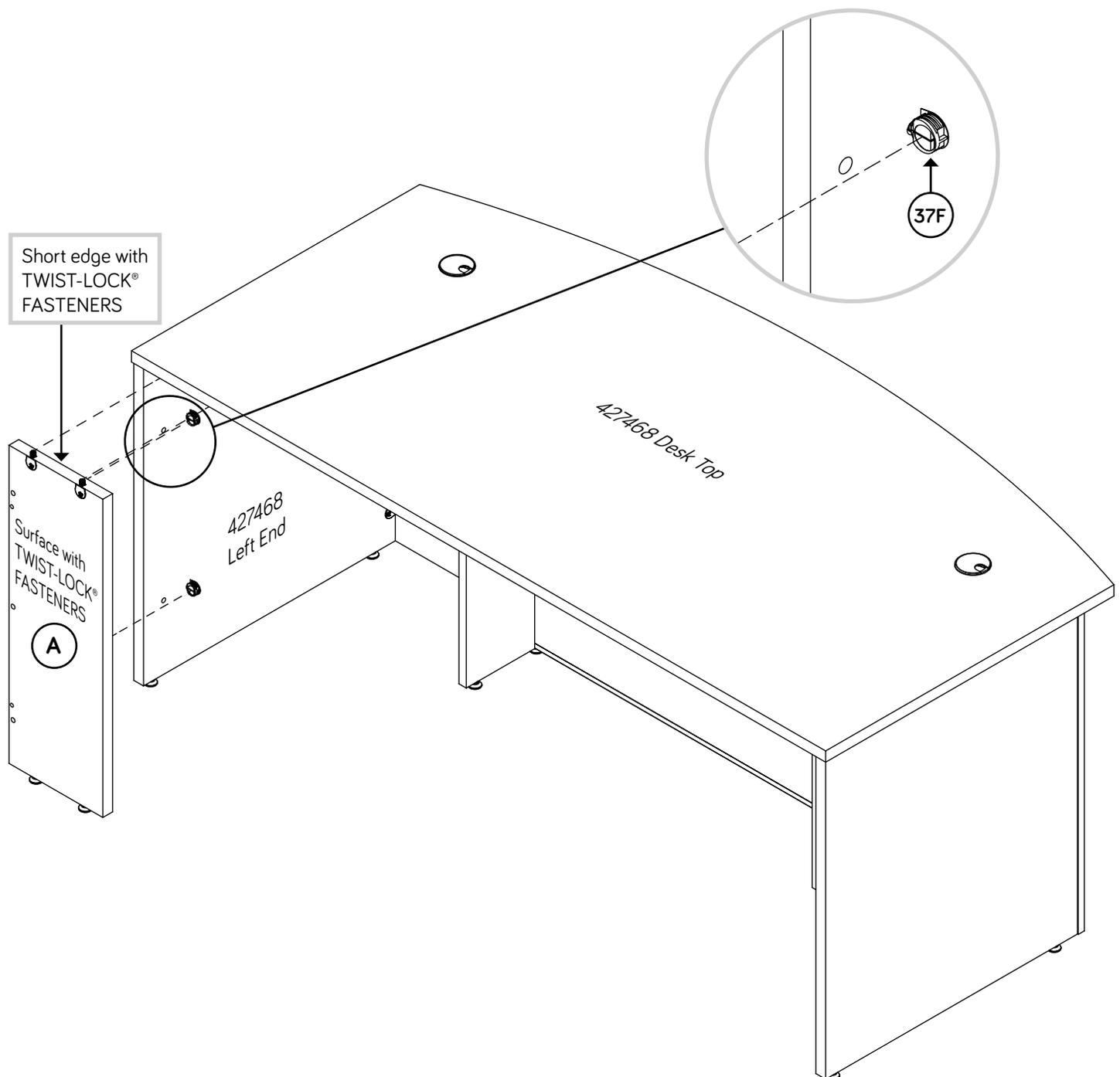
✚ If you are fastening the Return to the 427427 Desk, go to Step 17.

CONNECTING RETURN TO LEFT SIDE



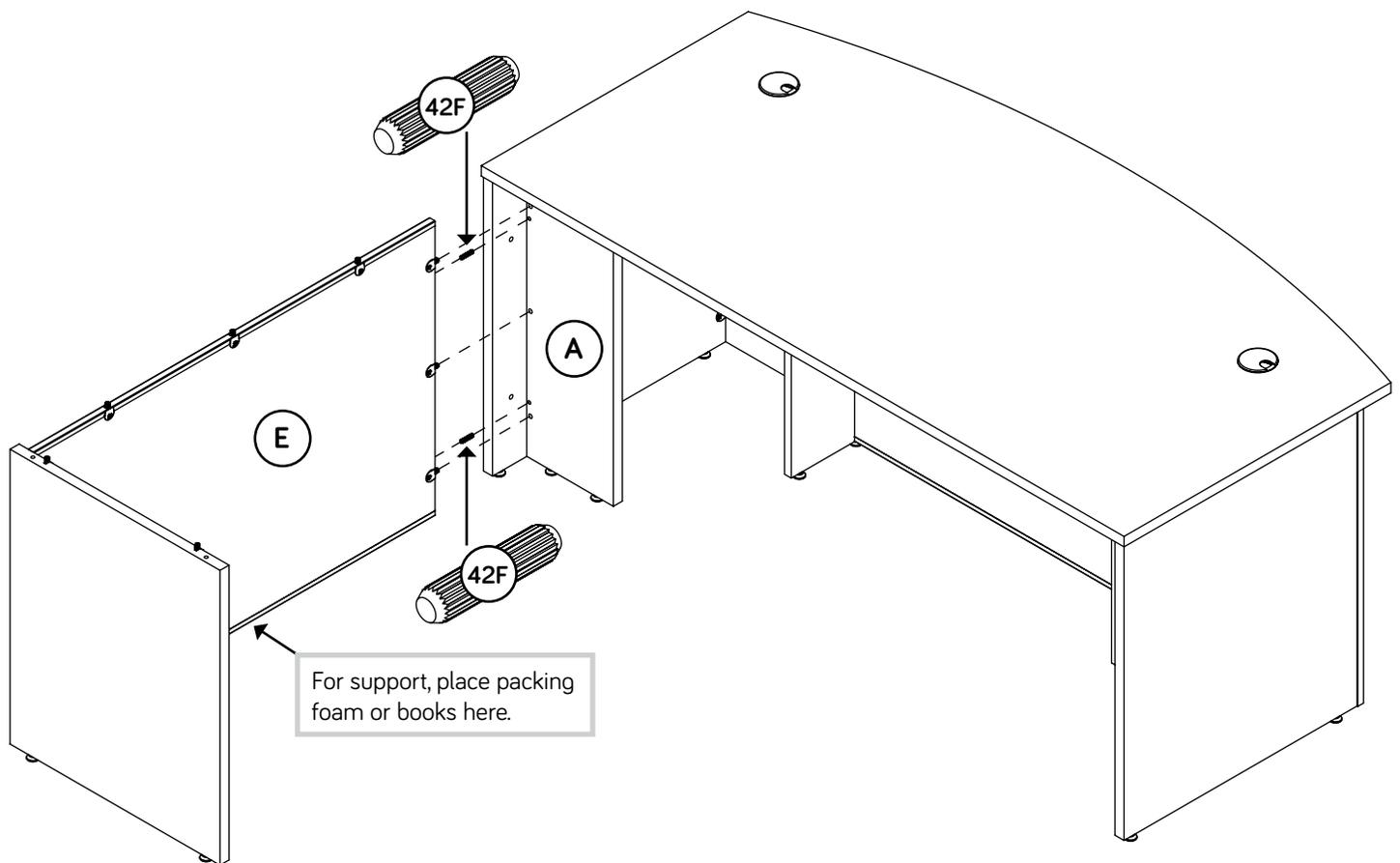
Step 7

- ✚ Insert the dowel end of two TWIST-LOCK® FASTENERS (37F) into the 427468 Left End as shown in the enlarged diagram.
- ✚ **NOTE:** If you already pushed TWIST-LOCK® FASTENERS into the holes in the long edge of the SMALL RIGHT END (A), pull the FASTENERS back out of the holes. Pull at the front and back edges, slowly working the FASTENERS out of the holes.
- ✚ Insert the TWIST-LOCK® FASTENERS in the short edge of the SMALL RIGHT END (A) into the 427468 Desk Top, and push the SMALL RIGHT END (A) onto the TWIST-LOCK® FASTENERS in the 427468 Left End. Fasten the SMALL RIGHT END (A) to the Desk Top and Left End. Tighten four TWIST-LOCK® FASTENERS.



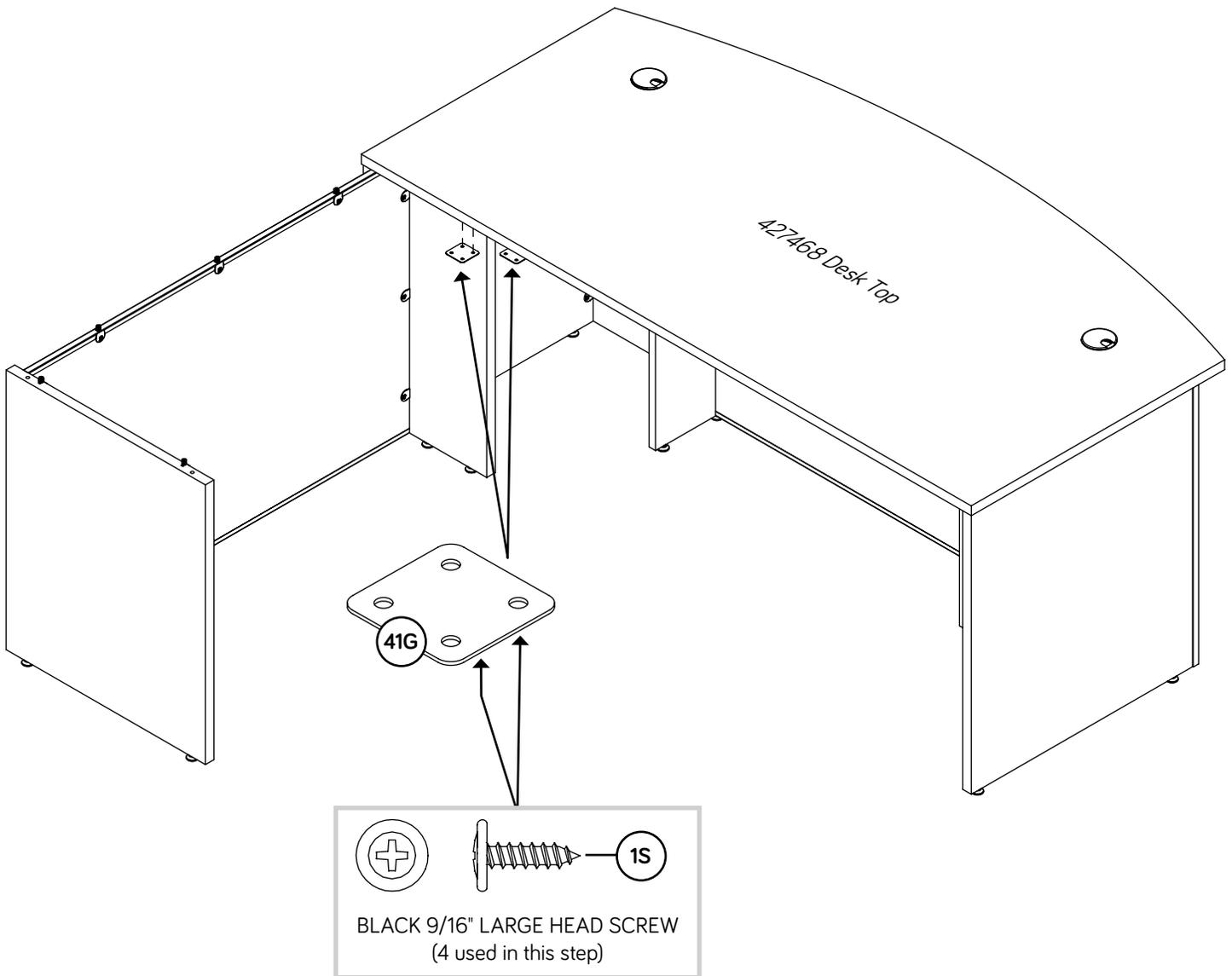
Step 8

- 🔩 **NOTE:** You will need someone's help in this step.
- 🔩 Insert two WOOD DOWELS (42F) into the SMALL RIGHT END (A).
- 🔩 **NOTE:** You may need to gently tap the WOOD DOWELS in with your hammer.
- 🔩 Fasten the MODESTY PANEL (E) to the SMALL RIGHT END (A). Tighten three TWIST-LOCK® FASTENERS.
- 🔩 **NOTE:** Be sure the WOOD DOWELS in the SMALL RIGHT END insert into the MODESTY PANEL.



Step 9

- Fasten the PLATES (41G) to the 427468 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).



Step 10

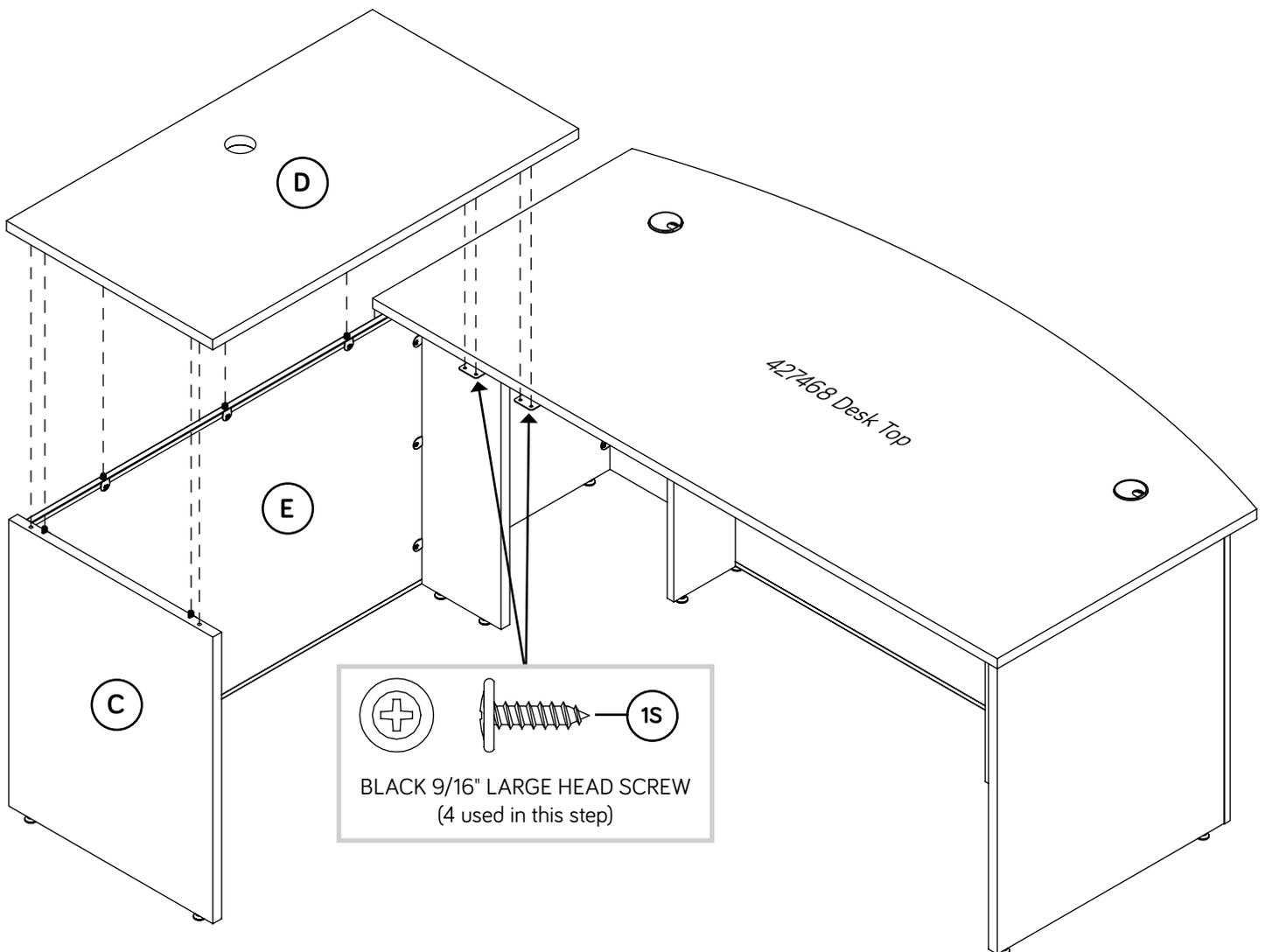
Fasten the TOP (D) to the LARGE END (C) and MODESTY PANEL (E). Tighten five TWIST-LOCK® FASTENERS.

NOTE: Be sure the WOOD DOWELS in the TOP insert into the LARGE END.

Fasten the TOP (D) to the 427468 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).

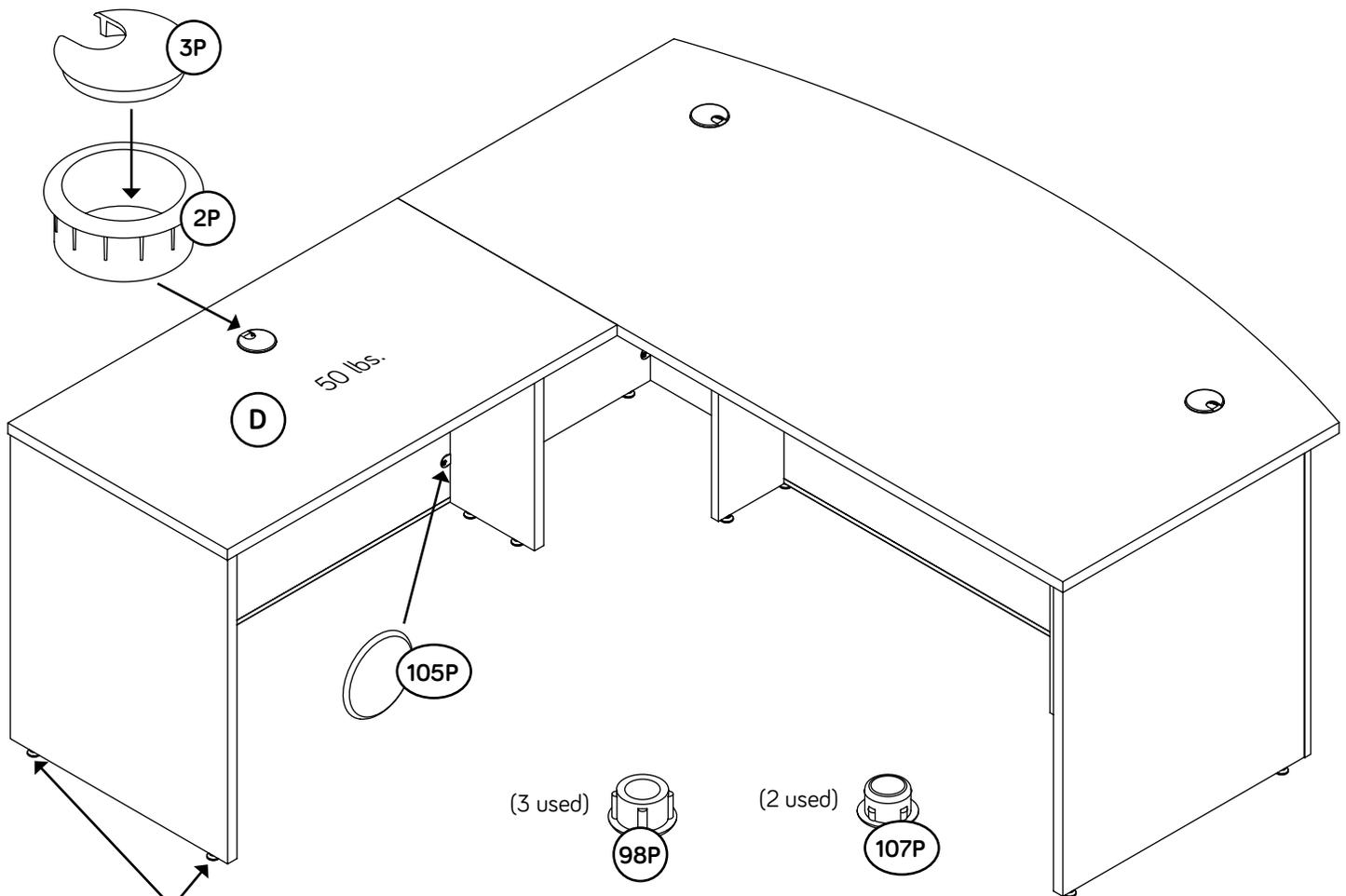


If you're doing this to help a friend, don't leave without a bite.



Step 11

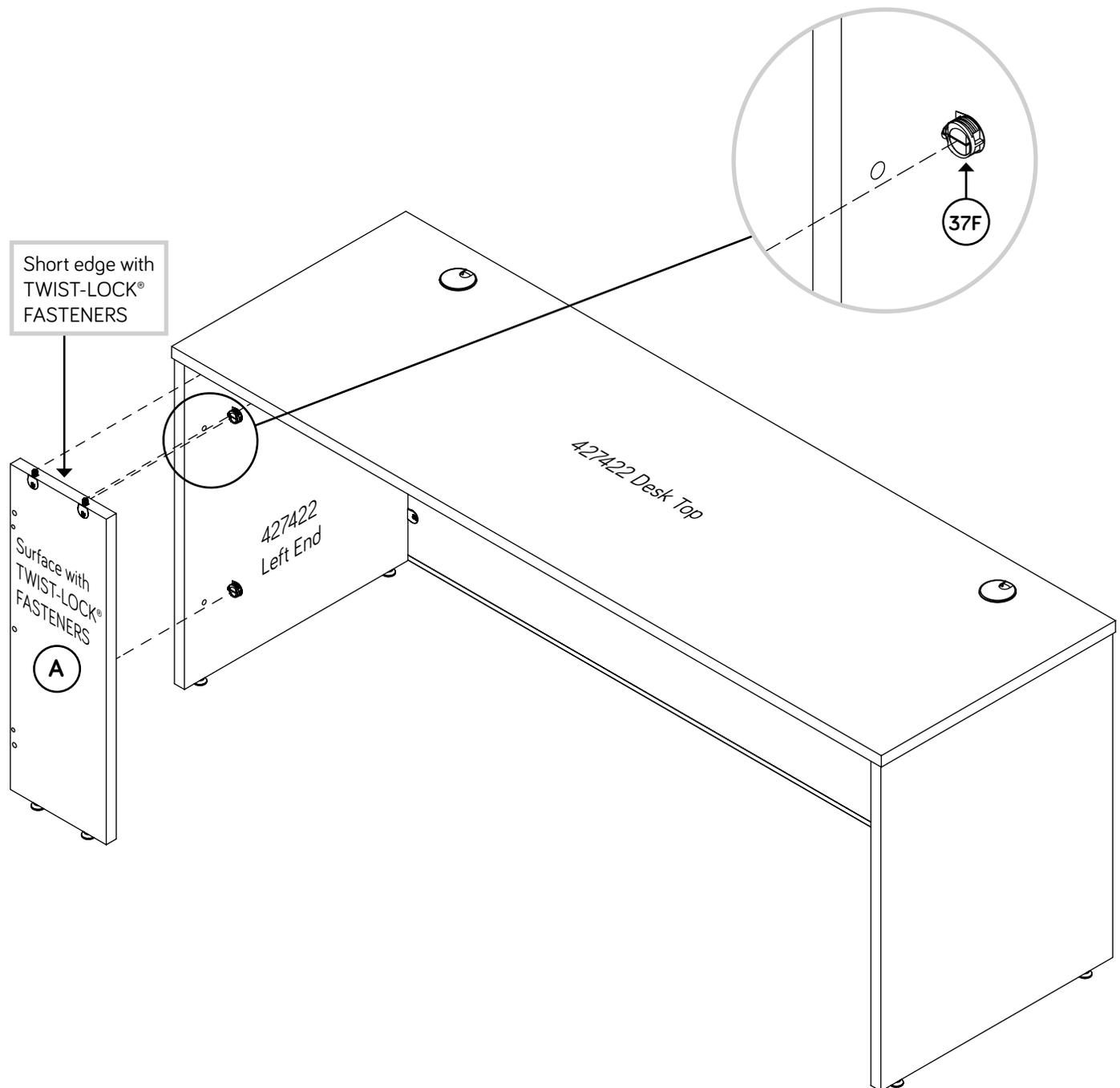
- ✚ Insert the GROMMET (2P) and GROMMET CAP (3P) into the large hole in the TOP (D).
- ✚ Insert the HOLE PLUGS (98P and 107P) into any unused holes.
- ✚ Using your hammer, gently tap a TWIST-LOCK® FASTENER COVER (105P) onto each visible TWIST-LOCK® FASTENER.
- ✚ Your unit may need leveling. To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.
- ✚ **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with a damp cloth. Wipe dry.



To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.

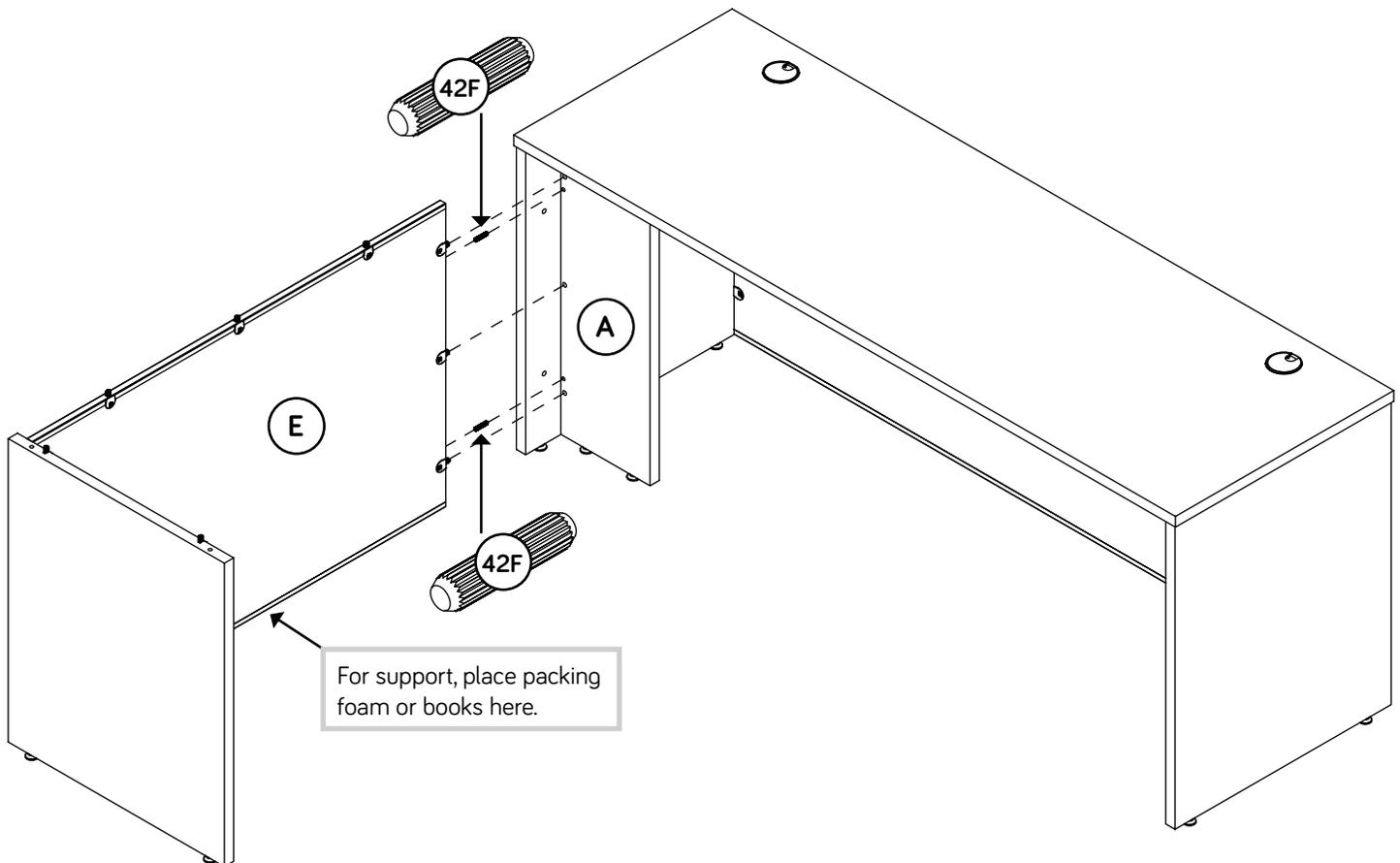
Step 12

- ✚ Insert the dowel end of two TWIST-LOCK® FASTENERS (37F) into the 427422 Left End as shown in the enlarged diagram.
- ✚ NOTE: If you already pushed TWIST-LOCK® FASTENERS into the holes in the long edge of the SMALL RIGHT END (A), pull the FASTENERS back out of the holes. Pull at the front and back edges, slowly working the FASTENERS out of the holes.
- ✚ Insert the TWIST-LOCK® FASTENERS in the short edge of the SMALL RIGHT END (A) into the 427422 Desk Top, and push the SMALL RIGHT END (A) onto the TWIST-LOCK® FASTENERS in the 427422 Left End. Fasten the SMALL RIGHT END (A) to the Desk Top and Left End. Tighten four TWIST-LOCK® FASTENERS.



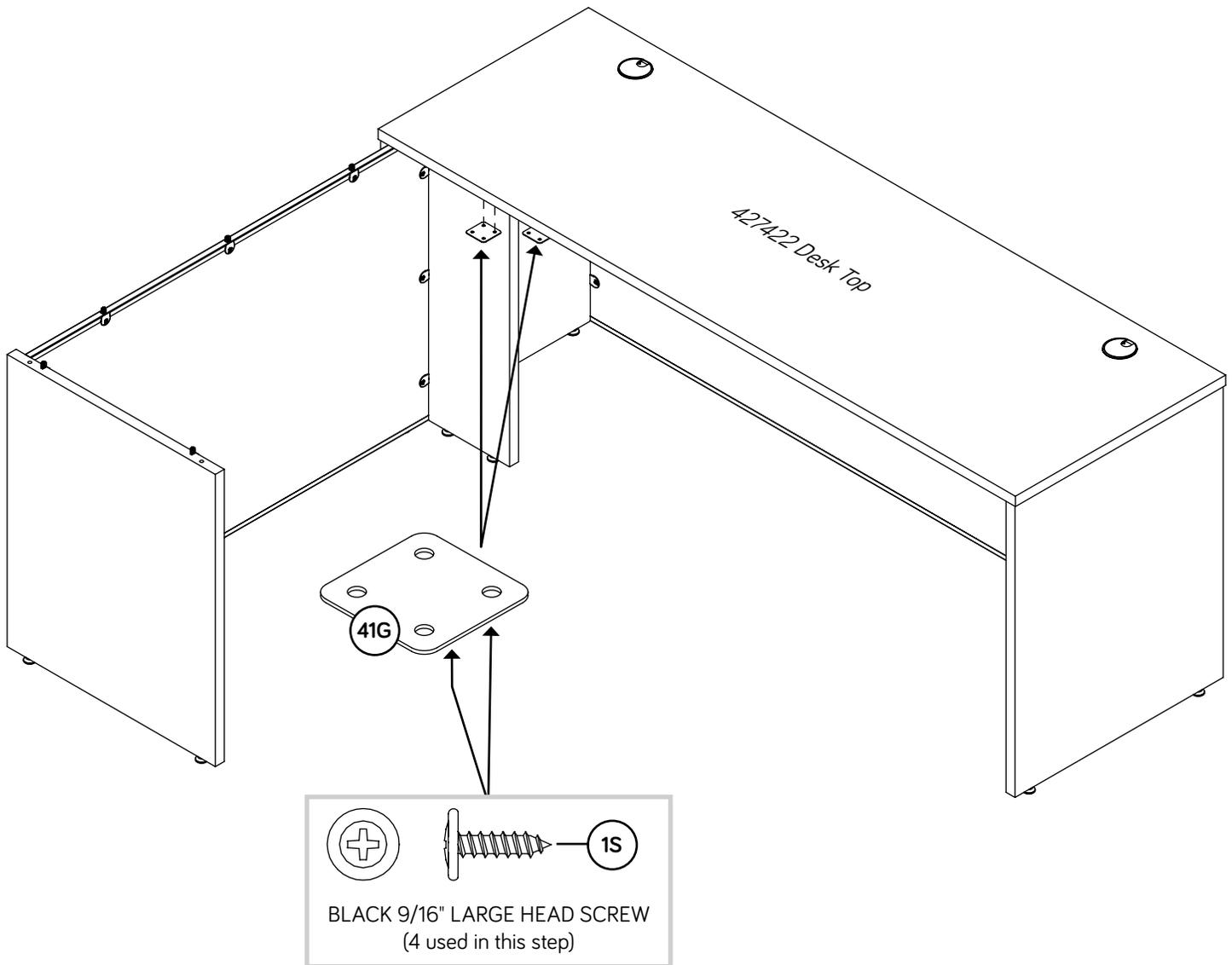
Step 13

- 🔩 **NOTE:** You will need someone's help in this step.
- 🔩 Insert two WOOD DOWELS (42F) into the SMALL RIGHT END (A).
- 🔩 **NOTE:** You may need to gently tap the WOOD DOWELS in with your hammer.
- 🔩 Fasten the MODESTY PANEL (E) to the SMALL RIGHT END (A). Tighten three TWIST-LOCK® FASTENERS.
- 🔩 **NOTE:** Be sure the WOOD DOWELS in the SMALL RIGHT END insert into the MODESTY PANEL.



Step 14

- Fasten the PLATES (41G) to the 427422 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).



Step 15

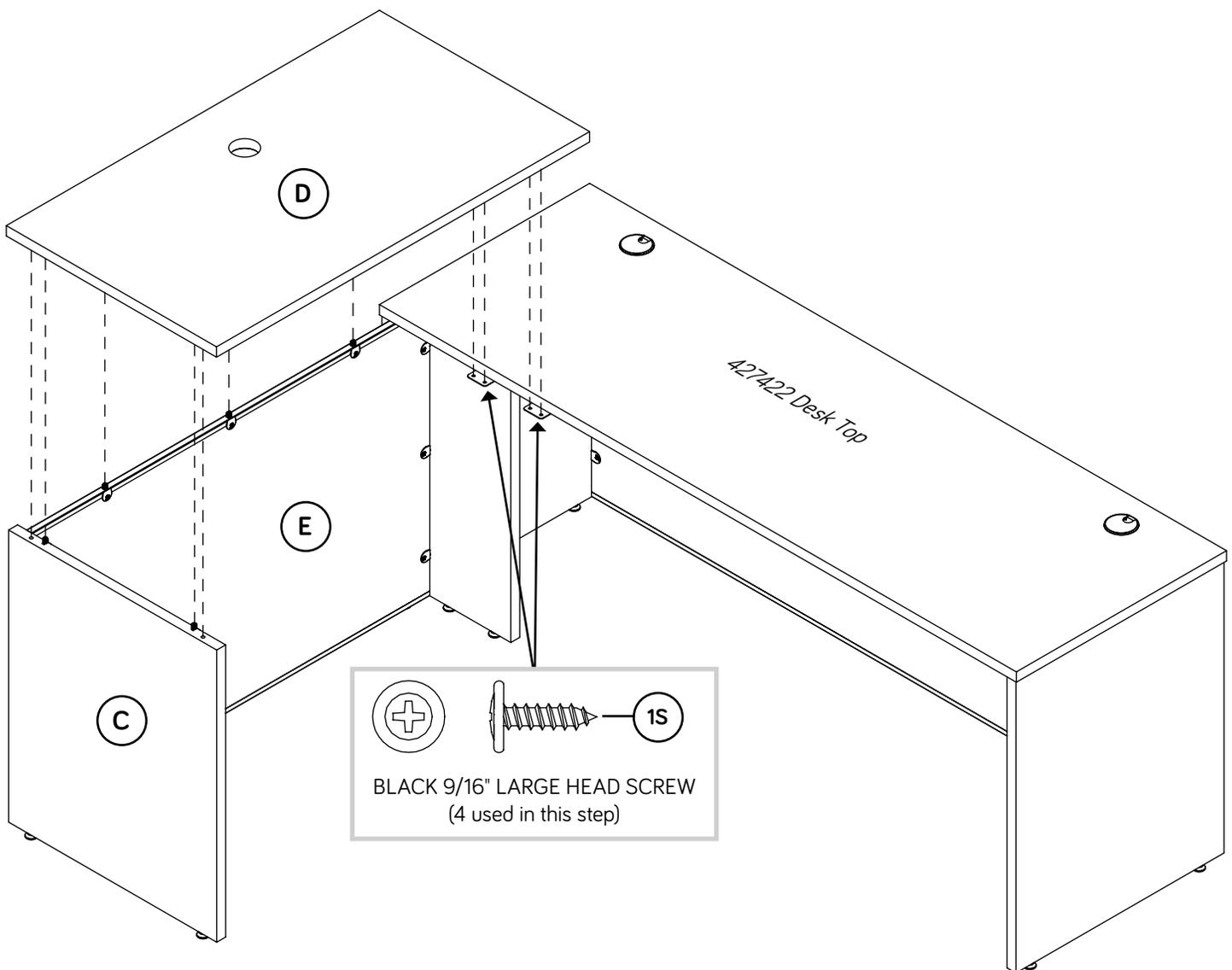
✚ Fasten the TOP (D) to the LARGE END (C) and MODESTY PANEL (E). Tighten five TWIST-LOCK® FASTENERS.

✚ NOTE: Be sure the WOOD DOWELS in the TOP insert into the LARGE END.

✚ Fasten the TOP (D) to the 427422 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).

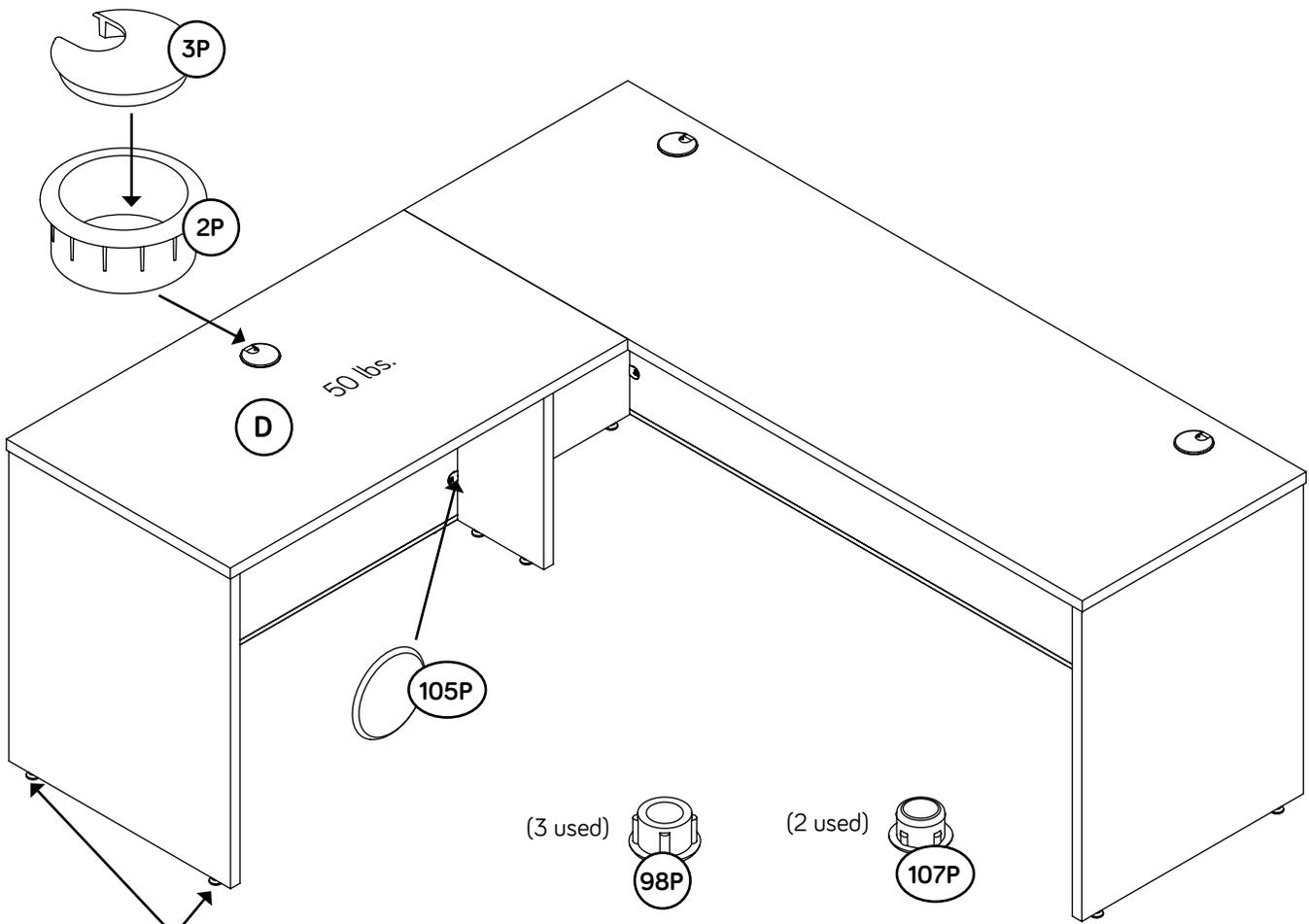


If you're doing this to help a friend, don't leave without a bite.



Step 16

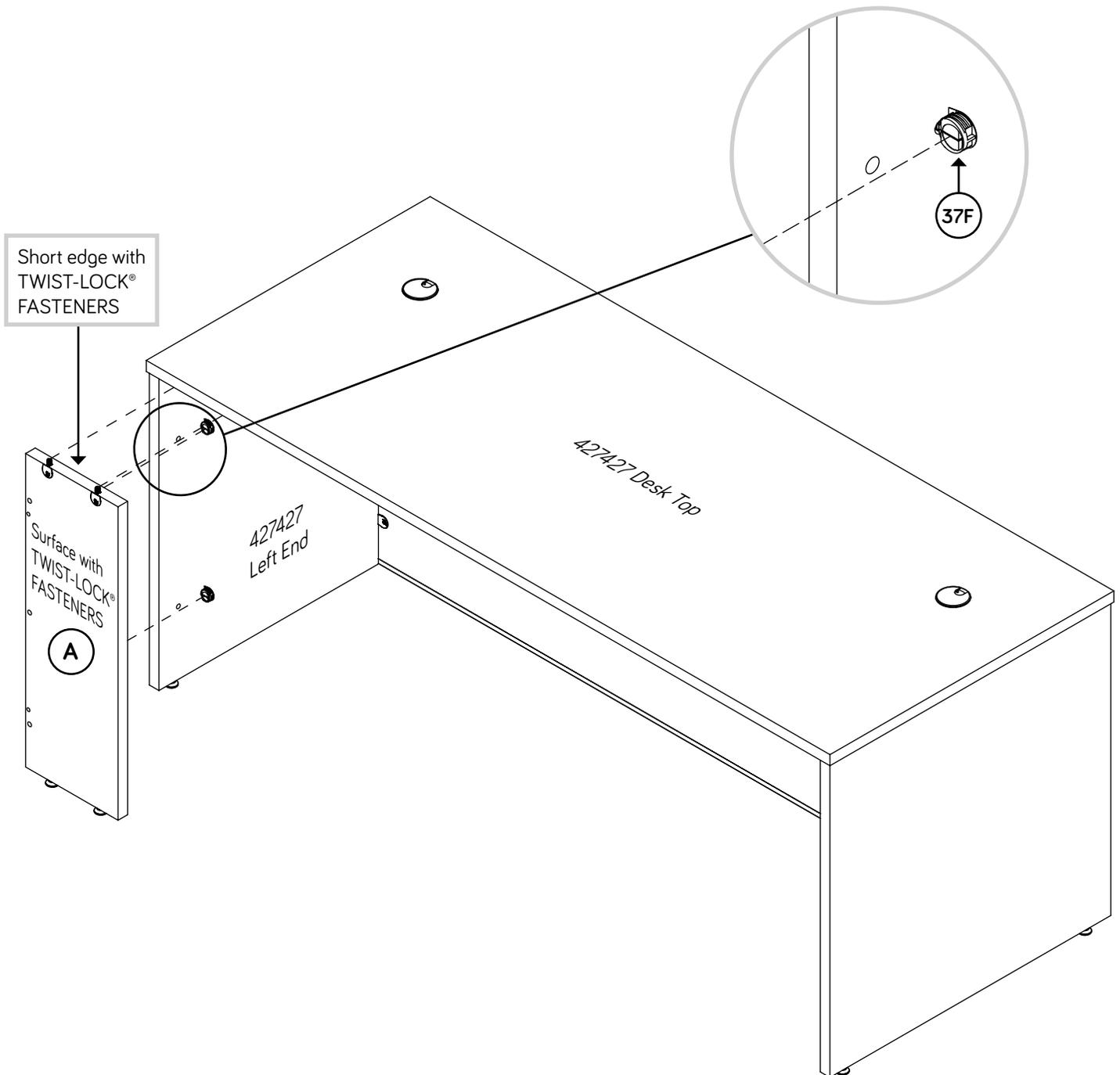
- ✚ Insert the GROMMET (2P) and GROMMET CAP (3P) into the large hole in the TOP (D).
- ✚ Insert the HOLE PLUGS (98P and 107P) into any unused holes.
- ✚ Using your hammer, gently tap a TWIST-LOCK® FASTENER COVER (105P) onto each visible TWIST-LOCK® FASTENER.
- ✚ Your unit may need leveling. To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.
- ✚ **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with a damp cloth. Wipe dry.



To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.

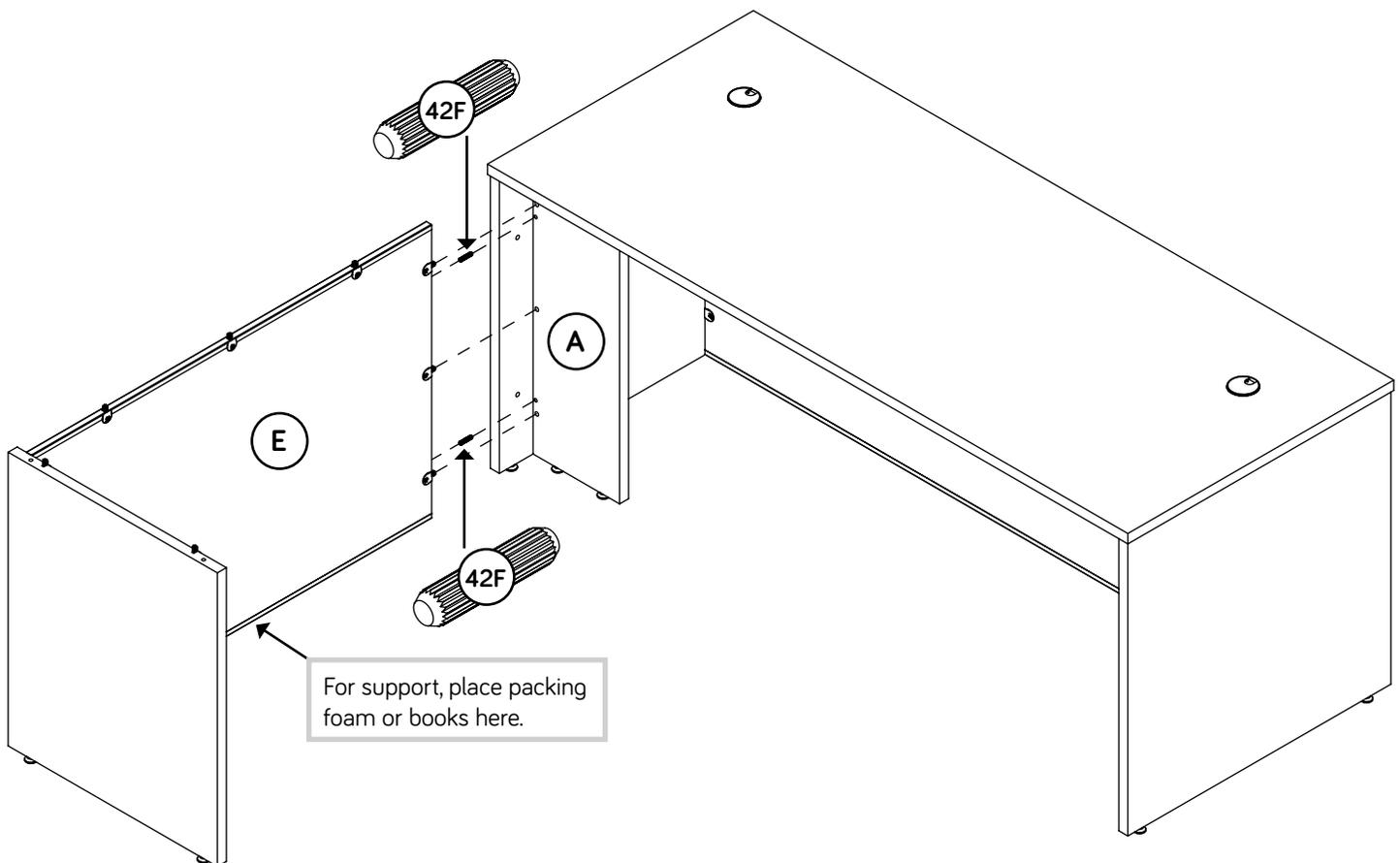
Step 17

- ✚ Insert the dowel end of two TWIST-LOCK® FASTENERS (37F) into the 427427 Left End as shown in the enlarged diagram.
- ✚ **NOTE:** If you already pushed TWIST-LOCK® FASTENERS into the holes in the long edge of the SMALL RIGHT END (A), pull the FASTENERS back out of the holes. Pull at the front and back edges, slowly working the FASTENERS out of the holes.
- ✚ Insert the TWIST-LOCK® FASTENERS in the short edge of the SMALL RIGHT END (A) into the 427427 Desk Top, and push the SMALL RIGHT END (A) onto the TWIST-LOCK® FASTENERS in the 427427 Left End. Fasten the SMALL RIGHT END (A) to the Desk Top and Left End. Tighten four TWIST-LOCK® FASTENERS.



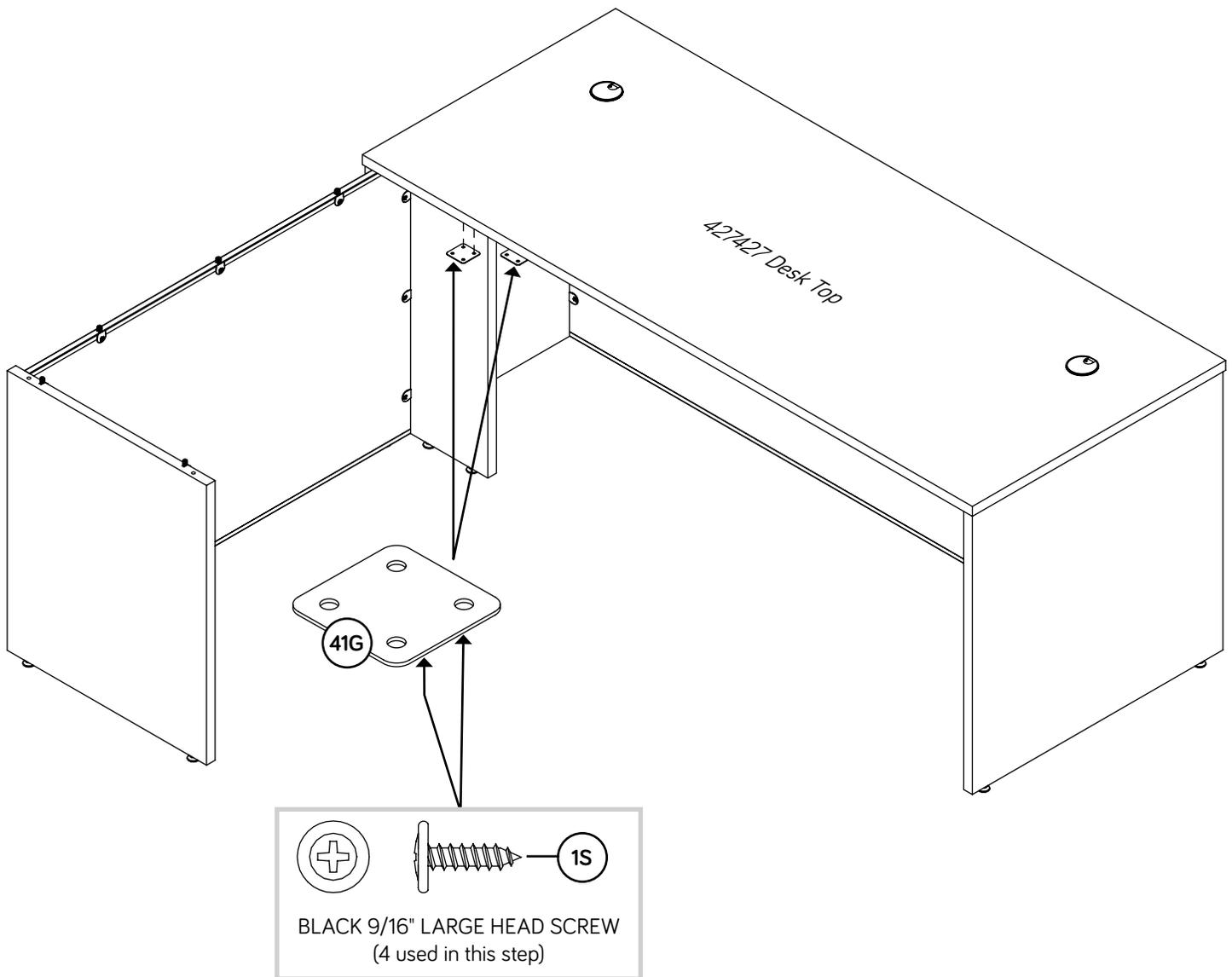
Step 18

- 🔩 **NOTE:** You will need someone's help in this step.
- 🔩 Insert two WOOD DOWELS (42F) into the SMALL RIGHT END (A).
- 🔩 **NOTE:** You may need to gently tap the WOOD DOWELS in with your hammer.
- 🔩 Fasten the MODESTY PANEL (E) to the SMALL RIGHT END (A). Tighten three TWIST-LOCK® FASTENERS.
- 🔩 **NOTE:** Be sure the WOOD DOWELS in the SMALL RIGHT END insert into the MODESTY PANEL.



Step 19

- Fasten the PLATES (41G) to the 427427 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).



Step 20

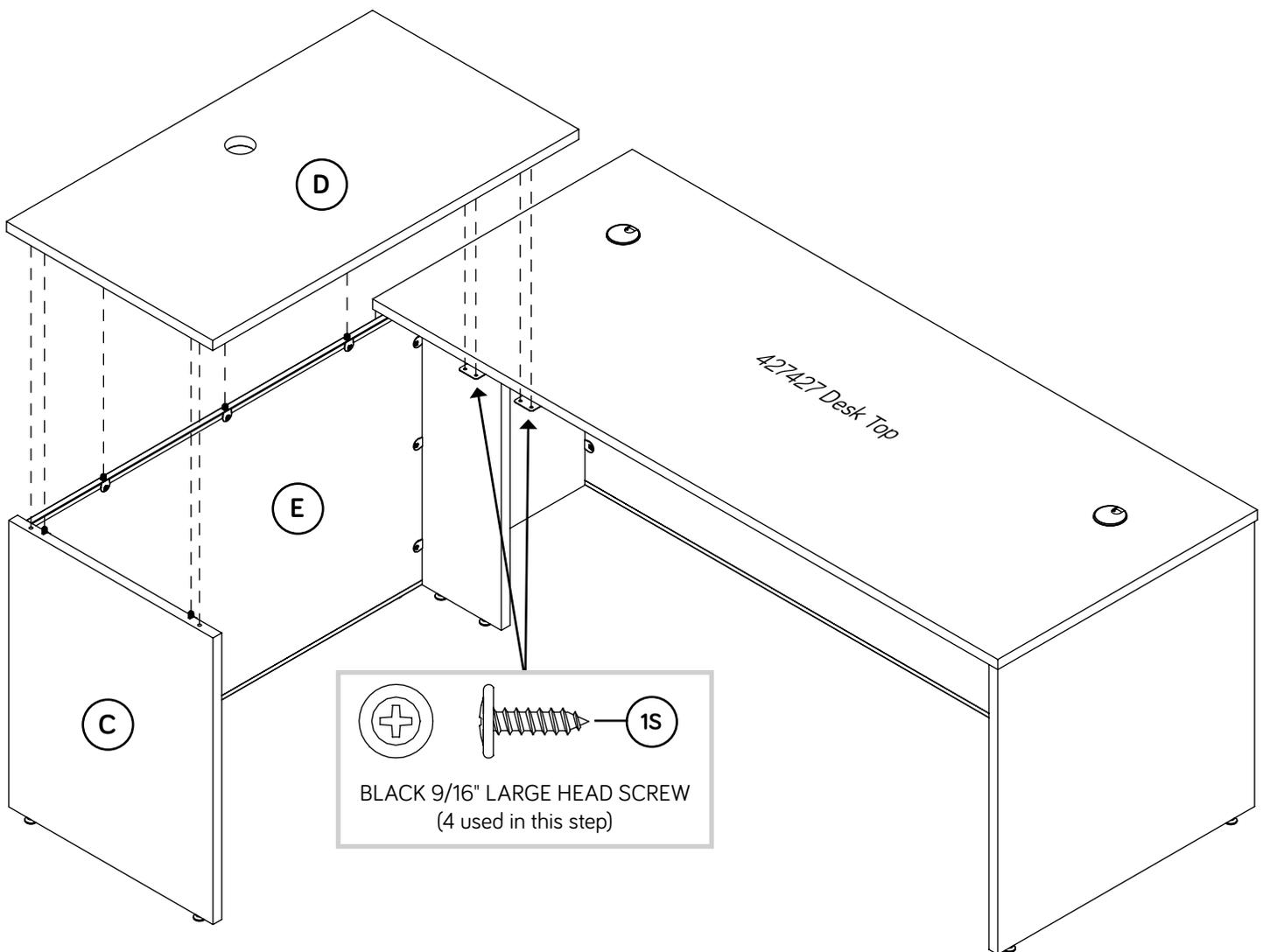
Fasten the TOP (D) to the LARGE END (C) and MODESTY PANEL (E). Tighten five TWIST-LOCK® FASTENERS.

NOTE: Be sure the WOOD DOWELS in the TOP insert into the LARGE END.

Fasten the TOP (D) to the 427427 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).

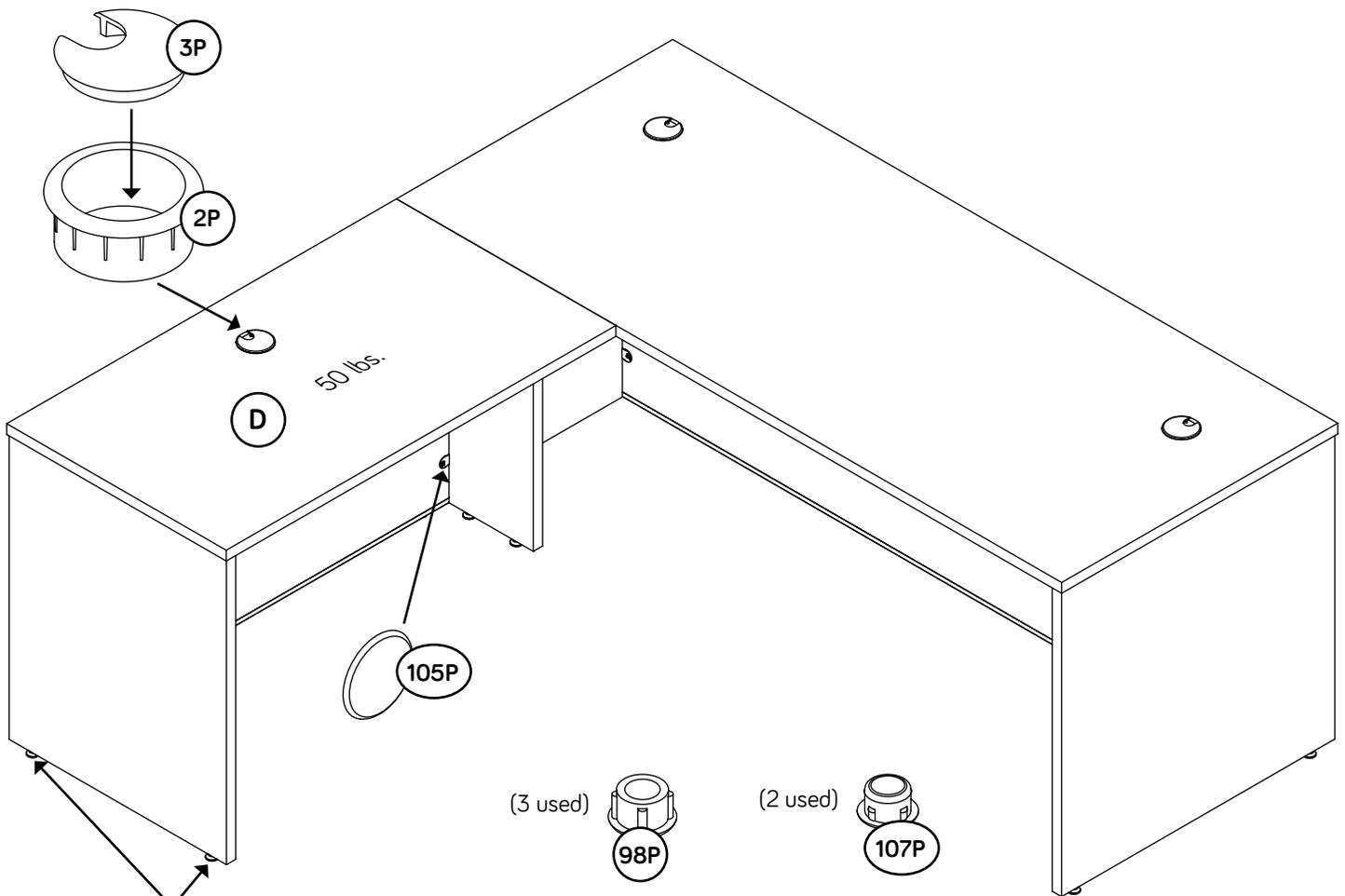


If you're doing this to help a friend, don't leave without a bite.



Step 21

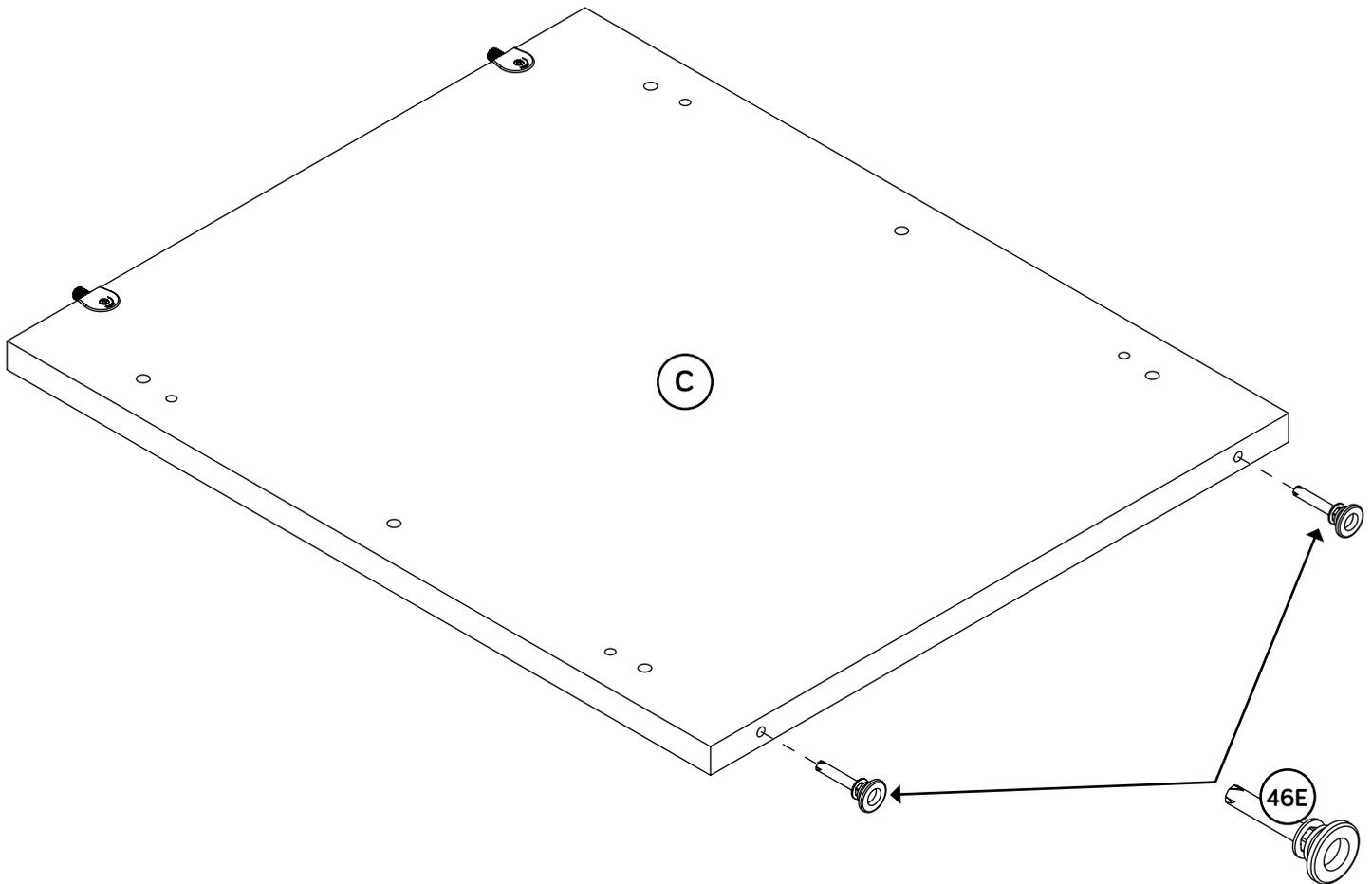
- ✚ Insert the GROMMET (2P) and GROMMET CAP (3P) into the large hole in the TOP (D).
- ✚ Insert the HOLE PLUGS (98P and 107P) into any unused holes.
- ✚ Using your hammer, gently tap a TWIST-LOCK® FASTENER COVER (105P) onto each visible TWIST-LOCK® FASTENER.
- ✚ Your unit may need leveling. To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.
- ✚ **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with a damp cloth. Wipe dry.



To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.

Step 22

- ✚ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✚ Using your hammer, gently tap two LEVELERS (46E) completely into the holes in the LARGE END (C).
- ✚ NOTE: Adjustments to the LEVELERS will be made later in assembly once your unit is standing upright.

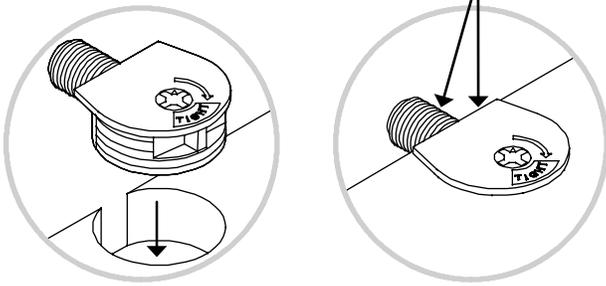


Hardware Usage Guide

HOW TO USE A TWIST-LOCK® FASTENER

1.

If the TWIST-LOCK® FASTENER is already inserted in the part, be sure both the dowel end and fastener edge are straight.



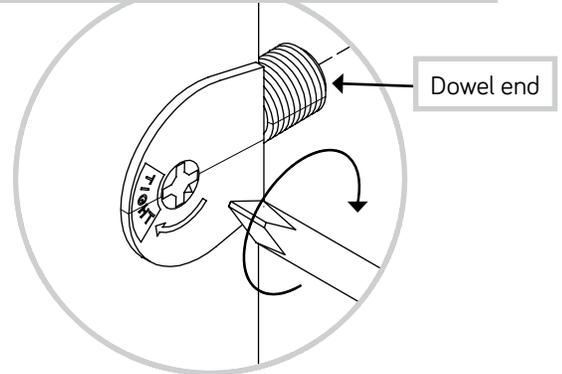
Push a TWIST-LOCK® FASTENER into the large hole in the part.

2.

1. Insert the dowel end of the FASTENER into the hole of the adjoining part.

NOTE: The dowel end of the FASTENER must remain fully inserted in the hole of the adjoining part while locking the FASTENER.

2. Tighten the FASTENER with a Phillips screwdriver as tight as possible.



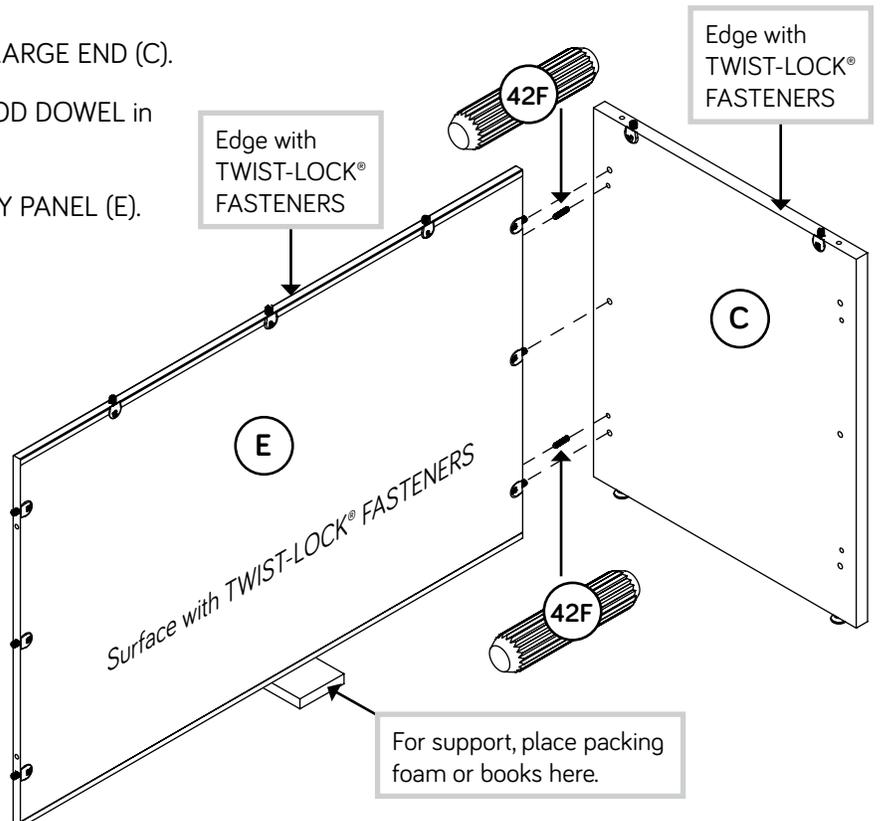
Step 23

✚ Insert two WOOD DOWELS (42F) into the LARGE END (C).

✚ **NOTE:** You may need to gently tap the WOOD DOWEL in with your hammer.

✚ Fasten the LARGE END (C) to the MODESTY PANEL (E). Tighten three TWIST-LOCK® FASTENERS.

✚ **NOTE:** Be sure the WOOD DOWELS in the LARGE END insert into the MODESTY PANEL.

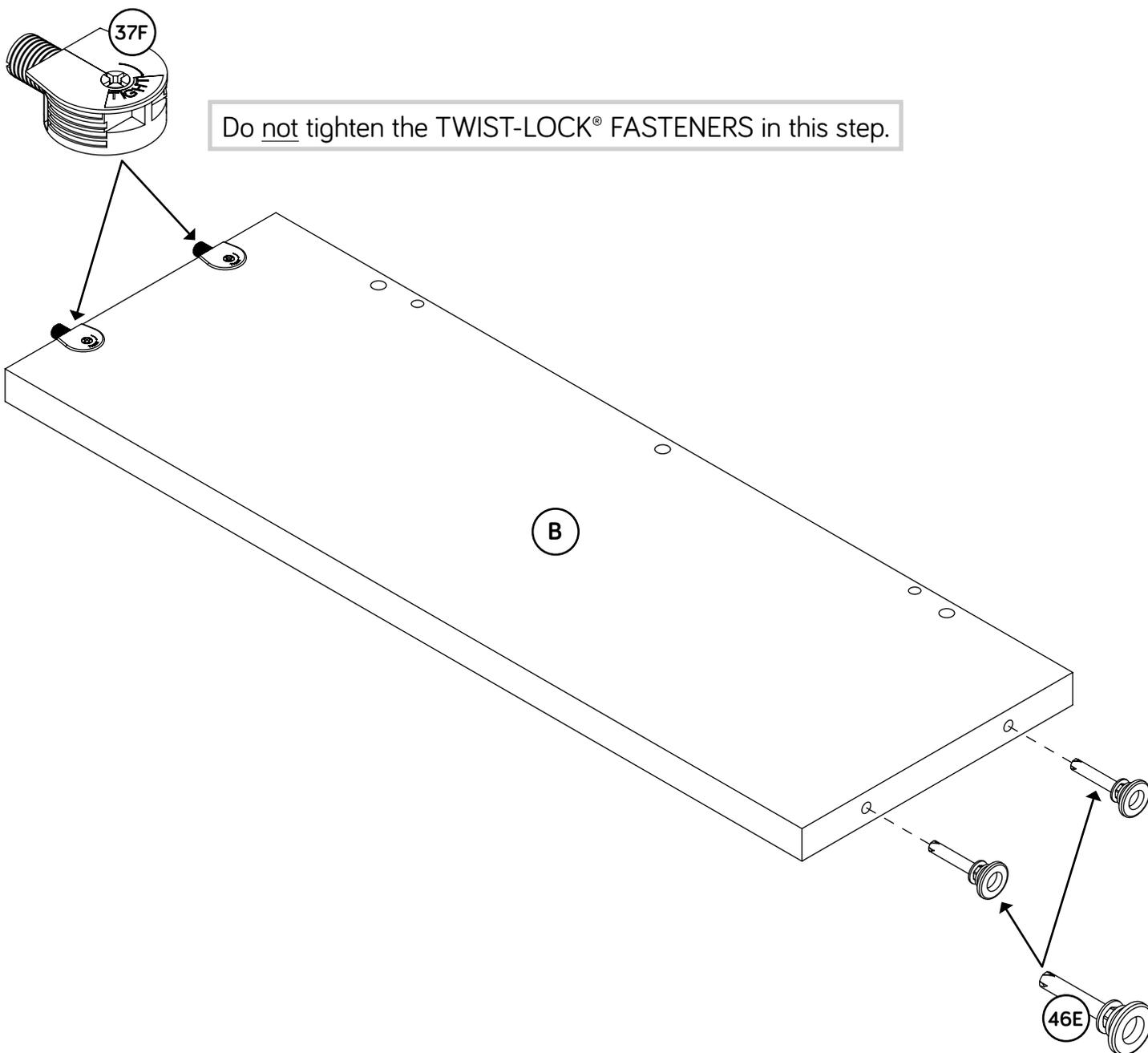


Step 24

- ✚ Push two SAUDER TWIST-LOCK® FASTENERS (37F) into the large holes in the SMALL LEFT END (B).
- ✚ Using your hammer, gently tap two LEVELERS (46E) completely into the holes in the SMALL LEFT END (B).
- ✚ **NOTE:** Adjustments to the LEVELERS will be made later in assembly once your unit is standing upright.

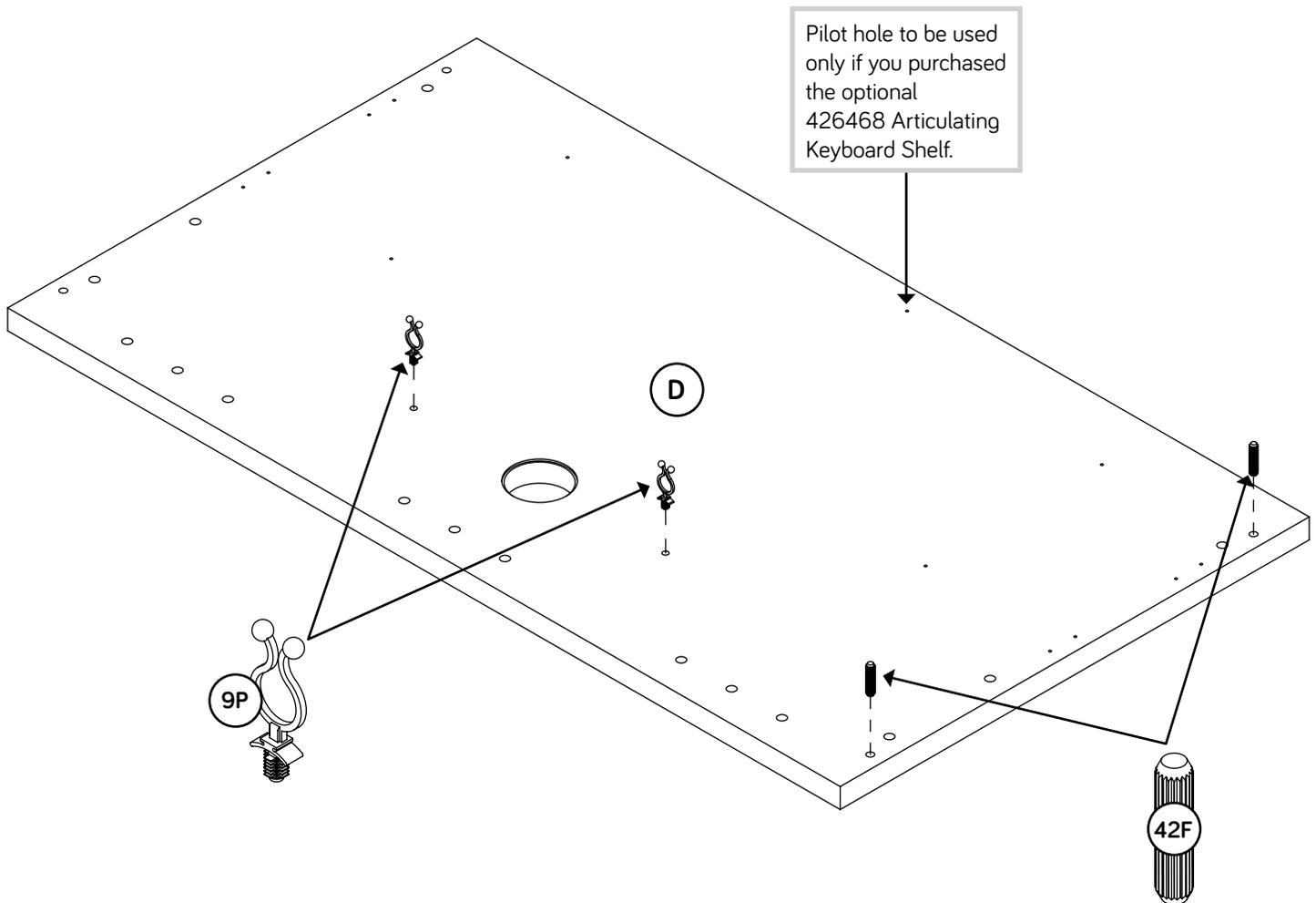


Just think. The sooner you do this, the sooner you do something else.



Step 25

- ✚ Insert two WOOD DOWELS (42F) into the TOP (D).
- ✚ NOTE: You may need to gently tap the WOOD DOWELS in with your hammer.
- ✚ Push two CORD CLIPS (9P) into the holes in the TOP (D).



Step 26

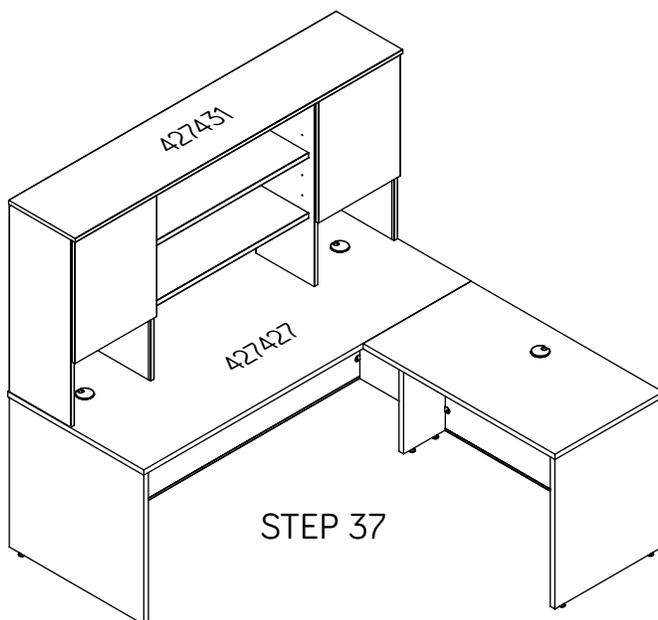
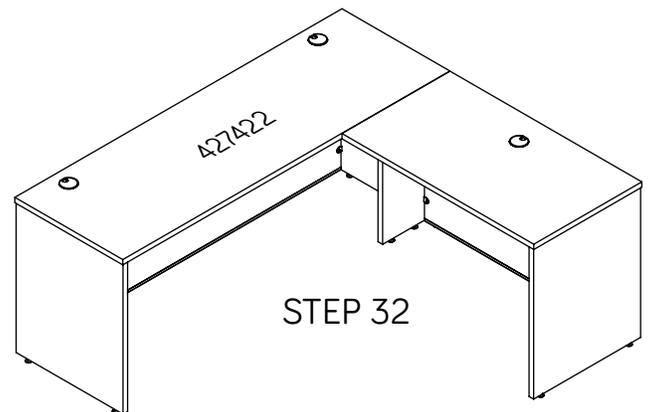
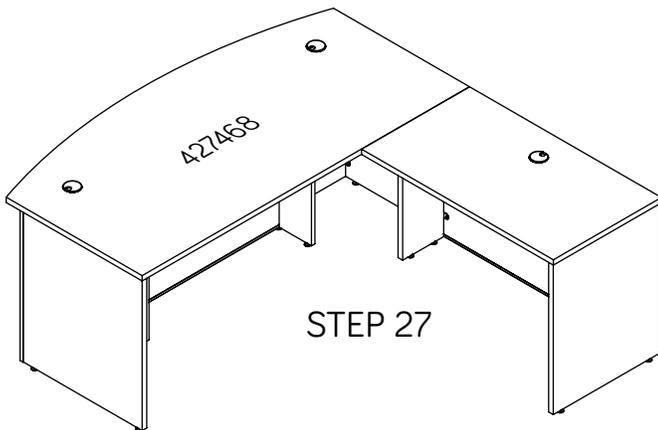
📌 You have the option to assemble the Return to connect to the following desks: 427468, 427422, and 427427.

📌 If you are fastening the Return to the 427468 Desk, go to Step 27.

📌 If you are fastening the Return to the 427422 Desk, go to Step 32.

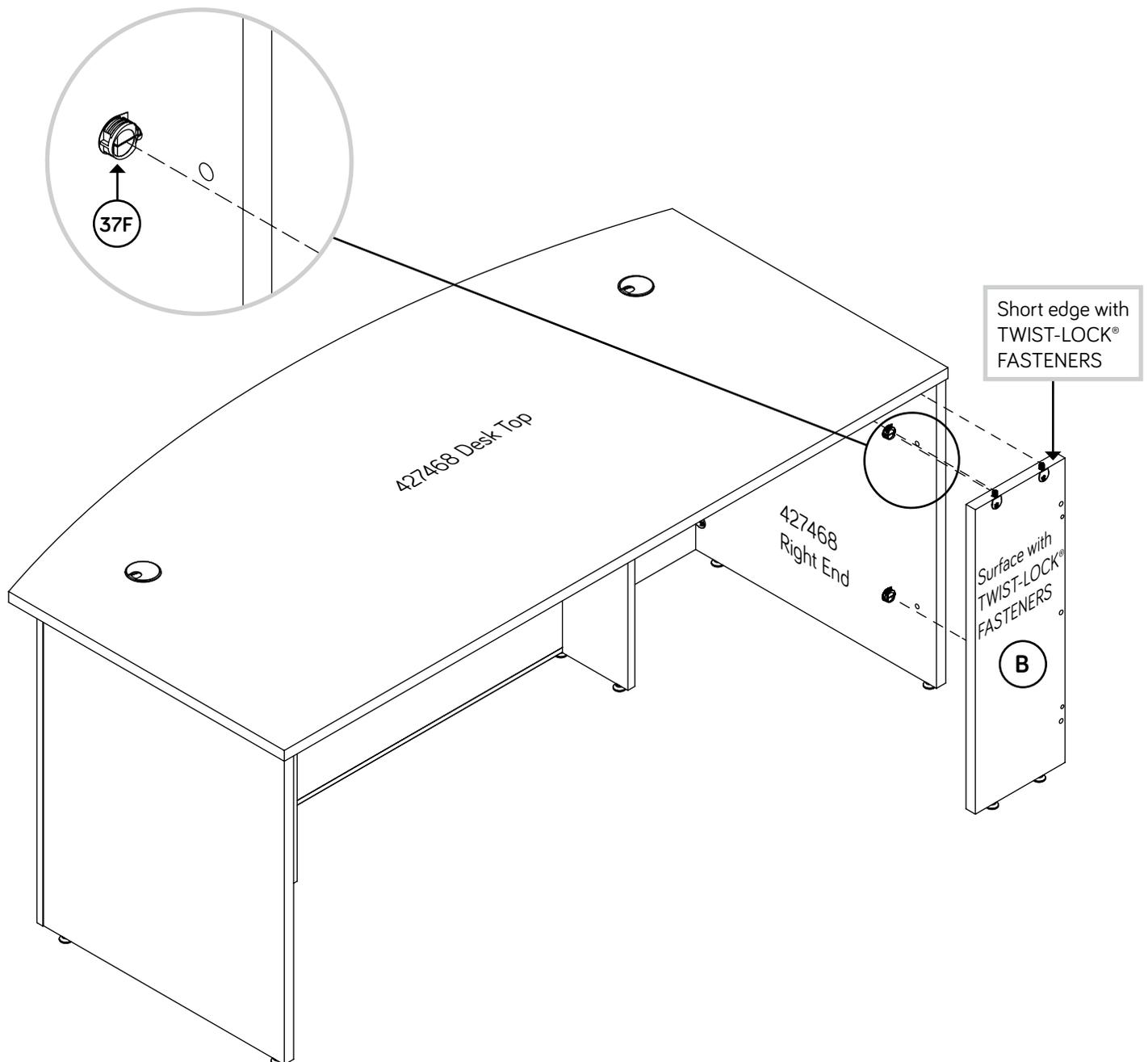
📌 If you are fastening the Return to the 427427 Desk, go to Step 37.

CONNECTING RETURN TO RIGHT SIDE



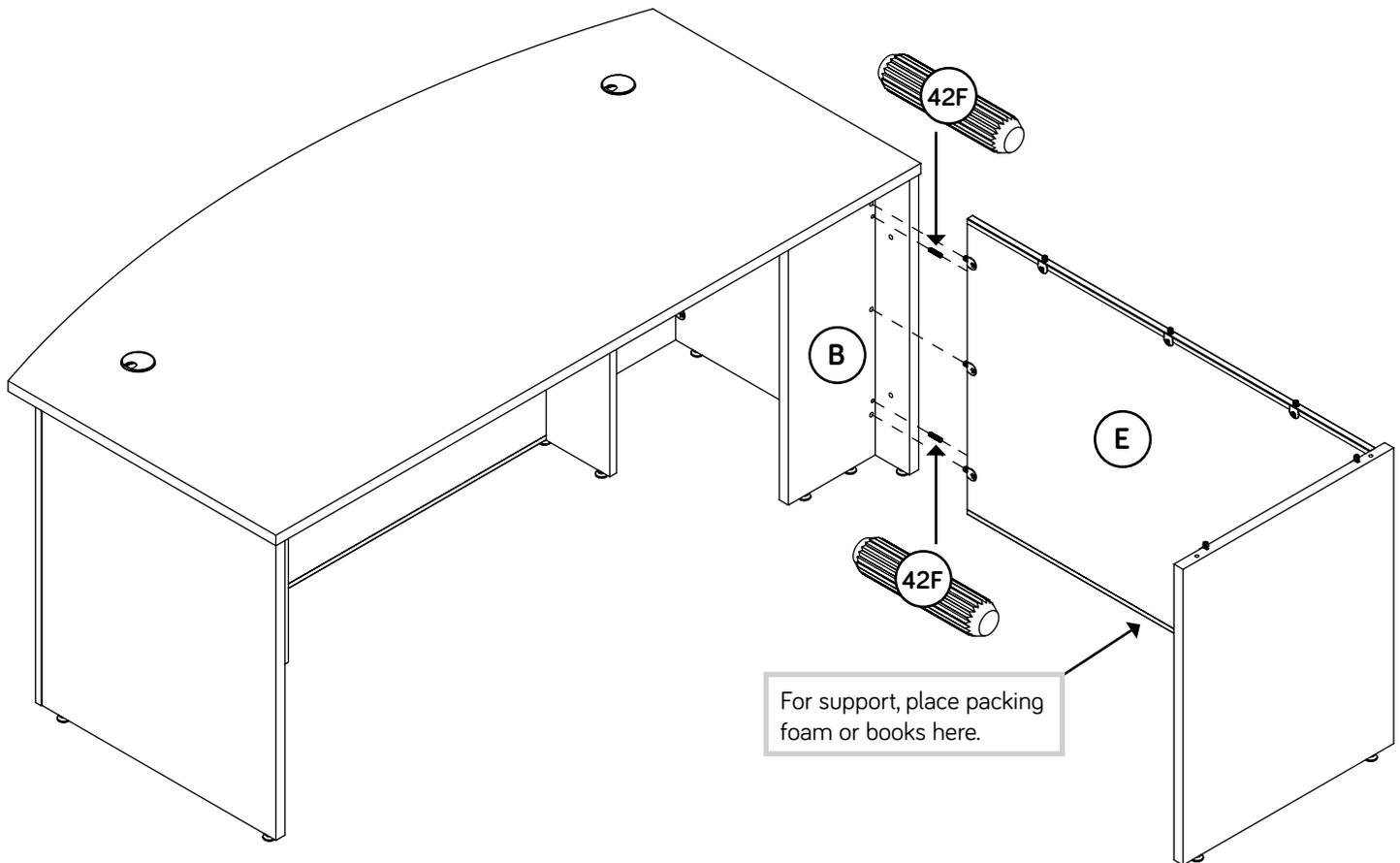
Step 27

- ✚ Insert the dowel end of two TWIST-LOCK® FASTENERS (37F) into the 427468 Right End as shown in the enlarged diagram.
- ✚ **NOTE:** If you already pushed TWIST-LOCK® FASTENERS into the holes in the long edge of the SMALL LEFT END (B), pull the FASTENERS back out of the holes. Pull at the front and back edges, slowly working the FASTENERS out of the holes.
- ✚ Insert the TWIST-LOCK® FASTENERS in the short edge of the SMALL LEFT END (B) into the 427468 Desk Top, and push the SMALL LEFT END (B) onto the TWIST-LOCK® FASTENERS in the 427468 Right End. Fasten the SMALL LEFT END (B) to the Desk Top and Right End. Tighten four TWIST-LOCK® FASTENERS.



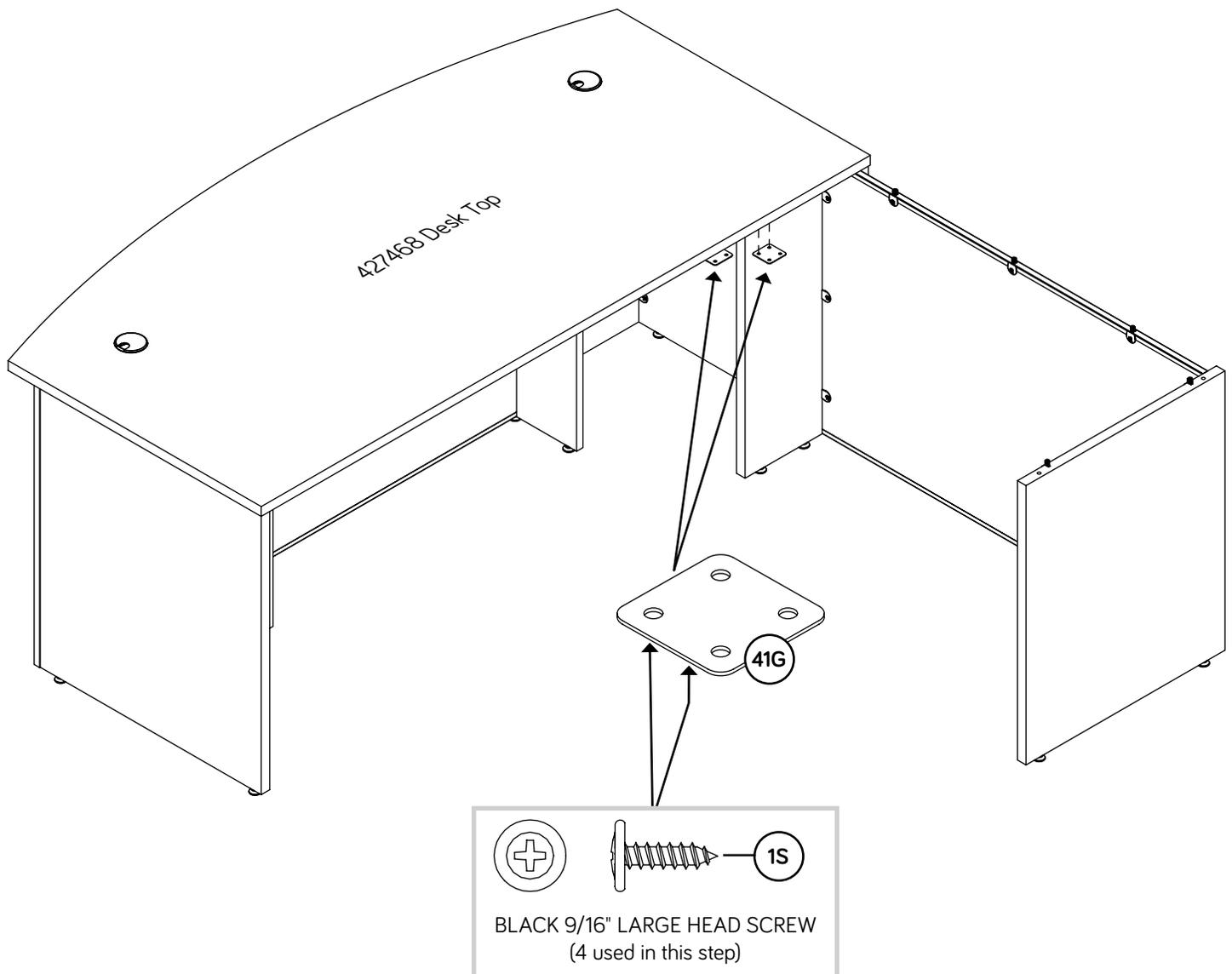
Step 28

- 🔩 **NOTE:** You will need someone's help in this step.
- 🔩 Insert two WOOD DOWELS (42F) into the SMALL LEFT END (B).
- 🔩 **NOTE:** You may need to gently tap the WOOD DOWEL in with your hammer.
- 🔩 Fasten the MODESTY PANEL (E) to the SMALL LEFT END (B). Tighten three TWIST-LOCK® FASTENERS.
- 🔩 **NOTE:** Be sure the WOOD DOWELS in the SMALL LEFT END insert into the MODESTY PANEL.



Step 29

- Fasten the PLATES (41G) to the 427468 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).



Step 30

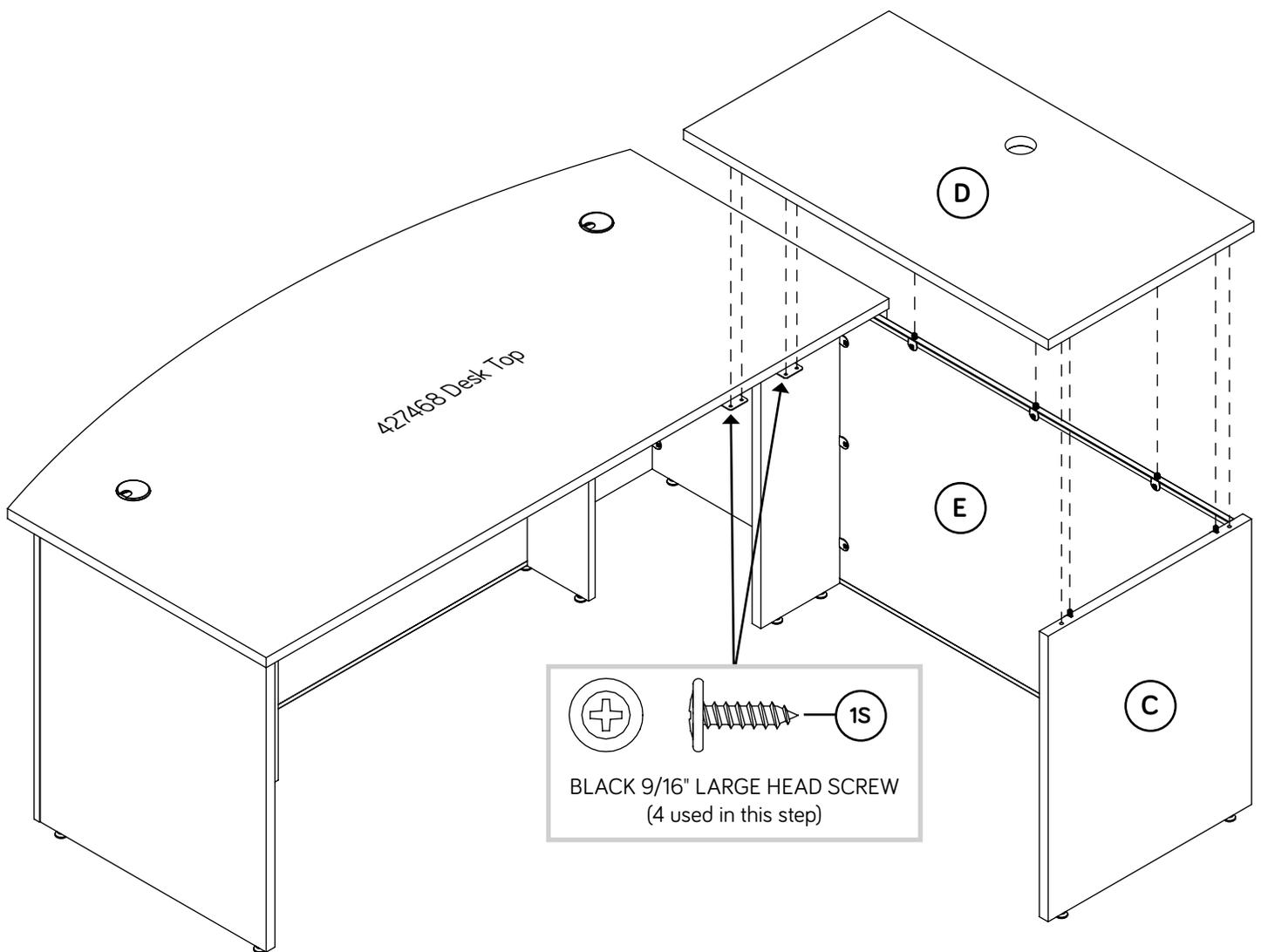
Fasten the TOP (D) to the LARGE END (C) and MODESTY PANEL (E). Tighten five TWIST-LOCK® FASTENERS.

NOTE: Be sure the WOOD DOWELS in the TOP insert into the LARGE END.

Fasten the TOP (D) to the 427468 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).

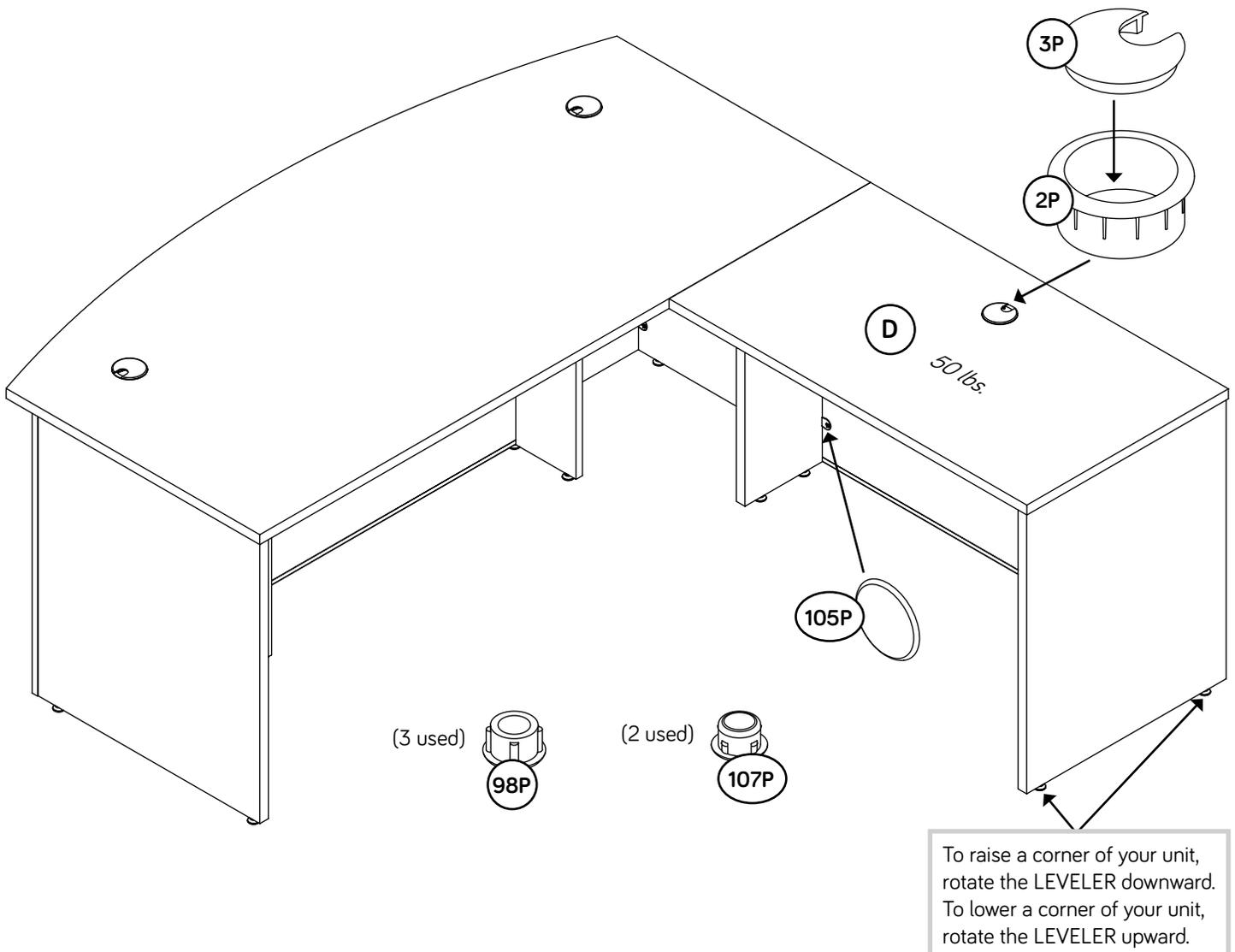


If you're doing this to help a friend, don't leave without a bite.



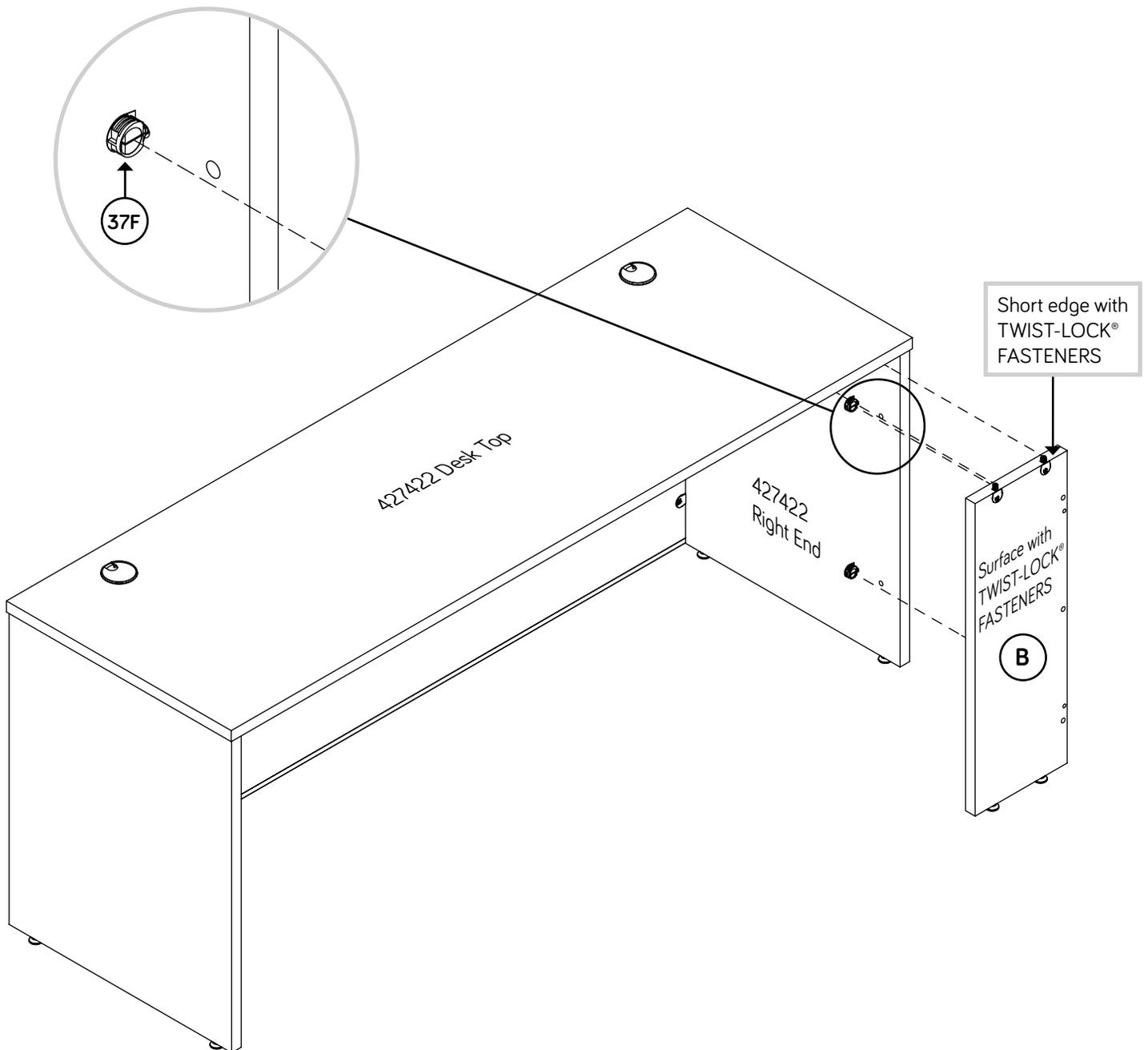
Step 31

- ✚ Insert the GROMMET (2P) and GROMMET CAP (3P) into the large hole in the TOP (D).
- ✚ Insert the HOLE PLUGS (98P and 107P) into any unused holes.
- ✚ Using your hammer, gently tap a TWIST-LOCK® FASTENER COVER (105P) onto each visible TWIST-LOCK® FASTENER.
- ✚ Your unit may need leveling. To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.
- ✚ **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with a damp cloth. Wipe dry.



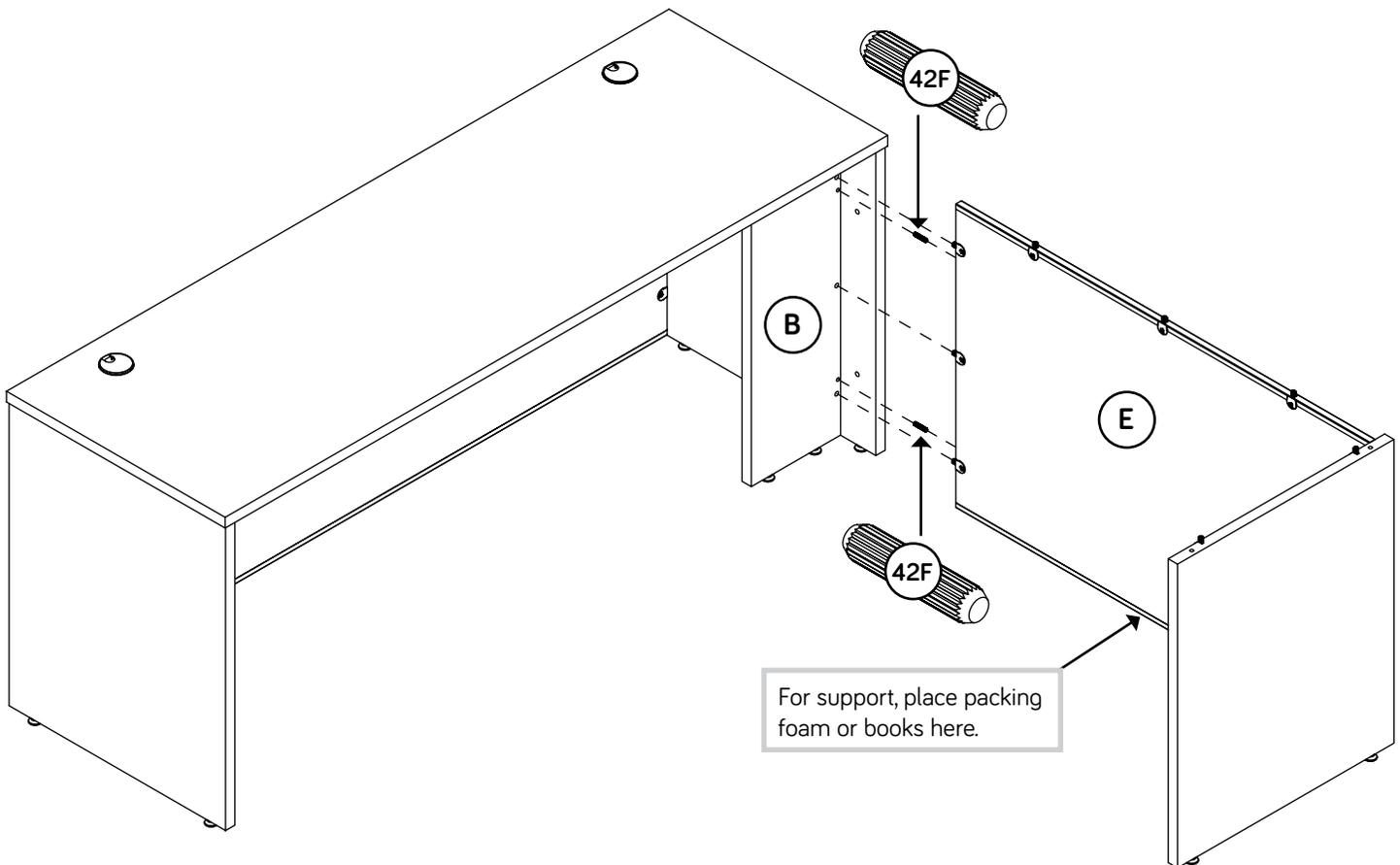
Step 32

- ✚ Insert the dowel end of two TWIST-LOCK® FASTENERS (37F) into the 427422 Right End as shown in the enlarged diagram.
- ✚ **NOTE:** If you already pushed TWIST-LOCK® FASTENERS into the holes in the long edge of the SMALL LEFT END (B), pull the FASTENERS back out of the holes. Pull at the front and back edges, slowly working the FASTENERS out of the holes.
- ✚ Insert the TWIST-LOCK® FASTENERS in the short edge of the SMALL LEFT END (B) into the 427422 Desk Top, and push the SMALL LEFT END (B) onto the TWIST-LOCK® FASTENERS in the 427422 Right End. Fasten the SMALL LEFT END (B) to the Desk Top and Right End. Tighten four TWIST-LOCK® FASTENERS.



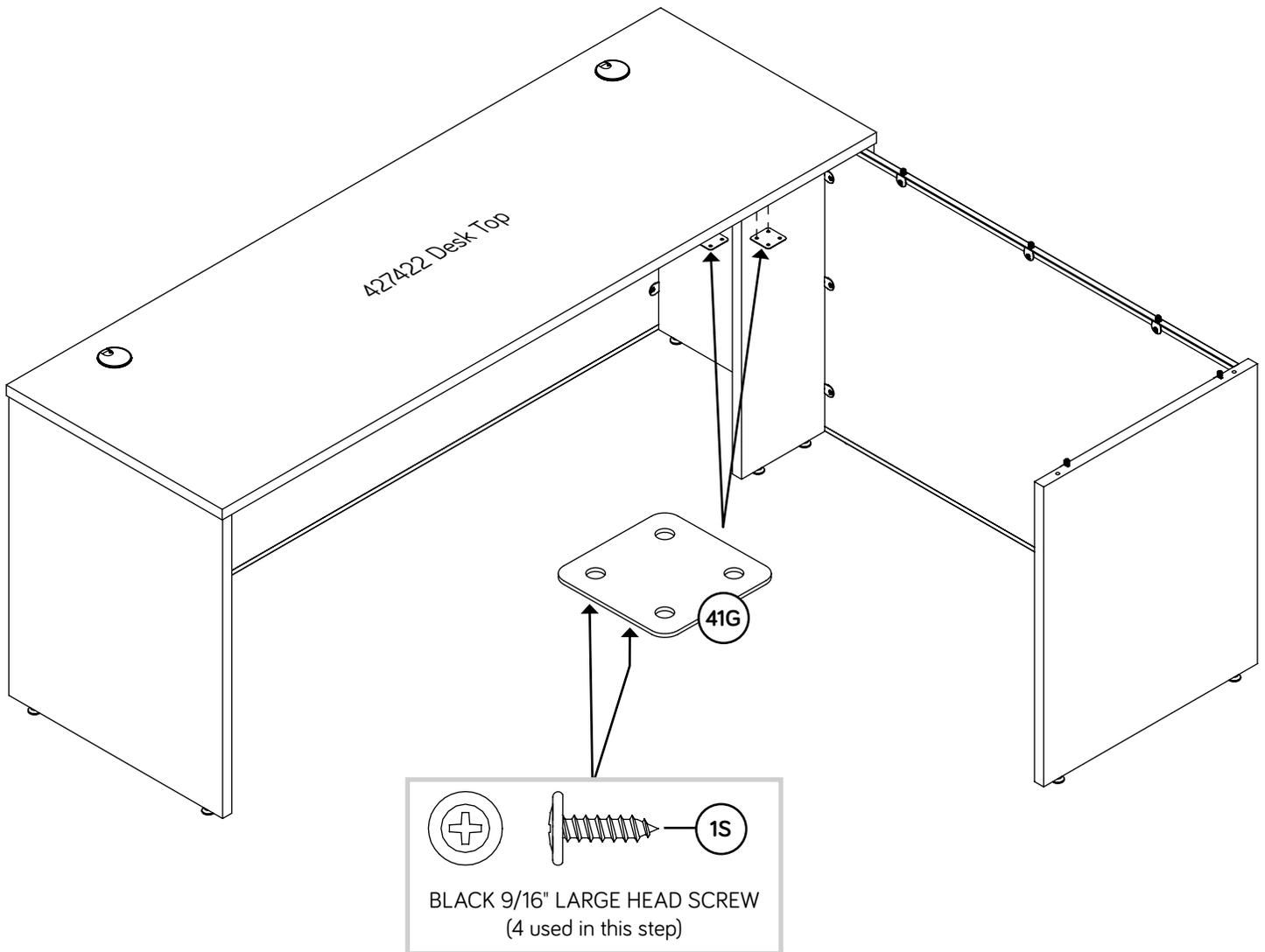
Step 33

- 🔧 **NOTE:** You will need someone's help in this step.
- 🔧 Insert two WOOD DOWELS (42F) into the SMALL LEFT END (B).
- 🔧 **NOTE:** You may need to gently tap the WOOD DOWELS in with your hammer.
- 🔧 Fasten the MODESTY PANEL (E) to the SMALL LEFT END (B). Tighten three TWIST-LOCK® FASTENERS.
- 🔧 **NOTE:** Be sure the WOOD DOWELS in the SMALL LEFT END insert into the MODESTY PANEL.



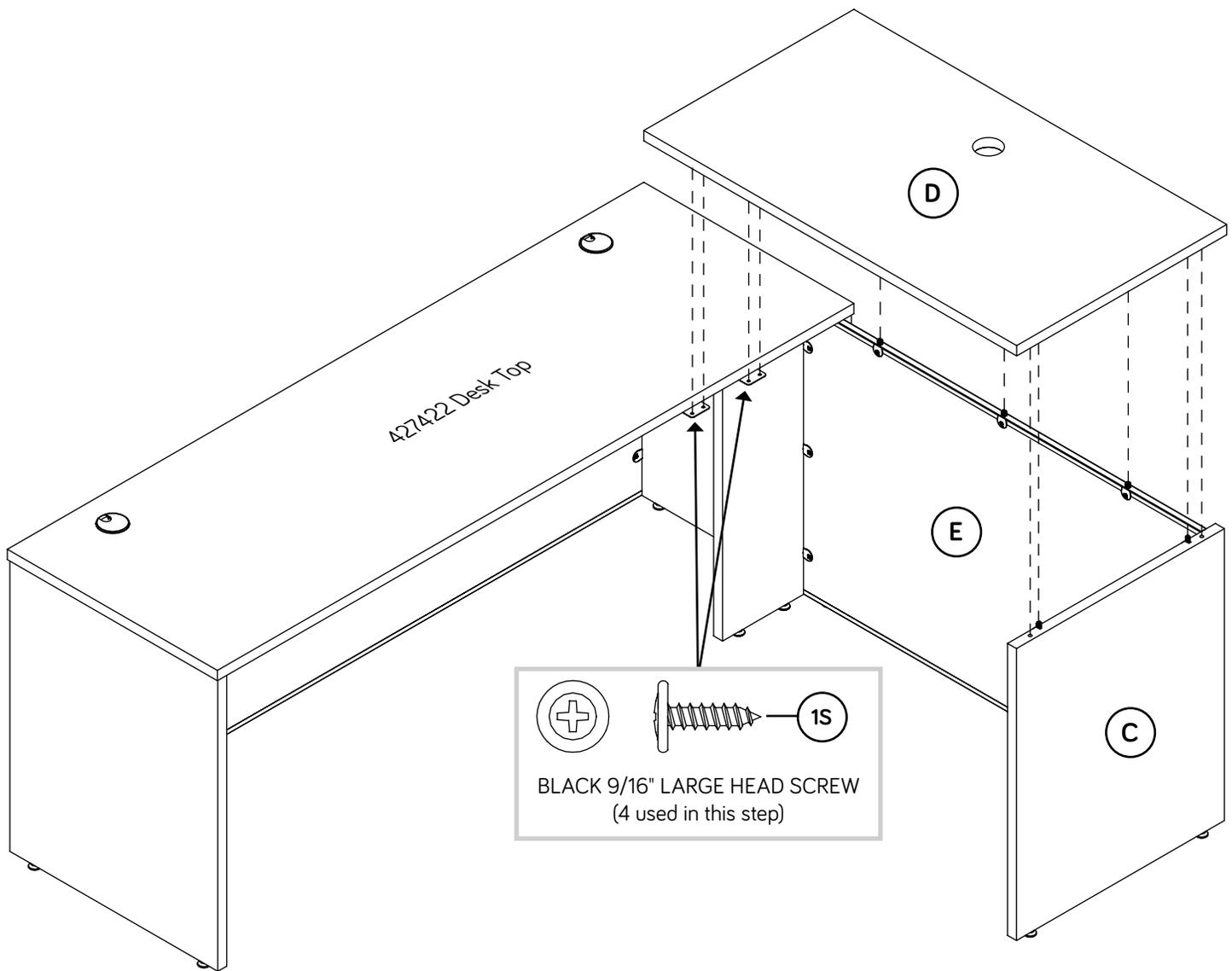
Step 34

- Fasten the PLATES (41G) to the 427422 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).



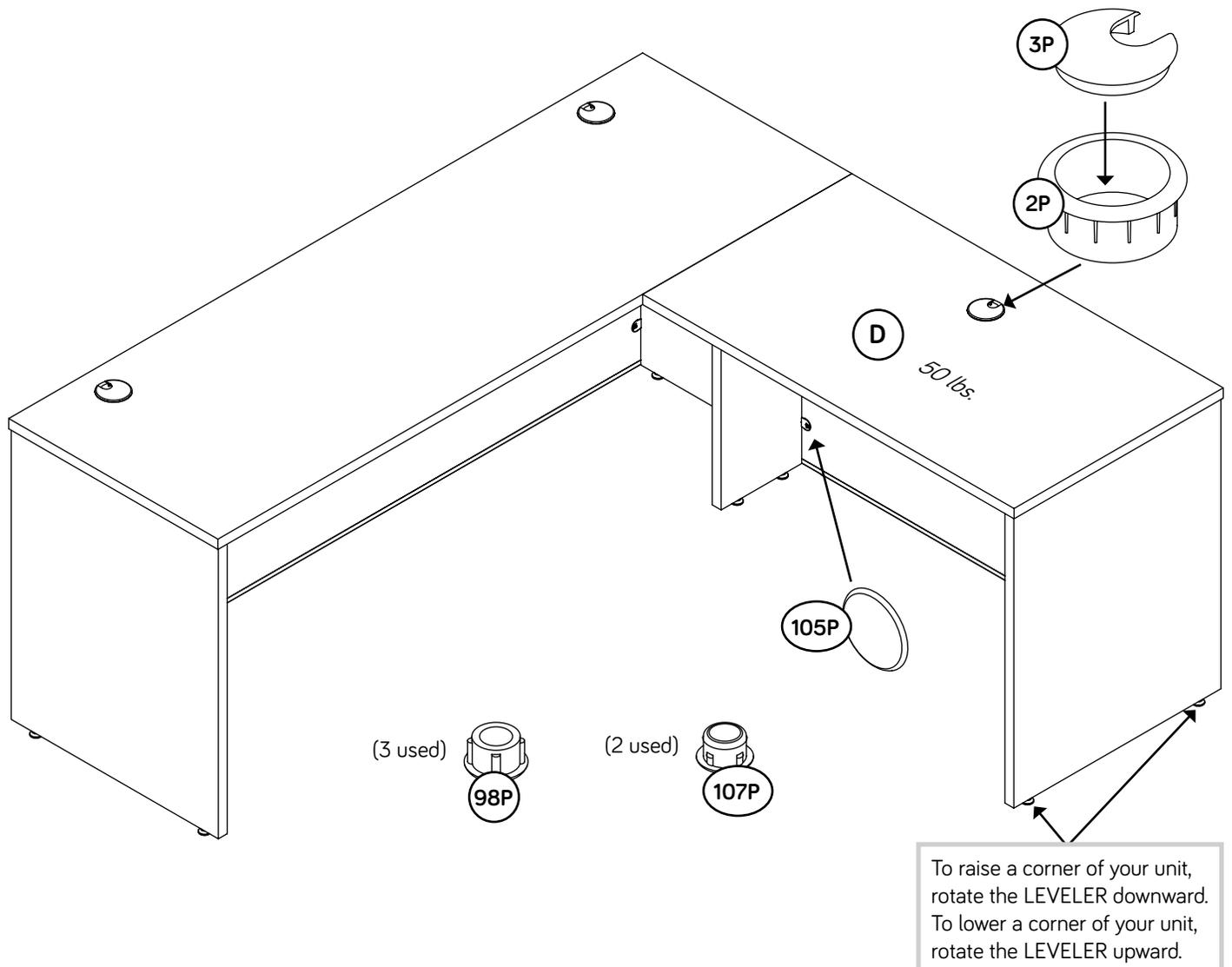
Step 35

- Fasten the TOP (D) to the LARGE END (C) and MODESTY PANEL (E). Tighten five TWIST-LOCK® FASTENERS.
- NOTE:** Be sure the WOOD DOWELS in the TOP insert into the LARGE END.
- Fasten the TOP (D) to the 427422 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).



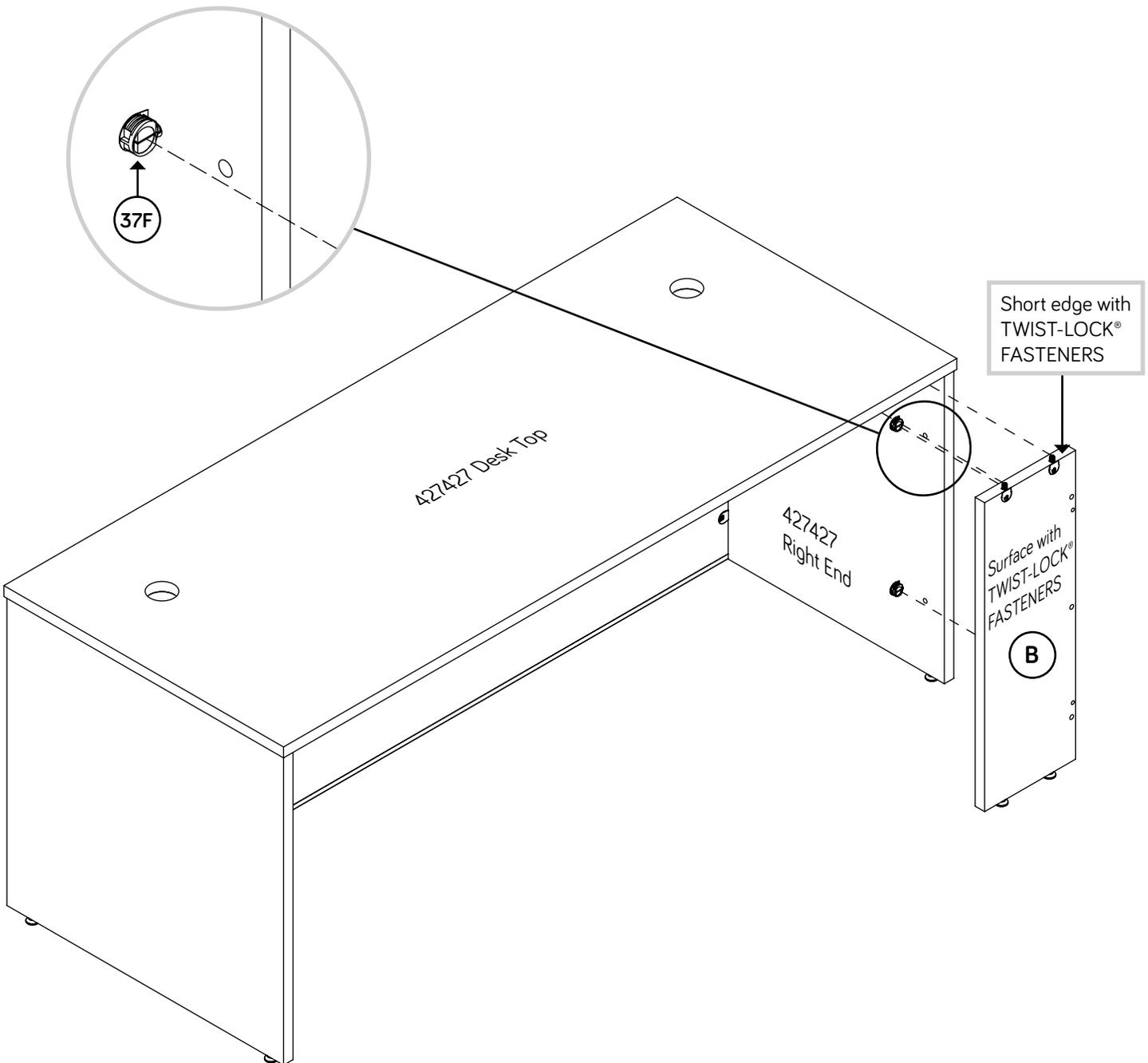
Step 36

- ✚ Insert the GROMMET (2P) and GROMMET CAP (3P) into the large hole in the TOP (D).
- ✚ Insert the HOLE PLUGS (98P and 107P) into any unused holes.
- ✚ Using your hammer, gently tap a TWIST-LOCK® FASTENER COVER (105P) onto each visible TWIST-LOCK® FASTENER.
- ✚ Your unit may need leveling. To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.
- ✚ NOTE: Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with a damp cloth. Wipe dry.



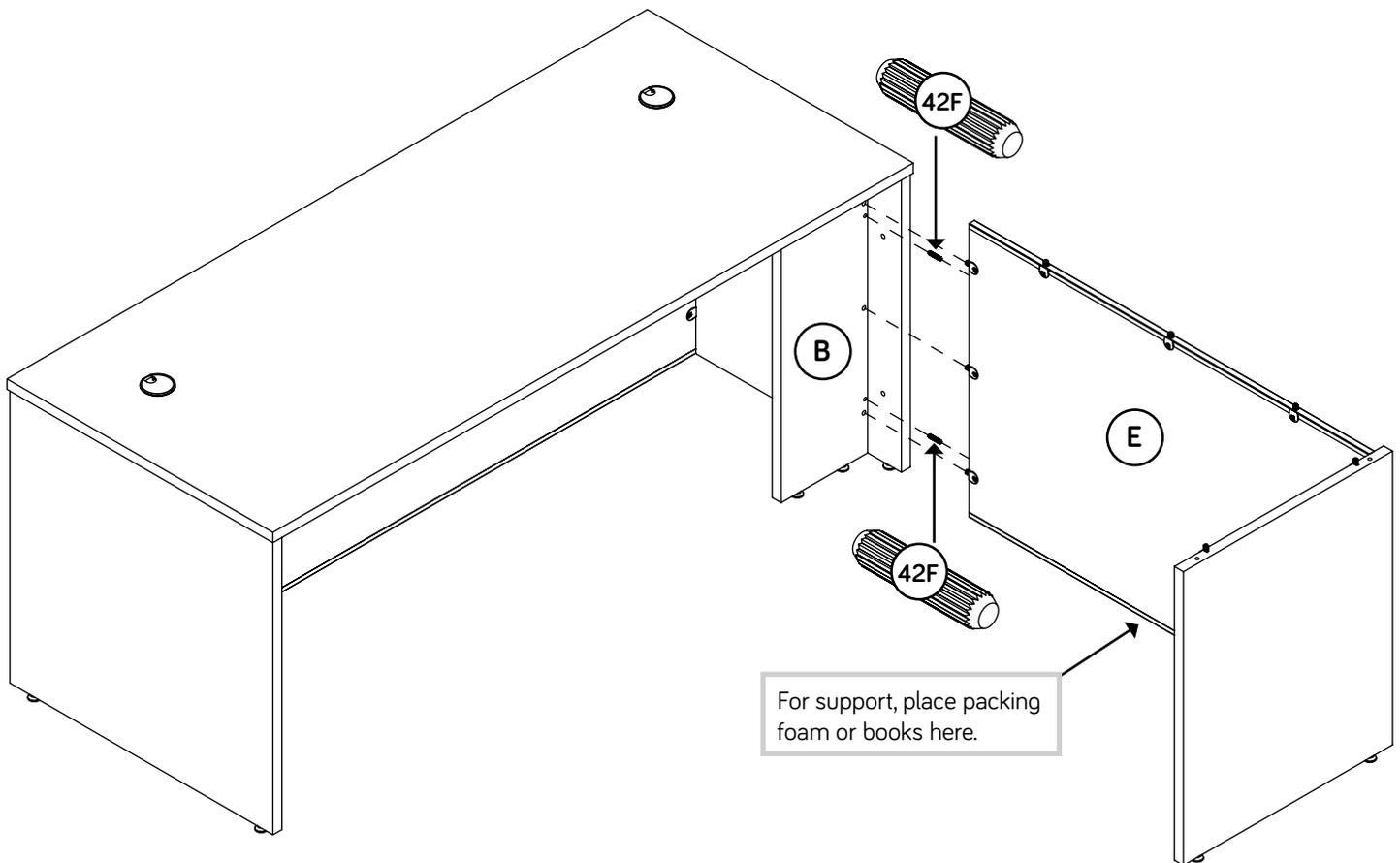
Step 37

- ✚ Insert the dowel end of two TWIST-LOCK® FASTENERS (37F) into the 427427 Right End as shown in the enlarged diagram.
- ✚ **NOTE:** If you already pushed TWIST-LOCK® FASTENERS into the holes in the long edge of the SMALL LEFT END (B), pull the FASTENERS back out of the holes. Pull at the front and back edges, slowly working the FASTENERS out of the holes.
- ✚ Insert the TWIST-LOCK® FASTENERS in the short edge of the SMALL LEFT END (B) into the 427427 Desk Top, and push the SMALL LEFT END (B) onto the TWIST-LOCK® FASTENERS in the 427427 Right End. Fasten the SMALL LEFT END (B) to the Desk Top and Right End. Tighten four TWIST-LOCK® FASTENERS.



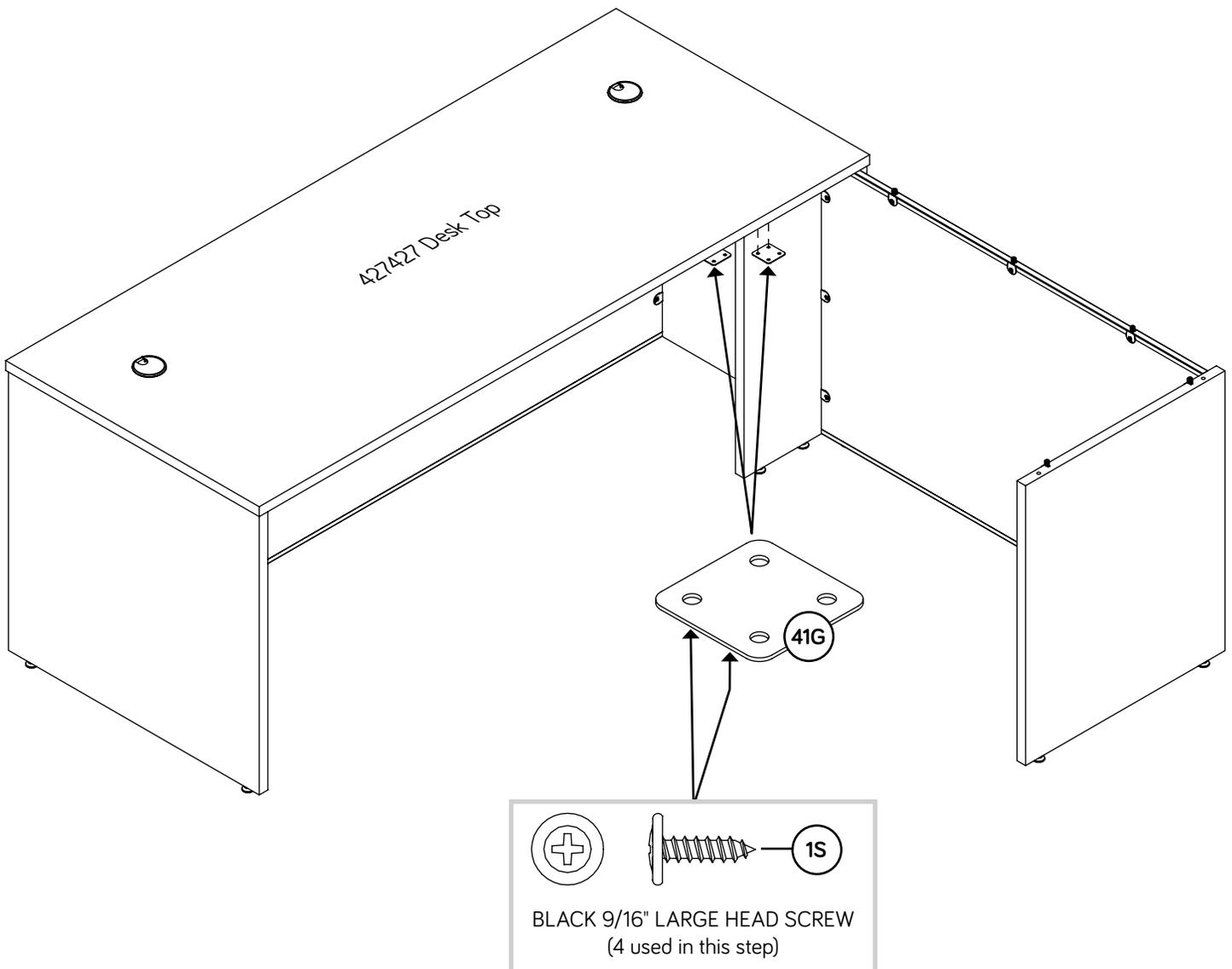
Step 38

- 🔩 **NOTE:** You will need someone's help in this step.
- 🔩 Insert two WOOD DOWELS (42F) into the SMALL LEFT END (B).
- 🔩 **NOTE:** You may need to gently tap the WOOD DOWELS in with your hammer.
- 🔩 Fasten the MODESTY PANEL (E) to the SMALL LEFT END (B). Tighten three TWIST-LOCK® FASTENERS.
- 🔩 **NOTE:** Be sure the WOOD DOWELS in the SMALL LEFT END insert into the MODESTY PANEL.



Step 39

- Fasten the PLATES (41G) to the 427427 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).

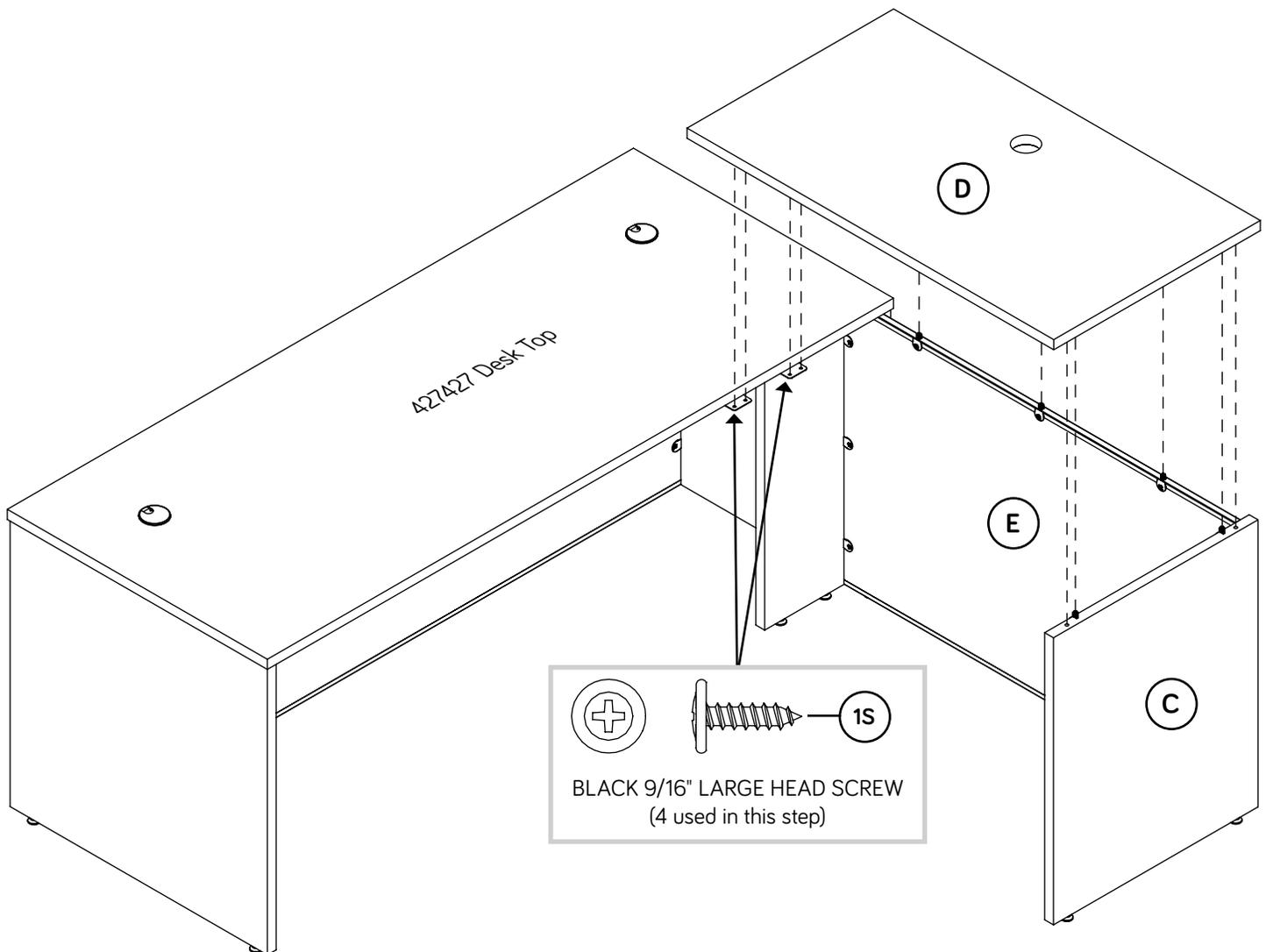


Step 40

- Fasten the TOP (D) to the LARGE END (C) and MODESTY PANEL (E). Tighten five TWIST-LOCK® FASTENERS.
- NOTE:** Be sure the WOOD DOWELS in the TOP insert into the LARGE END.
- Fasten the TOP (D) to the 427427 Desk Top. Use four BLACK 9/16" LARGE HEAD SCREWS (1S).

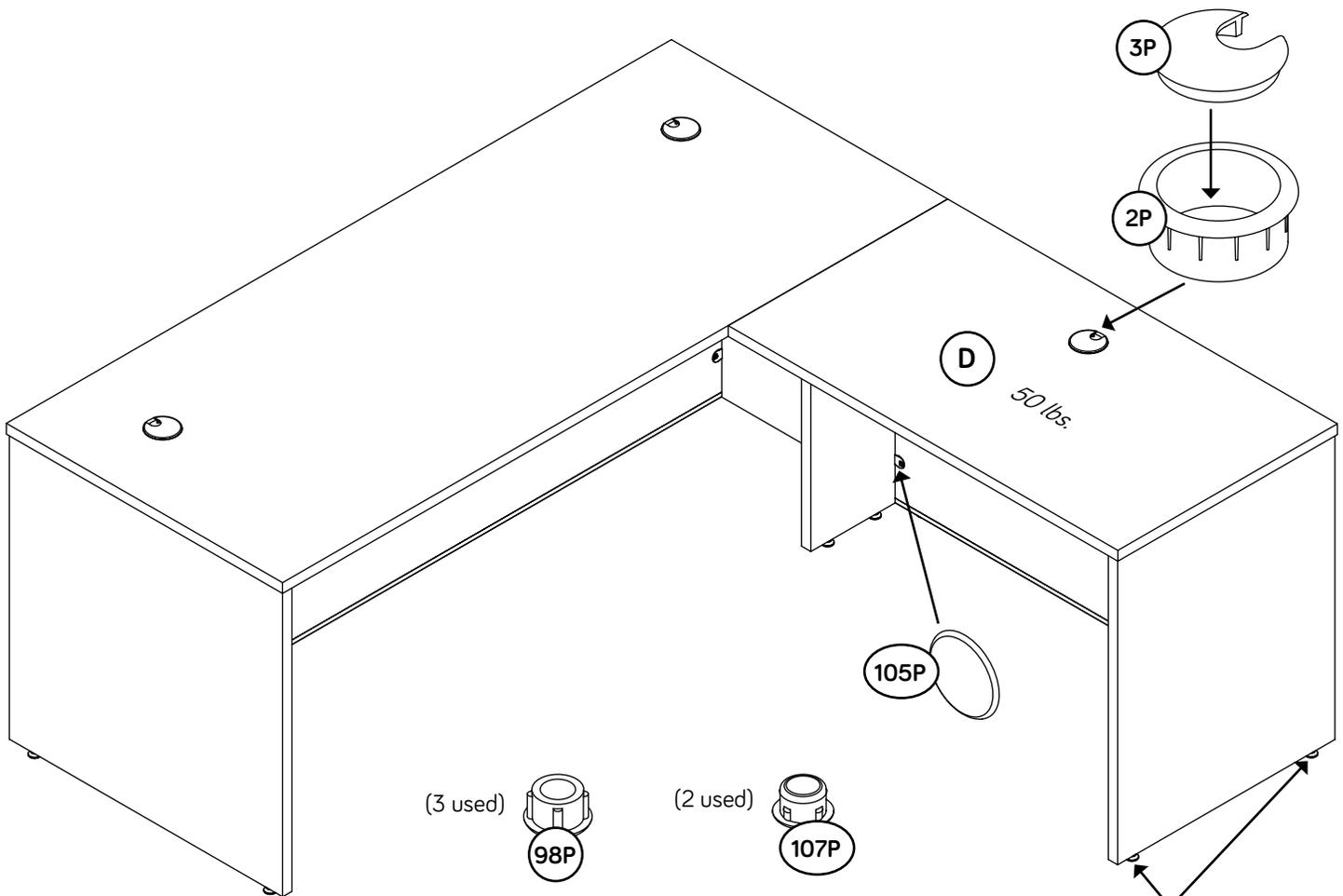


If you're doing this to help a friend, don't leave without a bite.



Step 41

- ✚ Insert the GROMMET (2P) and GROMMET CAP (3P) into the large hole in the TOP (D).
- ✚ Insert the HOLE PLUGS (98P and 107P) into any unused holes.
- ✚ Using your hammer, gently tap a TWIST-LOCK® FASTENER COVER (105P) onto each visible TWIST-LOCK® FASTENER.
- ✚ Your unit may need leveling. To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.
- ✚ **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with a damp cloth. Wipe dry.



To raise a corner of your unit, rotate the LEVELER downward. To lower a corner of your unit, rotate the LEVELER upward.